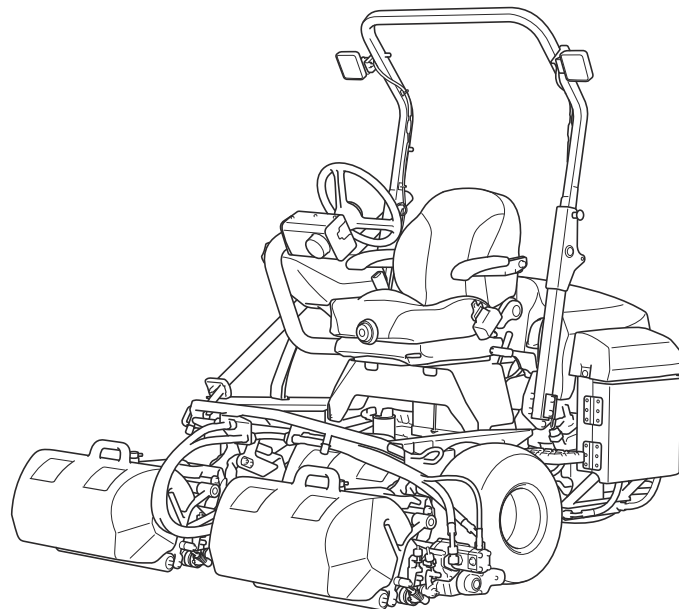


# ***LM311***

Riding Greens Mower

## Owner's Operating Manual



Serial No. LM311 : 10001-

"Required reading"  
Read this manual before using the machine.

---

**BARONESS**<sup>®</sup>  
Quality on Demand

Original Instructions Ver.1.6

# Regulations

## California Proposition 65

(For California, USA)

### **WARNING:**

Operating, servicing and maintaining a passenger vehicle or off-road vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. For more information go to [www.P65Warnings.ca.gov/passenger-vehicle](http://www.P65Warnings.ca.gov/passenger-vehicle).

318yi8-005

California Proposition 65\_001

## California Spark Arrester

(For California, USA)

### **Warning**

Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrester may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

It is a violation of California Public Resource Code Section 4442 or 4443 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order or the engine is constructed, equipped, and maintained for the prevention of fire pursuant to Section 4443.

The engine of this machine is not equipped with a spark arrester.

In some areas there are local, state, or federal regulations requiring that a spark arrester be used on the engine of this machine.

The recommended spark arrester for this machine is Part No.49024N Spark Arrester made by Nelson Global Products.

## EU Regulations

(For EU)

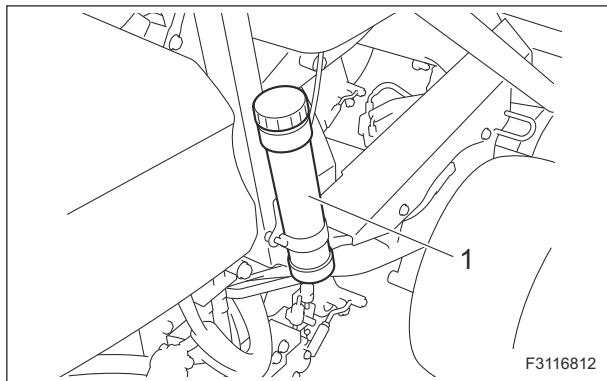
This product complies with all relevant EU Regulations.

For more information, please refer to the Declaration of Conformity attached.

Thank you for purchasing the Baroness product. This manual describes the proper handling, adjustment, and inspection of your product. We hope you will use the product safely, and take advantage of its best performance.

### Keeping The Owner's Operating Manual

Keep this manual in the box on the right side of the seat.



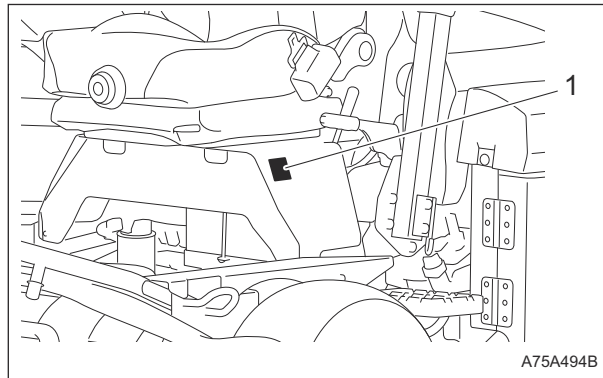
Keeping The Owner's Operating Manual\_001

1	Box
---	-----

### QR Code

(\*QR Code is a registered trademark of DENSO WAVE INCORPORATED.)

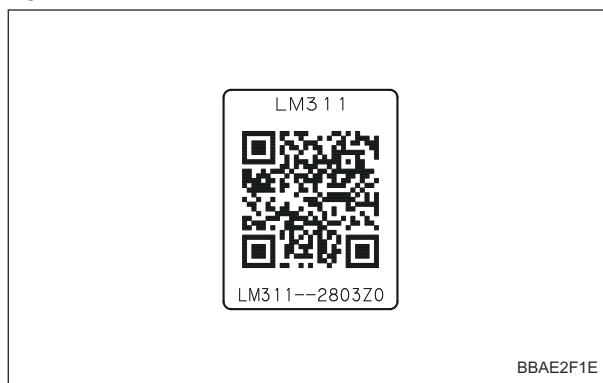
A QR code label is affixed on the machine.



QR Code\_001

1	QR code label
---	---------------

Scan the QR code with your smartphone for easy access to Baroness Manual Reference Service where you can browse Owner's Operating Manual and Parts Catalog.  
<https://doc.baroness-international.com/manuals/LM311>



QR Code\_002

# Introduction

---

Read this manual carefully to ensure that you thoroughly understand how to properly operate and maintain the product, and to avoid causing injury to yourself or others.

The operator is responsible for operating the product properly and safely.

Maintenance service for this machine should be performed by a mechanic with expertise.

If you have any questions concerning maintenance or genuine parts, please contact a Baroness dealer or Kyoisha.

When making inquiries about your product, please specify the model and serial number.

When loaning or transferring the product, please also provide this manual together with the product.

Kyoisha Co., Ltd.

## Warning Symbols

This manual uses the following warning symbols for handling precautions that are important for your safety.



696cq5-001

Warning symbol

This symbol indicates the articles regarding "Danger," "Warning," or "Caution."

Those articles describe important safety precautions and so read them carefully to understand completely before operating the machine.

Failure to adequately follow these safety precautions may cause an accident.

### **Danger**

This symbol indicates that serious injury or death will occur if the warning is ignored.

### **Warning**

This symbol indicates that serious injury or death may occur if the warning is ignored.

### **Caution**

This symbol indicates that injury or damage to property may occur if the warning is ignored.

### **Important**

This symbol indicates precautions on the mechanism of the machine.

## Precautionary Statement

### Caution

The information described in this manual is subject to change for improvement without prior notice.

When replacing parts, be sure to use genuine Baroness parts or parts designated by Kyoeshia.

Note that the Baroness product warranty may not apply to defects caused by the use of parts from other companies.

Prior to use, carefully read the following manuals to thoroughly understand the contents for safe and correct operation.

- Baroness Owner's Operating Manual
- The Engine's Owner's Manual
- The Battery's Owner's Manual

## Purpose

For greens/for tees: This product is intended for cutting turf grass at golf courses.

For fields: This product is intended for cutting turf grass on soccer and baseball fields.

Do not use this product in any other way than its intended purpose, and do not modify this product.

Operating this product for other purposes and modifying it may be very dangerous and may cause damage to the product.

In addition, this product is not authorized for operation as a special motor vehicle. Do not operate it on public roads.

LM311

# Introduction

---

<b>Safety</b> .....	<b>Page 1-1</b>	Cutting Work .....	Page 5-17
Safe Operating Practices .....	Page 1-2	Transporting .....	Page 5-18
<b>Disposal</b> .....	<b>Page 2-1</b>	Cleaning after Use .....	Page 5-19
Recycle and Waste Disposal .....	Page 2-2	Storage .....	Page 5-21
<b>Product Overview</b> .....	<b>Page 3-1</b>	<b>Maintenance</b> .....	<b>Page 6-1</b>
Specifications .....	Page 3-2	Precautions for Maintenance .....	Page 6-2
Names of Each Section .....	Page 3-4	Operations before Maintenance .....	Page 6-2
Regulation Decals .....	Page 3-7	Jacking Up The Machine .....	Page 6-4
Safety Signs and Instruction Signs .....	Page 3-12	Inspection and Cleaning .....	Page 6-5
Operation Decals .....	Page 3-17	Supplying Fluids .....	Page 6-7
<b>Description of Functions</b> .....	<b>Page 4-1</b>	Greasing .....	Page 6-11
Joystick .....	Page 4-2	Lubrication .....	Page 6-14
Reel Rotation Switch .....	Page 4-2	Adjustment .....	Page 6-15
2WD/3WD Selector Switch .....	Page 4-3	Replacement .....	Page 6-30
Throttle Lever .....	Page 4-3	Storage .....	Page 6-42
Light Switch .....	Page 4-3	<b>Repair</b> .....	<b>Page 7-1</b>
Mower Unit Up Switch .....	Page 4-4	Precautions for Repair .....	Page 7-2
Key Switch .....	Page 4-4	Inspection .....	Page 7-2
USB Socket .....	Page 4-5	Adjustment .....	Page 7-3
Steering Height Adjustment Lever .....	Page 4-5	Replacement .....	Page 7-5
Steering Angle Adjustment Lever .....	Page 4-5	Towing .....	Page 7-6
Seat Forward Tilt Angle Adjustment Lever ....	Page 4-6	<b>Appended Table</b> .....	<b>Page 8-1</b>
Traveling Pedal .....	Page 4-6	Tightening Torques .....	Page 8-2
Parking Brake Lever .....	Page 4-6	Daily Check List .....	Page 8-8
Reel Forward/Reverse Switch .....	Page 4-7	Maintenance Schedule .....	Page 8-10
Reel Rotation/Stop Switching Lever .....	Page 4-7	List of Adjusted Values .....	Page 8-16
Wind Rectifying Plate .....	Page 4-8	<b>Records</b> .....	<b>Page 9-1</b>
Groomer Clutch Lever .....	Page 4-8	Daily Check Records .....	Page 9-2
Swisher Holder .....	Page 4-9	Maintenance Records .....	Page 9-6
Instruments on The Operation Panel .....	Page 4-9		
Fuel Gauge .....	Page 4-10		
Safety Device .....	Page 4-11		
Warning Mechanisms .....	Page 4-11		
<b>Handling Instructions</b> .....	<b>Page 5-1</b>		
Operations before Service .....	Page 5-2		
Inspection before Use .....	Page 5-4		
Adjustment before Work .....	Page 5-11		
Mounting and Dismounting .....	Page 5-13		
Start/Stop of Engine .....	Page 5-14		
Parking and Stopping .....	Page 5-16		
Move .....	Page 5-16		

LM311

# Contents

---

**Safe Operating Practices ..... Page 1-2**

Training ..... Page 1-2

Preparation ..... Page 1-2

Operation ..... Page 1-3

Maintenance ..... Page 1-4

Storage ..... Page 1-5



# Safety

Failure to adequately follow these safety precautions may cause an accident resulting in injury or death.

## Danger

This product is designed to ensure safe operation and has been tested and inspected thoroughly before shipment from the factory. The product is equipped with safety devices to prevent accidents.

However, whether the product demonstrates its original performance level depends on the manner in which it is operated and handled, as well as the manner in which it is managed on a daily basis.

Inappropriate use or management of the product may result in injury or death.

Observe the following safety instructions to ensure safe operation.

## Safe Operating Practices

### Training

1. Read this manual and other training material carefully.

Be familiar with the controls, safety signs, and the proper use of the equipment.

2. If the operator or mechanic can not read the language used in this manual, it is the owner's responsibility to explain this material to them.

3. All operators and mechanics should seek and obtain professional and practical instruction.

The owner is responsible for training the users.

Such instruction should emphasize:

- [1] The need for care and concentration when working with ride-on machines.

- [2] Control of a ride-on machine sliding on a slope will not be regained by the application of the brake.

The main reasons for loss of control are

- Insufficient wheel grip
- Being driven too fast
- Inadequate braking
- The type of machine is unsuitable for its task
- Lack of awareness of the effect of ground conditions, especially slopes
- Incorrect hitching and load distribution

4. Never allow children or people unfamiliar with these instructions to use or service the machine.

Local regulations may restrict the age of the operator.

5. The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people, or property.
6. Keep in mind that the owner, operator, and mechanic are responsible for accidents or hazards occurring to other people or their property.
7. The ROPS is an integral and effective safety device.  
Do not remove or alter the ROPS.
8. Replace a damaged ROPS.  
Do not repair or alter.
9. You can find additional safety information where needed throughout this manual.
10. Determine the left and right sides of the machine from the normal operating position.

### Preparation

1. Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job.  
Only use accessories and attachments approved by the manufacturer.
2. While operating, always wear substantial footwear, long trousers, hard hat, safety glasses, mask, and ear protection.  
Long hair, loose clothing, or jewelry may get tangled in moving parts.  
Do not operate the equipment when barefoot or wearing open sandals.
3. Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire which can be thrown by the machine.
4. Keep children out of the operating area and under the watchful care of a responsible adult other than the operator.
5. Exercise care in the handling of fuel.

## Warning

Fuel is highly flammable.

Take the following precautions:

- [1] Store fuel in containers specifically designed for this purpose.

- [2] Add fuel before starting the engine.  
Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
- [3] Refuel outdoors only and do not smoke while refueling.
- [4] If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapours have dissipated;
- [5] Replace all fuel tanks and container caps securely.
6. Check that operator's presence controls, safety switches and shields are attached and functioning properly.  
Do not operate unless they are functioning properly.
7. If the brake operation is faulty, be sure to adjust or repair them before operating the machine.
8. Replace faulty mufflers.
9. On multi-cylinder/multi-reel machines, take care as rotating one cylinder/reel can cause other cylinders/reels to rotate.
6. Keep hands and feet away from the rotating parts.
7. Do not carry passengers.
8. Never operate while people, especially children, or pets are nearby.
9. Only operate in good light, keeping away from holes and hidden hazards.
10. Do not operate the machine when there is the risk of lightning.
11. Do not operate the machine in rain or wet conditions.  
This may increase the risk of electric shock.
12. Do not stop or start suddenly.
13. Look behind and down before backing up to be sure of a clear path.
14. Slow down and use caution when making turns and crossing roads and sidewalks.
15. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
16. Do not take your eyes off the road ahead.  
Do not operate the machine with no hands.
17. Keep a folding ROPS in the raised and locked position and use the seat belt when operating the machine.

## Operation

1. Do not use the machine while you are tired or under the influence of drugs, alcohol or medication.  
A moment of inattention while operating the machine may result in serious personal injury.
2. Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
3. Be sure all drives and shift are in neutral and parking brake is engaged before starting engine.  
Only start engine from the operator's position.  
Use seat belts if provided.
4. Do not change the engine governor settings or overspeed the engine.  
Operating the engine at excessive speed may increase the hazard of personal injury.
5. Never operate the machine with damaged guards, shields, or without safety protective devices in place.  
Be sure all interlocks are attached, adjusted properly, and functioning properly.
18. Lower a folding ROPS temporarily only when absolutely necessary.  
Do not wear the seat belt when folded down.  
There is no rollover protection when a folding ROPS is in the down position.
19. Remember there is no such thing as a safe slope.  
Travel on grass slopes requires particular care.  
To guard against overturning, follow these instructions.
  - [1] Do not stop or start suddenly when going up or downhill.
  - [2] Engage clutch slowly, always keep machine in gear, especially when traveling downhill.
  - [3] Machine speeds should be kept low on slopes and during turns.
  - [4] Stay alert for humps and hollows and other hidden hazards.
20. Never use the machine on a slope with an angle of gradient that is greater than that specified or in a place where there is a danger of the machine slipping.

# Safety

---

21. Use extra care while operating machine with a grass catcher or other attachments. They can affect the stability of the machine.
22. Disengage drive to the cutting unit(s), when other than operating.
23. Do the following before leaving the operator's position.
  - [1] Stop on level ground.
  - [2] Disengage the all drives.
  - [3] Set the parking brake.
  - [4] Stop the engine.
  - [5] Remove the ignition key.
24. Stop the engine in the following conditions.
  - [1] Before refuelling.
  - [2] Before removing the grass catcher.
  - [3] Before making height or depth adjustment unless adjustment can be made from the operator's position.
  - [4] Before clearing blockages.
  - [5] Before checking, cleaning or working on the machine.
  - [6] After striking a foreign object or if an abnormal vibration occurs. Inspect the machine for damage and make repairs before restarting and operating the equipment.
25. Reduce the throttle setting during engine run-out.
26. Do not direct discharge material toward anyone. Avoid discharging material against a wall or obstruction. Material may ricochet back toward the operator.
27. Take care when loading or unloading the machine into a trailer or a truck. Load or unload the machine in a flat and safe place. Before loading or unloading, set the parking brake on the truck or trailer, stop the engine, and chock the wheels. When transporting the machine on a truck or a trailer, set the parking brake, stop the engine, and fasten the machine to the truck with a rope or other suitable restraining device that has sufficient strength. When using a running board, select one with sufficient strength, length, and width and that will not cause the machine to slip.

28. Close the fuel valve before transporting the machine.

## Maintenance

1. Never allow untrained personnel to service machine.
2. Implement the following work before adjusting, cleaning or repairing.
  - [1] Stop the machine on level ground.
  - [2] Disengage drive to the cutting unit(s).
  - [3] Lower the cutting unit(s) and/or attachment(s).
  - [4] Set the parking brake.
  - [5] Stop the engine.
  - [6] Remove the ignition key.
  - [7] Wait for all movement to stop.
3. Allow the engine/muffler to cool before checking/maintenance.
4. To reduce the fire hazard, keep hot parts such as the engine and silencer/muffler, battery compartment and fuel storage area free of grass, leaves, or excessive grease. Clean up oil or fuel spillage.
5. Appropriately manage and correctly use the tools necessary for servicing or adjusting the machine.
6. Disconnect battery before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect positive first and negative last.
7. Use jack stands to support components when required.
8. Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
9. Make sure that parts such as wires are not touching each other and that their covers have not come off.
10. Keep all parts in good working condition and all hardware tightened. Replace all worn or damaged decals.
11. Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
12. Carefully release pressure from components with stored energy.

13. Be sure to depressurize the hydraulic system before performing maintenance operations on it such as removing hydraulic equipment.
14. Check whether line connectors in the hydraulic system are properly tightened. Before applying hydraulic pressure, check the connections of the hydraulic pressure lines and the condition of the hoses.
15. When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands.  
Use items such as paper or corrugated cardboard to find leakage points.  
Be extremely careful with high-pressure oil as it may pierce your skin, resulting in an injury.  
If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.
16. Use care when checking the cylinders/reels and bed knives.  
Wear gloves and use caution when servicing them.
17. Be careful during adjustment of the machine to prevent entrapment of the fingers between moving blades and fixed parts of the machine.
18. On multi-cylinder/multi-reel machines, take care as rotating one cylinder/reel can cause other cylinders/reels to rotate.
19. Check the grass catcher frequently for wear or deterioration.
20. Charge batteries in an open well ventilated area, away from spark and flames.  
Unplug charger before connecting or disconnecting from battery.  
Wear protective clothing and use insulated tools.
21. If the fuel tank has to be drained, do this outdoors.
4. Never store the equipment with fuel in the tank inside a building where fumes may reach an open flame or spark.
5. If the engine is provided with a shut-off valve, shut off valve while storing or transporting.
6. Do not store fuel near flames.
7. Swallowing engine coolant can cause injury or death; keep out of reach from children and pets.

### Storage

1. When machine is to be parked, stored, or left unattended, lower the cutting unit(s) and/or attachment(s) unless a positive mechanical lock is provided.
2. Allow the engine to cool before storing in any enclosure.
3. Only cover the machine with a sheet after hot parts have sufficiently cooled down.



**Recycle and Waste Disposal ..... Page 2-2**

About Recycle .....Page 2-2

About Waste Disposal ..... Page 2-2

Disposal

# Disposal

---

## Recycle and Waste Disposal

### About Recycle

Recycling battery etc. is recommended for environmental conservation and economical use of resources.

It may be required by local laws.

### About Waste Disposal

Make sure that waste generated when servicing or repairing the machine is disposed of in accordance with local regulations. (e.g. waste oil, antifreeze, rubber products, and wires etc.)

<b>Specifications .....</b>	<b>Page 3-2</b>
Specifications .....	Page 3-2
Sound Pressure Level .....	Page 3-3
Sound Power Level .....	Page 3-3
Vibration Level .....	Page 3-3
Carbon Dioxide (CO <sub>2</sub> ) Emissions .....	Page 3-3
<b>Names of Each Section .....</b>	<b>Page 3-4</b>
<b>Regulation Decals .....</b>	<b>Page 3-7</b>
Positions of Regulation Decals .....	Page 3-7
Description of Regulation Decals .....	Page 3-8
<b>Safety Signs and Instruction Signs ...</b>	<b>Page 3-12</b>
About Safety Signs and Instruction Signs .....	Page 3-12
Positions of Safety Decals and Instruction Decals .....	Page 3-12
Description of Safety Decals and Instruction Decals .....	Page 3-13
<b>Operation Decals .....</b>	<b>Page 3-17</b>
Positions of Operation Decals .....	Page 3-17
Description of Operation Decals .....	Page 3-17

# Product Overview

## Specifications

### Specifications

Model		LM311				
Name		Riding Greens Mower				
Type		for greens		for tees and fields		
Dimensions	Total length		250 cm	98.42 in	←	←
	Total width		191 cm	75.20 in	←	←
	Total height	Steering wheel	140 cm	55.12 in	←	←
		ROPS	195 cm	76.77 in		
Weight	Machine: 2WD (empty fuel tank)	without ROPS, Grass catcher, Groomer	694 kg	1529.98 lb	←	←
	Machine: 3WD (empty fuel tank)	without ROPS, Grass catcher, Groomer	721 kg	1589.51 lb	←	←
	Grass catchers (for one machine)		15 kg	33.07 lb	←	←
	Groomers (for one machine)		10 kg	22.05 lb	←	←
	ROPS + Seatbelt		30 kg	66.14 lb	←	←
Minimum turning radius		161 cm	63.39 in	←	←	
Engine	Model		Kubota D722-E4B		←	
	Type		Vertical water-cooled 4-cycle diesel engine		←	
	Total displacement		719 cm <sup>3</sup> (0.719 L)	43.87 cu.in.	←	←
	Maximum output		-		-	
	Rated output		12.4 kW (16.9 PS)/3,000 rpm		←	
Fuel tank capacity		Diesel 20.0 dm <sup>3</sup> (20.0 L)	Diesel 5.28 U.S.gals	←	←	
Fuel consumption		286 g/kW · h (rated output)	210 g/PS · h (rated output)	←	←	
Engine oil capacity		2.8 dm <sup>3</sup> (2.8 L)	0.74 U.S.gals	←	←	
Coolant volume		3.0 dm <sup>3</sup> (3.0 L)	0.79 U.S.gals	←	←	
Hydraulic tank capacity		19.2 dm <sup>3</sup> (19.2 L)	5.07 US.gals	←	←	
Transmission oil capacity		-		←		
Operating width (Mowing width)		157 cm	61.81 in	←	←	
Operating height (Mowing height)		1.5 - 18.0 mm	0.059 - 0.709 in	6.0 - 28.0 mm	0.236 - 1.102 in	
Number of Blades		9, 11		7		
Drive	Traveling		HST 2WD [3WD (2WD/3WD selectable)]		←	
	Mowing		Hydraulic		←	

# Product Overview

Speed (HST)	Forward	0 - 15.0 km/h	0 - 9.32 mph	←	←
	Reverse	0 - 6.0 km/h [2WD selection of 3WD model: 0 - 9.0 km/h]	0 - 3.73 mph [2WD selection of 3WD model: 0 - 5.59 mph]	←	←
Speed (Mechanical)		-		-	
Efficiency		7,536 m <sup>2</sup> /h (6.0 km/h x mowing width x 0.8)	1.8 acres/hour (3.73 mph x mowing width x 0.8)	←	←
Maximum inclination for operation		15 degrees		←	
Tire size	Front wheel	Smooth 19 x 10.50-8 4P		←	
	Rear wheel	Smooth 19 x 10.50-8 4P		←	
Tire pneumatic pressure	Front wheel	100 kPa (1.0 kgf/cm <sup>2</sup> )	15 psi	←	
	Rear wheel	100 kPa (1.0 kgf/cm <sup>2</sup> )	15 psi	←	
Battery		55B24L (BCI GROUP SIZE 51R: Recommended equivalent product EXIDE 51R-60)		←	
Engine plug		-		-	

The factory default maximum engine rpm is 3,000 rpm.

## Sound Pressure Level

### Sound Pressure Level

This machine was confirmed to have a continuous A-weighted sound pressure level of 88 dB by measuring identical machines in accordance with the procedure specified in ISO5395-1:2013.

## Sound Power Level

### Sound Power Level

This machine was confirmed to have a sound power level of 103 dB by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.

## Vibration Level

### Hand-Arm Vibration

This machine was confirmed not to exceed a vibration level of 2.5 m/s<sup>2</sup> to hands and arms by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.  
Uncertainty K = 0.4 m/s<sup>2</sup>

## Whole Body Vibration

This machine was confirmed not to exceed a vibration level of 0.5 m/s<sup>2</sup> to the whole body by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.  
Uncertainty K = 0.2 m/s<sup>2</sup>

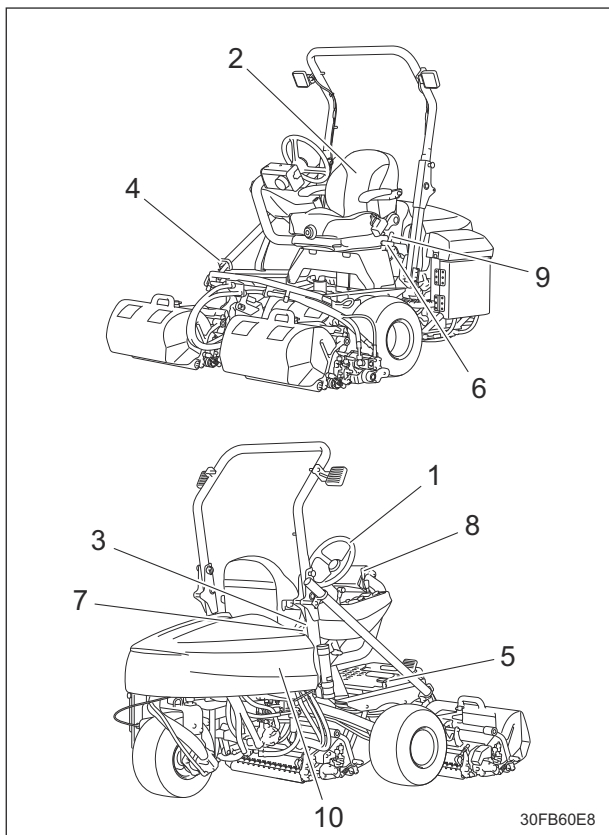
## Carbon Dioxide (CO<sub>2</sub>) Emissions

For the CO<sub>2</sub> value on the engine of this machine, refer to the engine's owner's manual.

# Product Overview

## Names of Each Section

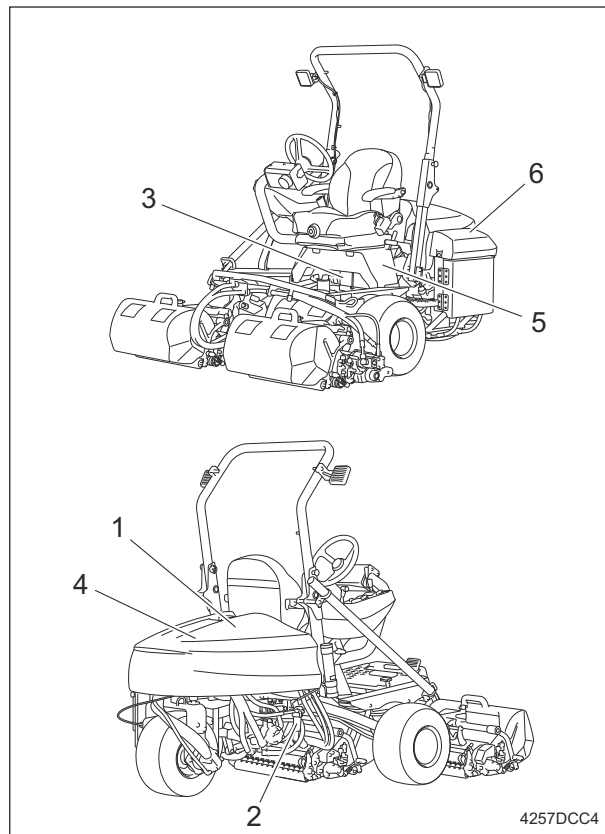
Overall view A



Names of Each Section\_001

1	Steering wheel
2	Seat
3	USB socket
4	Forward pedal
5	Backward pedal
6	Parking brake lever
7	Steering height adjustment lever
8	Steering angle adjustment lever
9	Seat forward tilt angle adjustment lever
10	Reel forward/reverse switch

Overall view B

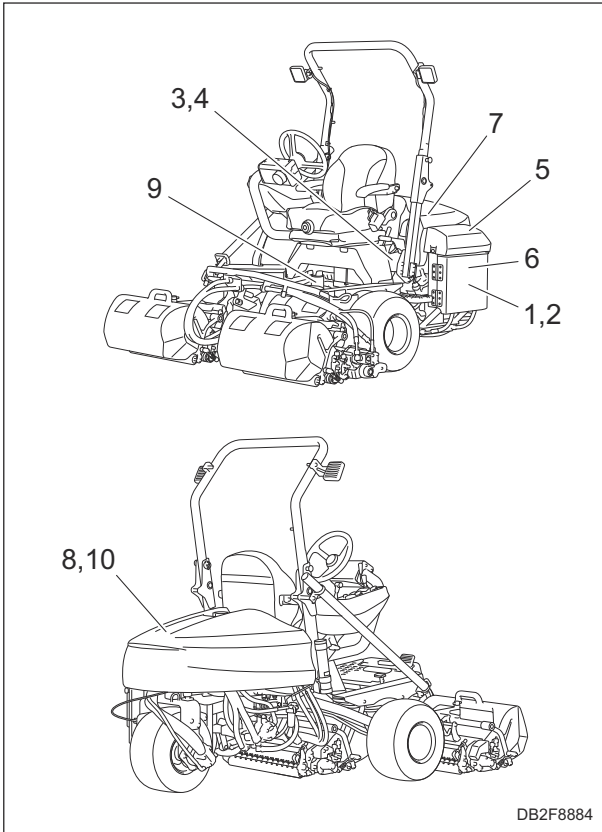


Names of Each Section\_002

1	Fuel tank
2	Fuel filter
3	Battery
4	Hood
5	Underseat cover
6	Side cover

# Product Overview

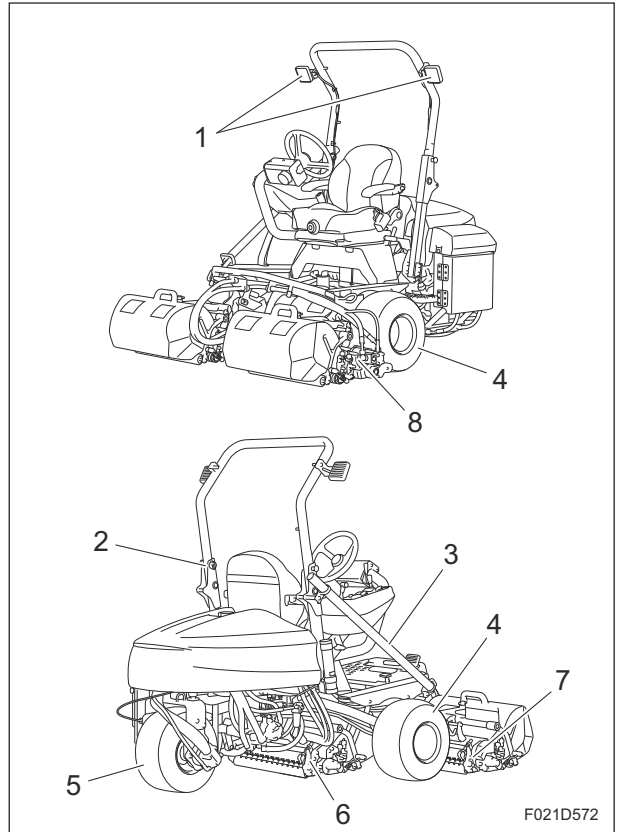
Overall view C



Names of Each Section\_003

1	Radiator
2	Radiator cover
3	Engine
4	Engine oil filter
5	Reserve tank
6	Oil cooler
7	Air cleaner
8	Hydraulic tank
9	Hydraulic oil line filter
10	Hydraulic oil suction filter

Overall view D

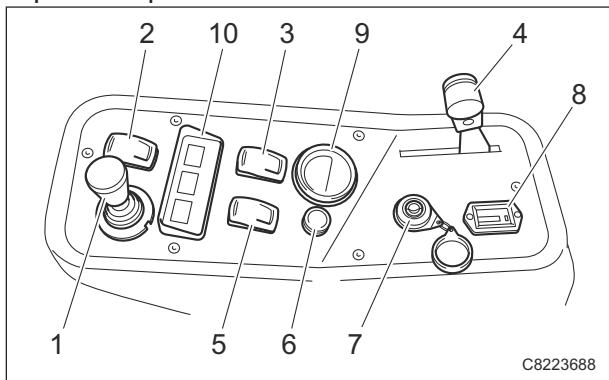


Names of Each Section\_004

1	Light
2	Foldable ROPS
3	Swisher holder
4	Front tire
5	Rear tire
6	Mower unit #1
7	Mower unit #2
8	Mower unit #3

# Product Overview

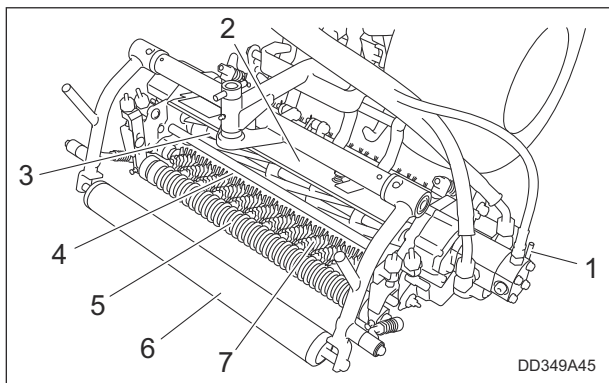
## Operation panel



Names of Each Section\_005

1	Joystick
2	Reel rotation switch
3	2WD/3WD selector switch
4	Throttle lever
5	Light switch
6	Mower unit up switch
7	Key switch
8	Hour meter
9	Water temperature gauge
10	Pilot Lamps

## Mower unit



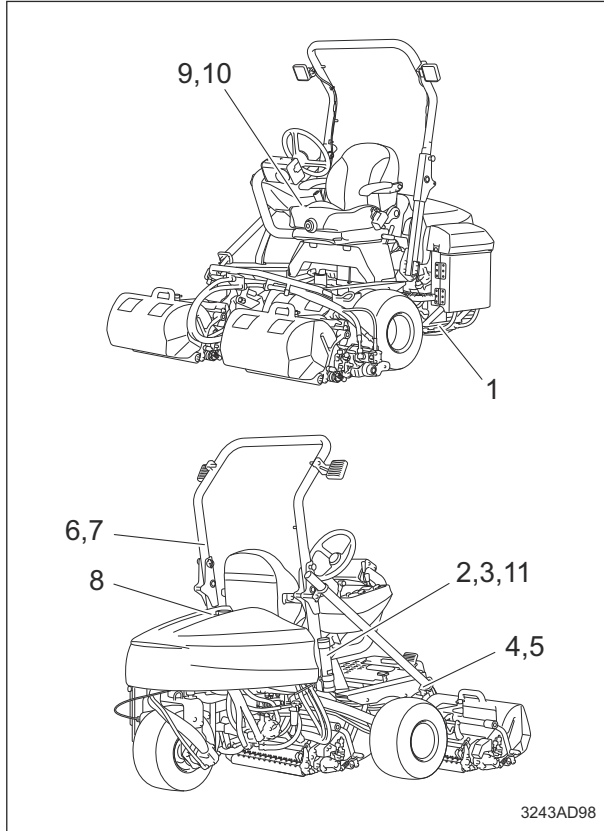
Names of Each Section\_006

1	Reel rotation/stop switching lever
2	Wind rectifying plate
3	Reel cutter
4	Bed knife
5	Front roller
6	Grass catcher roller
7	Groomer

## Regulation Decals

### Positions of Regulation Decals

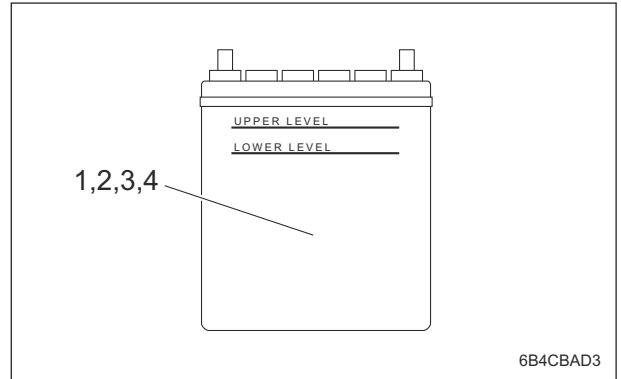
#### Main vehicle



Positions of Regulation Decals\_001

1	Serial number plate
2	Specification decal
3	CE Mark
4	Noise emission decal
5	Year of manufacture decal
6	ROPS compliance decal
7	ROPS caution decal
8	Indicating diesel fuel decal
9	California proposition 65 decal (riding type)
10	Spark arrester warning decal
11	ISED compliance decal (#10132-)

#### Battery



Positions of Regulation Decals\_002

1	Battery capacity decal
2	EU battery regulation decal
3	Recycle decal
4	Battery danger decal

# Product Overview

## Description of Regulation Decals

### Serial Number Plate

The following information is written on the serial number plate.

1. Model
2. Serial number
3. Registered trademark
4. Manufacturer
  - Company name
  - Postal address/Address
  - Website

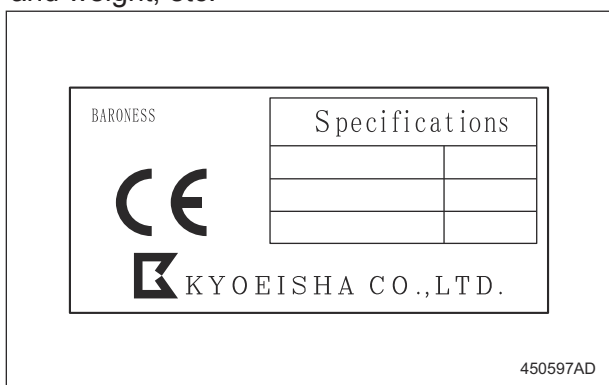
Contact the manufacturer via the contact form on the website.



Serial Number Plate\_001

### Specification Decal

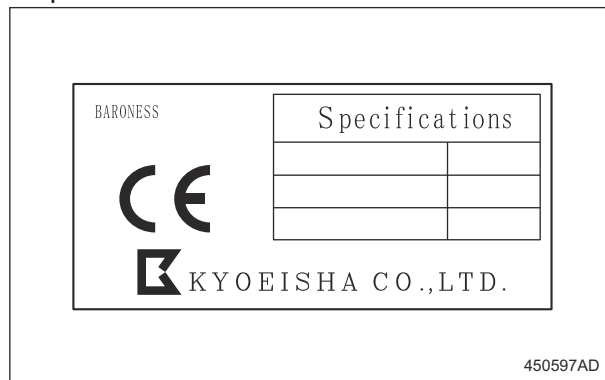
(For EU)  
The Specification decal indicates the model and weight, etc.



Specification Decal\_001

## CE Mark

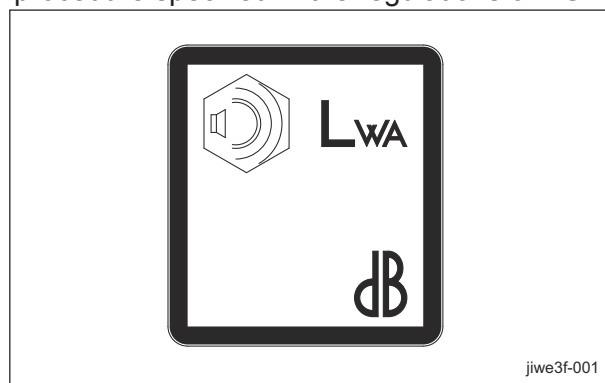
(For EU)  
CE mark indicates that the machine sold in the EU nations complies with the EU requirements.



CE Mark\_001

## Noise Emission Decal

(For EU)  
The noise emission decal indicates the sound power level determined by measuring identical machines in accordance with the procedure specified in the regulations of EU.



Noise Emission Decal\_001

## Year of Manufacture Decal

(For EU)  
The year of manufacture decal indicates the year when this machine was manufactured.



Year of Manufacture Decal\_001

## ROPS Caution Decal

ROPS caution decal describes the following caution messages.

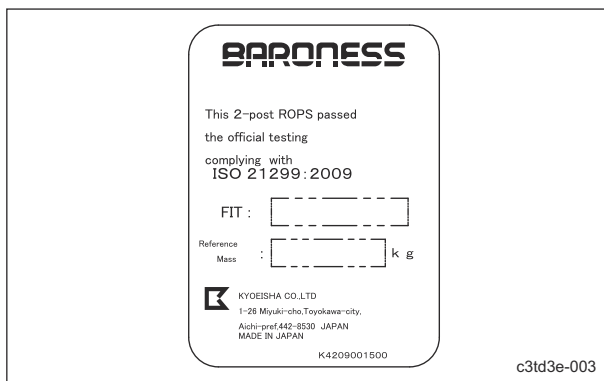
- Replace damaged ROPS.
- Do not repair or revise.



ROPS Caution Decal\_001

## ROPS Compliance Decal

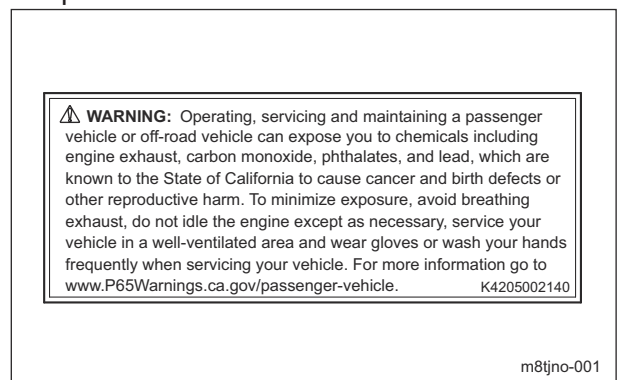
The ROPS compliance decal indicates the manufacturer, model, etc., in accordance with International Standard ISO 21299:2009.



ROPS Compliance Decal\_001

## California Proposition 65 Decal (Riding Type)

(For the State of California, USA)  
California Proposition 65 decal describes the warning messages as required by California Proposition 65.

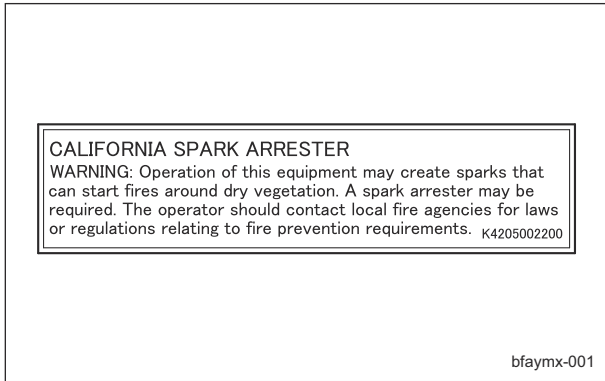


California Proposition 65 Decal (Riding Type)\_001

# Product Overview

## Spark Arrester Warning Decal

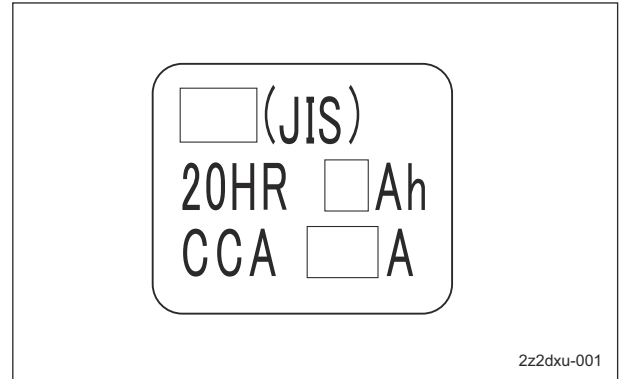
(For the State of California, USA)  
 Spark arrester warning decal describes the warning messages as required by California Public Resources Code.



Spark Arrester Warning Decal\_001

## Battery Capacity Decal

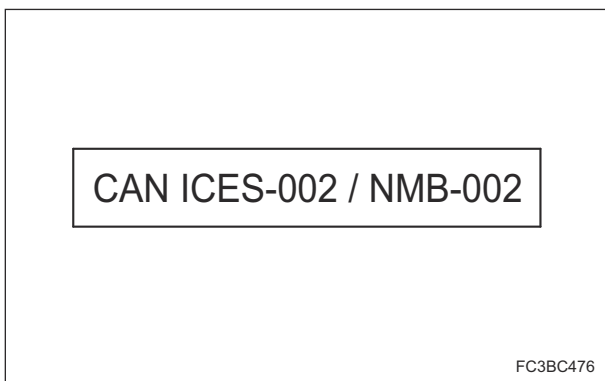
(For EU)  
 The battery capacity decal indicates the capacity by 20HR and CCA.



Battery Capacity Decal\_001

## ISED Compliance Decal

(For Canada)  
 The ISED compliance decal indicates that the product marketed in Canada meets Canadian standard.

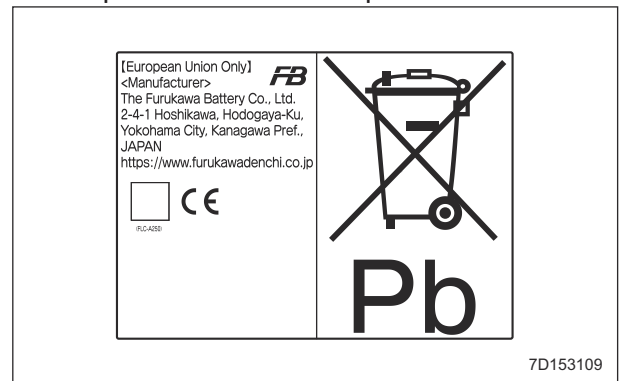


ISED Compliance Decal\_001

## EU Battery Regulation Decal

(For EU)  
 The EU battery regulation decal indicates compliance with the EU battery regulation.

- The following information about the battery manufacturing company is written in the decal.
  - Company name
  - Address
  - Website URL
- You can scan the QR code with your smartphone to access the corresponding battery information. (\*QR Code is a registered trademark of DENSO WAVE INCORPORATED.)
- CE mark indicates that the battery installed in a machine sold in the EU nations complies with the EU requirements.

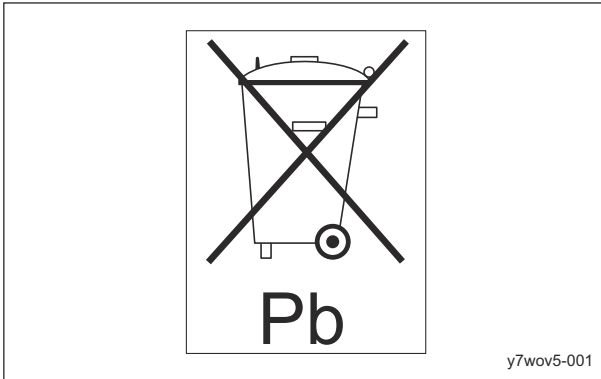


EU Battery Regulation Decal\_001

# Product Overview

## Recycle Decal

Recycle Decal illustrates Recycle Mark in accordance with local regulation.  
(For EU)



Recycle Decal\_001

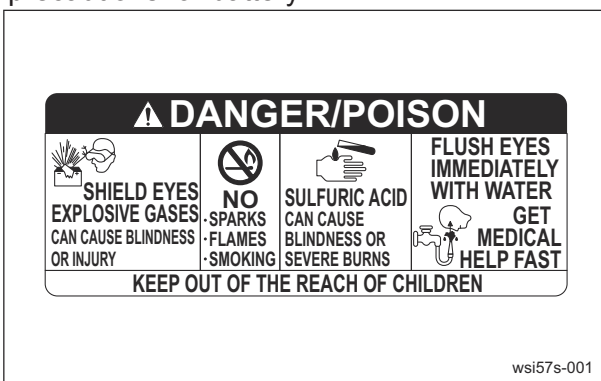
(For USA)



Recycle Decal\_002

## Battery Danger Decal

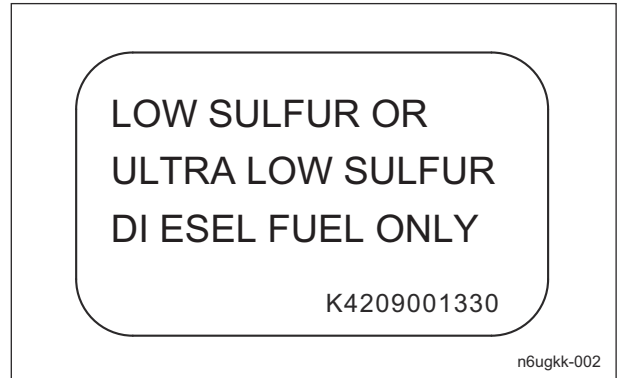
(For USA)  
Battery Danger Decal describes handling precautions for battery.



Battery Danger Decal\_001

## Indicating Diesel Fuel Decal

(for USA)  
It indicates the fuel to be used.  
Use low sulfur or ultra-low sulfur diesel fuel (sulfur-free diesel fuel).



Indicating Diesel Fuel Decal\_001

Product Overview

# Product Overview

## Safety Signs and Instruction Signs

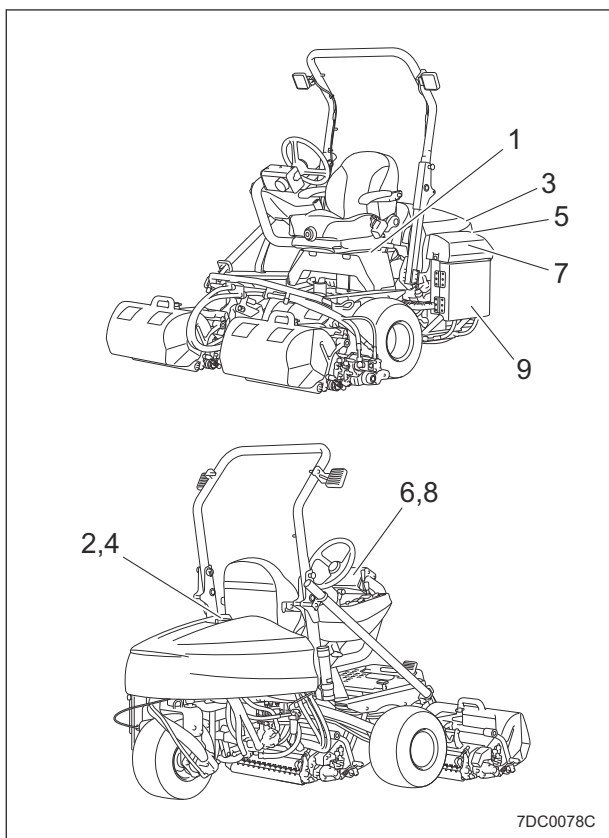
### About Safety Signs and Instruction Signs

**Important**

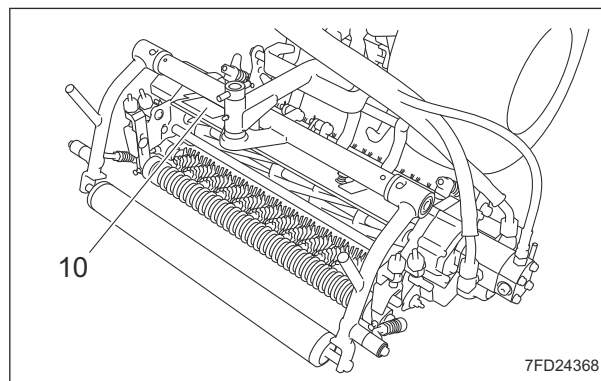
Safety decals and instruction decals are attached to this product. Make sure that they are preserved in their entirety. If they are damaged, become dirty, or peel off, replace them with new ones.

Part numbers for decals that need to be replaced are listed in the parts catalog. Order them from a Baroness dealer or Kyoeshia.

### Positions of Safety Decals and Instruction Decals



Positions of Safety Decals and Instruction Decals\_001



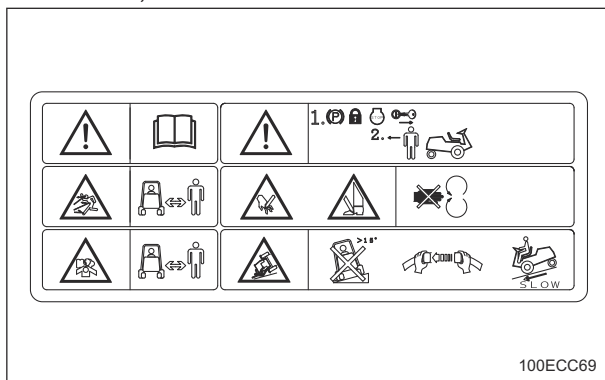
Positions of Safety Decals and Instruction Decals\_002

1	Decal for operation 2
2	Fire prohibited decal
3	Hydraulic oil icon
4	Diesel fuel decal
5	Caution for high temperatures decal
6	Caution for slopes (3WD) decal
7	Caution for spouting coolant decal
8	Caution to noise decal
9	Decal on prohibiting high pressure washing
10	Caution to mutilation decal

## Description of Safety Decals and Instruction Decals

Decal for Operation 2

LM2400-0918Z0  
STICKER, OPERATION 2



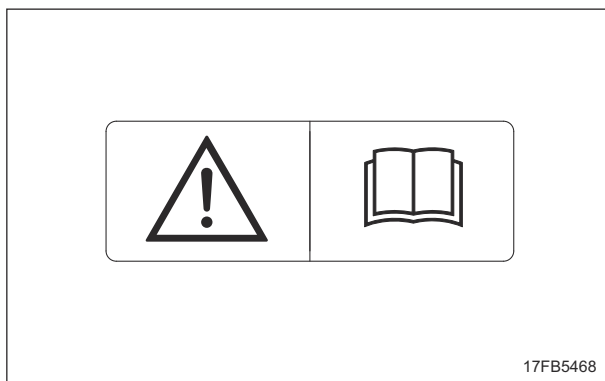
100ECC69

Decal for Operation 2\_001

1.



Read the Owner's Operating Manual.



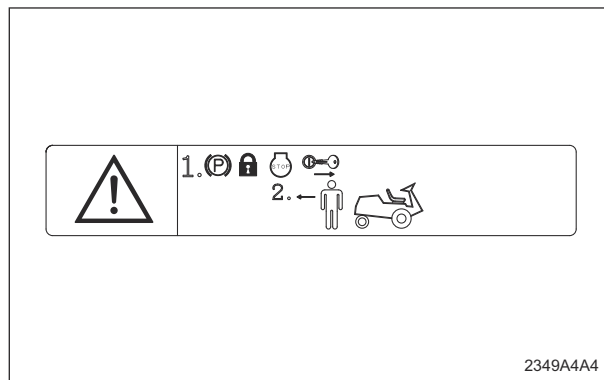
17FB5468

Decal for Operation 2\_002

2.



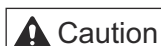
Apply the parking brake, stop the engine, remove the ignition key, and then leave the machine.



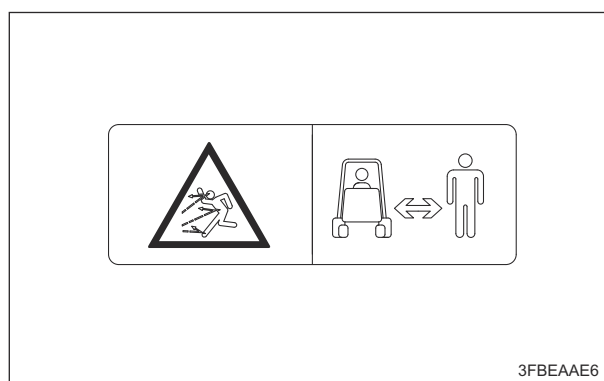
2349A4A4

Decal for Operation 2\_003

3.



Thrown objects - Be sure that people around the machine keep a safe distance away.



3FBEEAE6

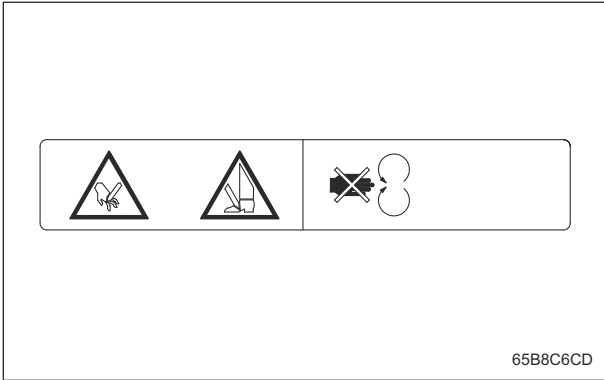
Decal for Operation 2\_004

# Product Overview

4.

**Warning**

May cut your hand or leg - Keep hands and feet away from moving parts.



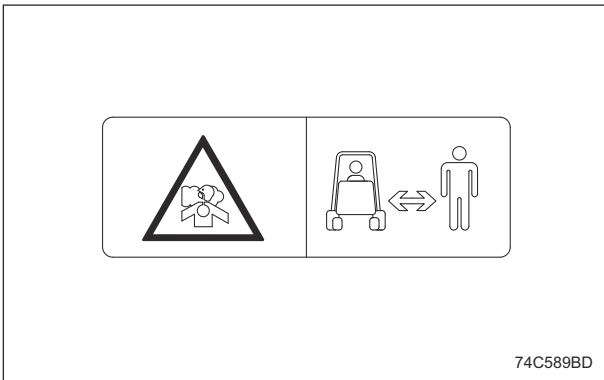
65B8C6CD

Decal for Operation 2\_005

5.

**Warning**

Be careful of exhaust emissions.



74C589BD

Decal for Operation 2\_006

6.

• Without ROPS:

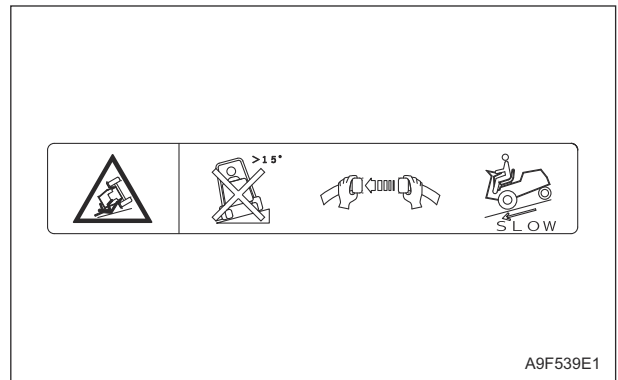
**Danger**

Rollover - Do not work on slopes of 15 degrees or more. When you descend a slope, lower the mower units and then drive at low speed.

• With ROPS:

**Caution**

Rollover - Do not work on slopes of 15 degrees or more. When you descend a slope, lower the mower units and then drive at low speed. For ROPS equipped machine, fasten your seatbelt.



A9F539E1

Decal for Operation 2\_007

Fire Prohibited Decal

K4205001940

Decal, fire prohibited

**Warning**

Keep away from fire.



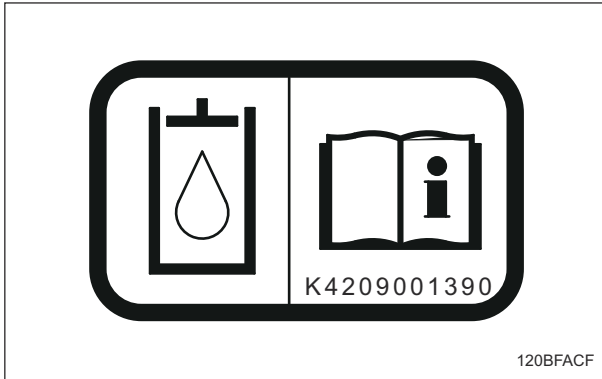
r653fo-001

Fire Prohibited Decal\_001

# Product Overview

## Hydraulic Oil Decal

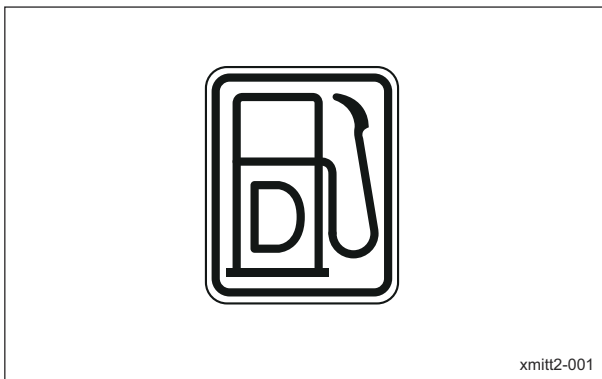
K4209001390  
 Decal, hydraulic oil  
 Read the owner's operating manual.



Hydraulic Oil Decal\_001

## Diesel Fuel Decal

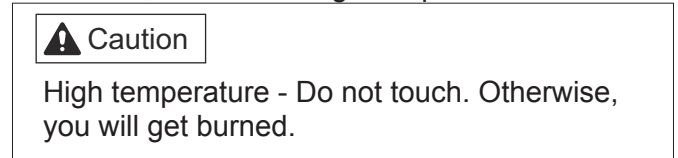
K4209001460  
 Decal, diesel fuel  
 Use diesel fuel.



Diesel Fuel Decal\_001

## Caution for High Temperatures Decal

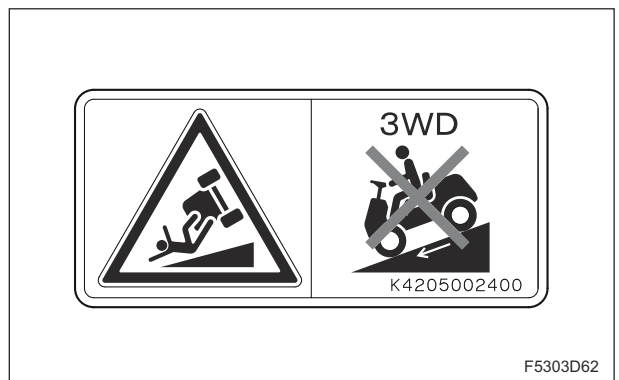
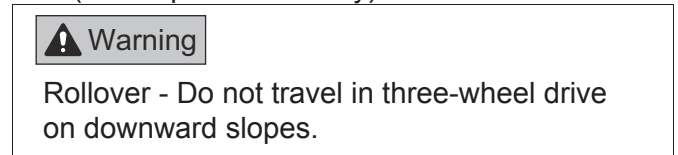
K4205001920  
 Decal, caution for high temperatures



Caution for High Temperatures Decal\_001

## Caution for Slopes (3WD) Decal

K4205002400  
 DECAL, CAUTION SLOPE 3WD  
 (3WD spec model only)



Caution for Slopes (3WD) Decal\_001

# Product Overview

## Caution for Spouting Coolant Decal

K4205001970

Decal, caution for spouting coolant

**Caution**

Caution for spouting coolant - Do not open while hot.  
High temperature - Do not touch. Otherwise, you will get burned.



pwb8d2-001

Caution for Spouting Coolant Decal\_001

## Caution to Noise Decal

K4205002090

Decal, caution to noise



bwu9po-001

Caution to Noise Decal\_001

## Decal on Prohibiting High Pressure Washing

K4205002390

Decal, prohibition of high pressure washing  
Do not wash with high pressure.



7C94402B

Decal on Prohibiting High Pressure Washing\_001

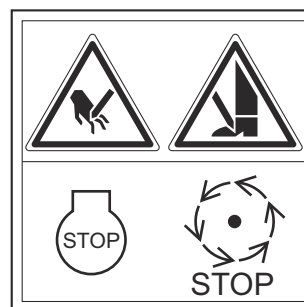
## Caution to Mutilation Decal

K4205001600

DECAL, CAUTION TO MUTILATION

**Warning**

May cut your hand or leg - Stop the cutter rotation and engine. Otherwise you may get injured.

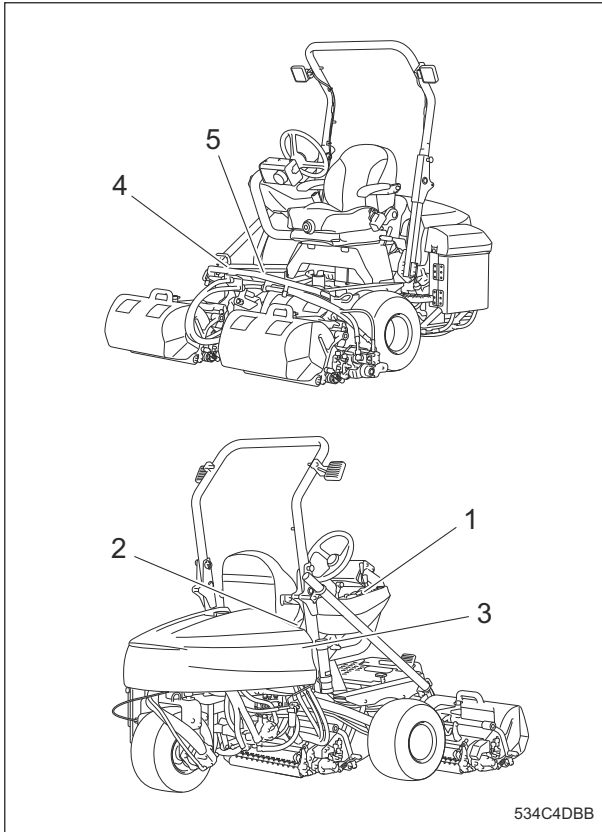


wyikja-001

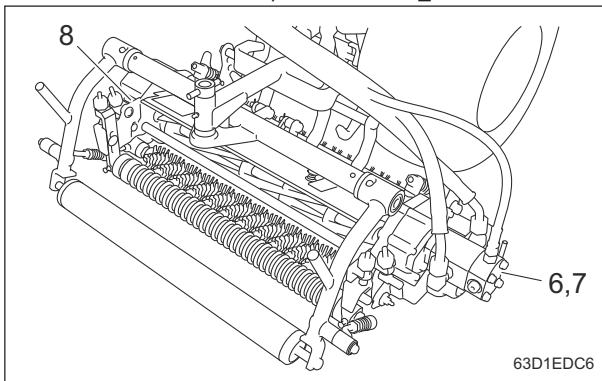
Caution to Mutilation Decal\_001

## Operation Decals

### Positions of Operation Decals



Positions of Operation Decals\_001



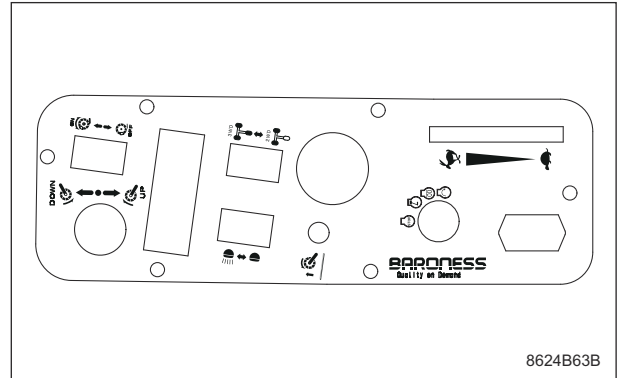
Positions of Operation Decals\_002

1	Operation decal
2	Decal of indicating reel rotation
3	Lapping switch decal
4	FORWARD decal
5	BACKWARD decal
6	Reel rotation decal
7	Reel stop decal
8	Groomer indication mark

### Description of Operation Decals

#### Operation Decal

LM311--0508A0  
STICKER, OPERATION

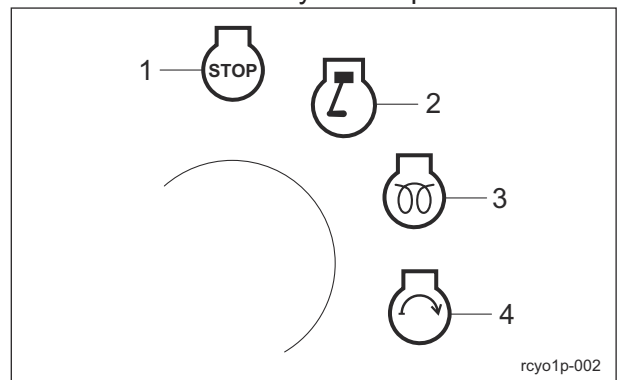


Operation Decal\_001

#### Key Switch Mark

Key switch mark

This indicates the key switch positions.



Key Switch Mark\_001

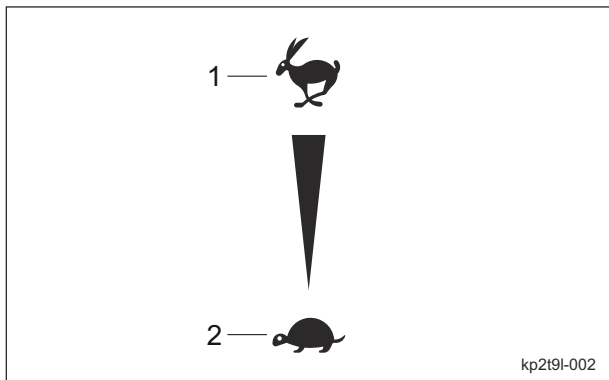
1	OFF
2	ON
3	GLOW
4	START

# Product Overview

## ■Engine Rotation Mark

Engine Rotation mark

This indicates high/low speed of the engine rotation.



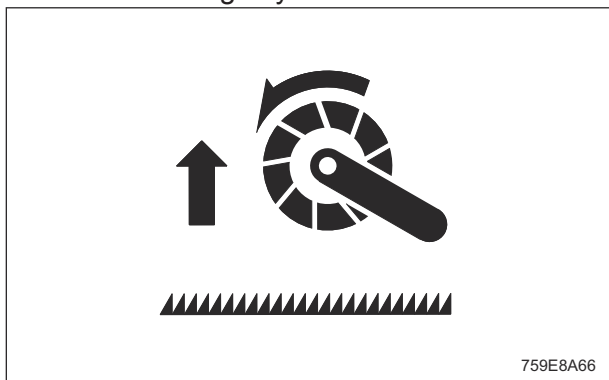
Engine Rotation Mark\_001

1	High speed
2	Low speed

## ■Mower Unit Up-Switch (with Reel Excess Discharge System) Mark

Mower unit up-switch (with reel excess discharge system) mark

This indicates mower unit up-switch and reel excess discharge system.

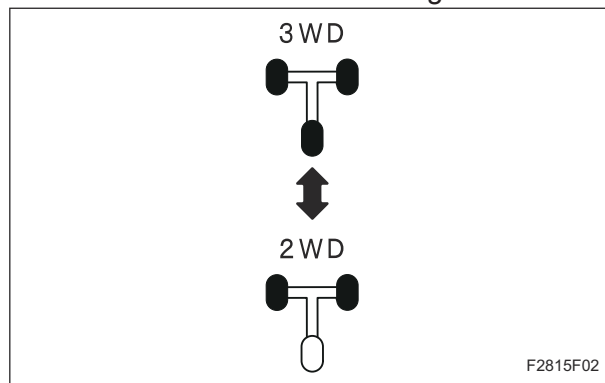


Mower Unit Up-Switch (with Reel Excess Discharge System) Mark\_001

## ■2WD/3WD Changeover Mark

2WD/3WD changeover mark

This indicates 2WD/3WD changeover.

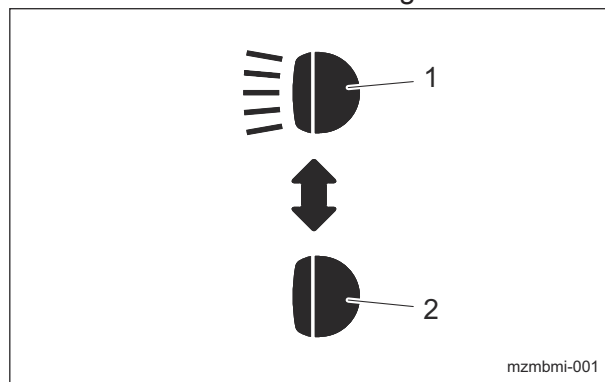


2WD/3WD Changeover Mark\_001

## ■Light Switch Mark

Light switch mark

It illustrates ON/OFF of the light.

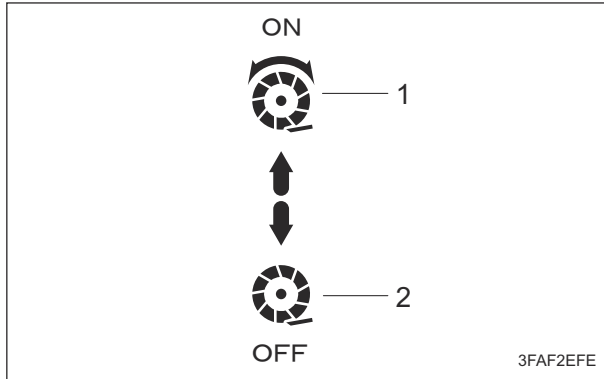


Light Switch Mark\_001

1	ON
2	OFF

## ■ Reel Rotation Mark

Reel rotation mark  
It illustrates Rotation/Stop of the reel cutter (cutting cylinder).

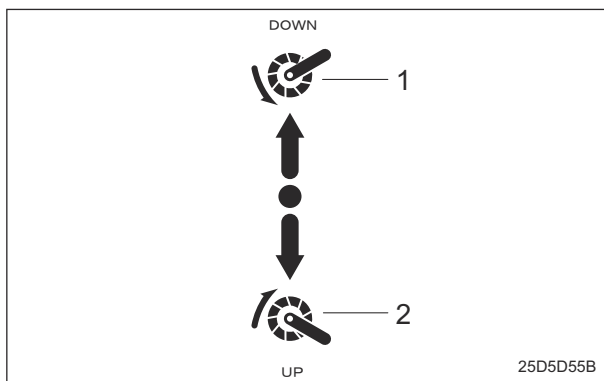


Reel Rotation Mark\_001

1	Rotation
2	Stop

## ■ Mower Unit Up/Down Mark

Mower unit up/down mark  
This indicates the Up/Down positions of the mower unit.



Mower Unit Up/Down Mark\_001

1	Down
2	Up

## Decal of Indicating Reel Rotation

LM311--0510B0

DECAL, INDICATING REEL ROTATION

It lists the dial settings for corresponding reel rotation speeds.

- TURNS: rotation number of the dial's counterclockwise rotation started from the state where the dial is fully tightened clockwise
- POS: dial decal number pointed by the indicating screw
- REEL SPEED: rotation speed of the reel cutter
- "0 (STARTING POS)" on the dial rotation indicates the state where the dial is fully tightened clockwise.

TURNS	POS	REEL SPEED
2	3	1,200
	4	1,400
	6	1,600
3	8	1,800
	3	2,000
	7	2,200

FOR 0 (STARTING POS) ,TURN CW TO MAX POS

6FD71E7D

Decal of Indicating Reel Rotation\_001

# Product Overview

## Decal of Indicating Reel Rotation

LM311--0526Z0

DECAL, INDICATING REEL ROTATION

It lists the dial settings for corresponding reel rotation speeds.

- **TURNS:** rotation number of the dial's counterclockwise rotation started from the state where the dial is fully tightened clockwise
- **POS:** dial decal number pointed by the indicating screw
- **REEL SPEED:** rotation speed of the reel cutter
- "0 (STARTING POS)" on the dial rotation indicates the state where the dial is fully tightened clockwise.

TURNS	POS	REEL SPEED
2	7	1,200
	8	1,400
	1	1,600
3	2	1,800
	3	2,000
	5	2,200

FOR 0 (STARTING POS) .TURN CW TO MAX POS

860AE0A5

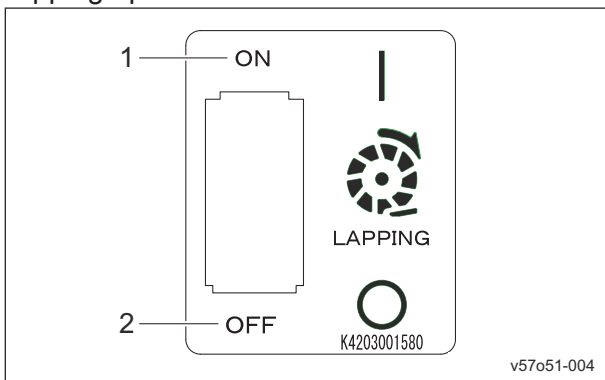
Decal of Indicating Reel Rotation\_001

## Lapping Switch Decal

K4203001580

Decal, lapping switch

This indicates ON/OFF switching of back lapping operation.



v57o51-004

Lapping Switch Decal\_001

1	Reverse rotation (back lapping rotation)
2	Normal rotation (cutting rotation)

## FORWARD Decal

K4203001430

Decal, FORWARD

This indicates forward travel.



kqca3e-001

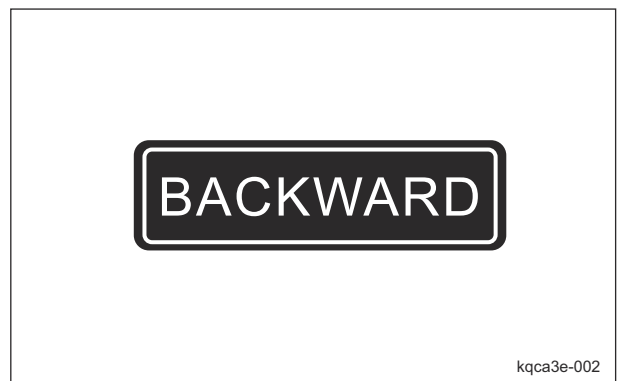
FORWARD Decal\_001

## BACKWARD Decal

K4203001440

Decal, BACKWARD

This indicates backward travel.

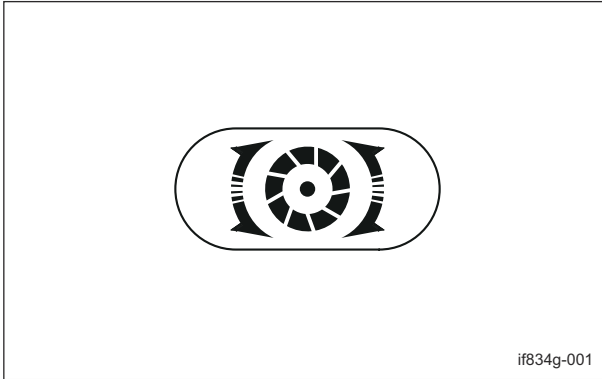


kqca3e-002

BACKWARD Decal\_001

## Reel Rotation Decal

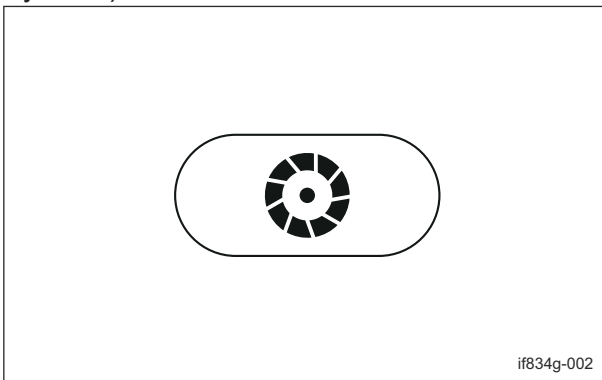
K4203001300  
 Decal, reel rotation  
 This indicates rotation of the reel cutter (cutting cylinder).



Reel Rotation Decal\_001

## Reel Stop Decal

K4203001310  
 Decal, reel stop  
 This indicates stop of the reel cutter (cutting cylinder).

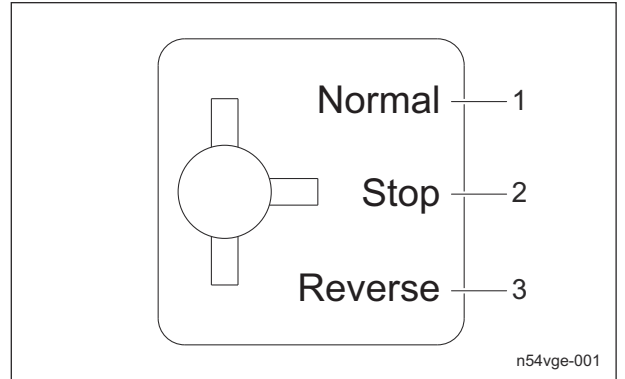


Reel Stop Decal\_001

## Groomer Indication Mark

Note:  
 Depending on the specifications, this function may not be available.

K4203001120  
 DECAL, GROOMER INDICATION  
 It illustrates the changeover of rotational direction of the groomer.



Groomer Indication Mark\_001

1	Normal rotation
2	Stop
3	Reverse rotation

# Product Overview

---

<b>Joystick .....</b>	<b>Page 4-2</b>
<b>Reel Rotation Switch .....</b>	<b>Page 4-2</b>
<b>2WD/3WD Selector Switch .....</b>	<b>Page 4-3</b>
<b>Throttle Lever .....</b>	<b>Page 4-3</b>
<b>Light Switch .....</b>	<b>Page 4-3</b>
<b>Mower Unit Up Switch .....</b>	<b>Page 4-4</b>
<b>Key Switch .....</b>	<b>Page 4-4</b>
<b>USB Socket .....</b>	<b>Page 4-5</b>
<b>Steering Height Adjustment Lever .....</b>	<b>Page 4-5</b>
<b>Steering Angle Adjustment Lever .....</b>	<b>Page 4-5</b>
<b>Seat Forward Tilt Angle Adjustment Lever .....</b>	<b>Page 4-6</b>
<b>Traveling Pedal .....</b>	<b>Page 4-6</b>
<b>Parking Brake Lever .....</b>	<b>Page 4-6</b>
<b>Reel Forward/Reverse Switch .....</b>	<b>Page 4-7</b>
<b>Reel Rotation/Stop Switching Lever ....</b>	<b>Page 4-7</b>
<b>Wind Rectifying Plate .....</b>	<b>Page 4-8</b>
<b>Groomer Clutch Lever .....</b>	<b>Page 4-8</b>
<b>Swisher Holder .....</b>	<b>Page 4-9</b>
<b>Instruments on The Operation Panel .....</b>	<b>Page 4-9</b>
Hour Meter .....	Page 4-9
Water Temperature Gauge .....	Page 4-9
Pilot Lamps .....	Page 4-10
<b>Fuel Gauge .....</b>	<b>Page 4-10</b>
<b>Safety Device .....</b>	<b>Page 4-11</b>
Interlock System .....	Page 4-11
<b>Warning Mechanisms .....</b>	<b>Page 4-11</b>
Warning Buzzer .....	Page 4-11

# Description of Functions

## Joystick

**Important**

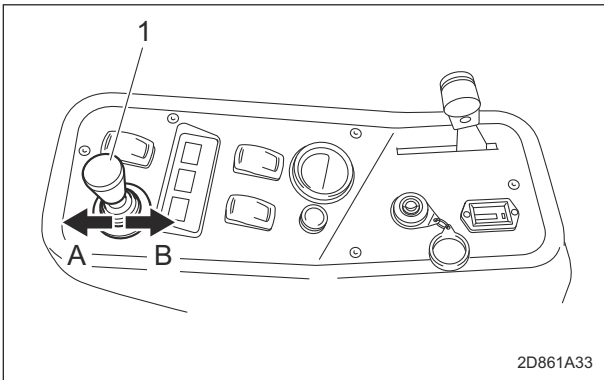
Even if the reel rotation switch is set to the "Rotation" position, when the mower units are raised, the reel cutters (cutting cylinders) stop rotating.

**Important**

Operation of the joystick cannot raise the mower units to the highest position. When traveling, keep pressing the up switch to raise the mower units to the highest position.

The Up/Down speed of the mower unit is affected by the engine rotation speed. When the engine rotation is at low speed, the Up/Down speed is at low as well.

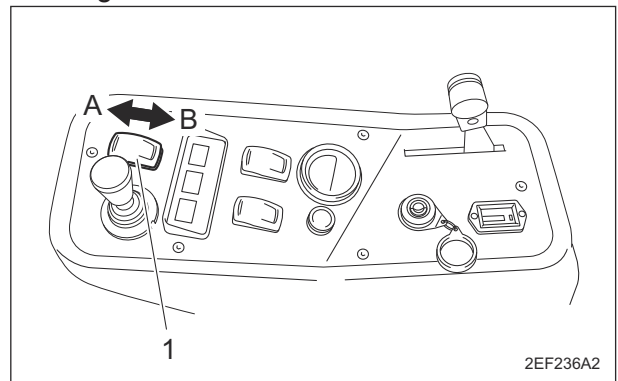
1. Tilt the joystick to the "Down" position to lower the mower units.
2. Tilt the joystick to the "Up" position to raise the mower units.



Joystick\_001

1	Joystick
A	Down
B	Up

1. When the reel rotation switch is set to the "Rotation" position, the reel cutters will rotate. When the reel rotation switch is set to the "Rotation" position, the reel cutters will rotate or stop in sync with the up and down motion of the mower units.
  - [1] When the mower units are lowered, the sensor detects it to allow the reel cutters to rotate.
  - [2] When the mower units are raised, the sensor detects it not to allow the reel cutters to rotate even if the reel rotation switch is set to the "Rotation" position.
2. When the reel rotation switch is set to the "Stop" position, the reel cutters will stop rotating.



2EF236A2

Reel Rotation Switch\_001

1	Reel rotation switch
A	Rotation
B	Stop

## Reel Rotation Switch

**Warning**

The reel cutter rotates while holding down the up switch when the reel rotation switch is set to the "Rotation" position. Set the reel rotation switch to the "Stop" position except during mowing or backlapping and using reel excess discharge system.

# Description of Functions

## 2WD/3WD Selector Switch

**Warning**

In the case of 2WD/3WD model, travel in 2WD mode on steep downward slopes, wet road surface or downward slopes of wet lawn since traveling there in 3WD mode is dangerous. Otherwise, the rear tire going into a skid may cause loss of traveling control.

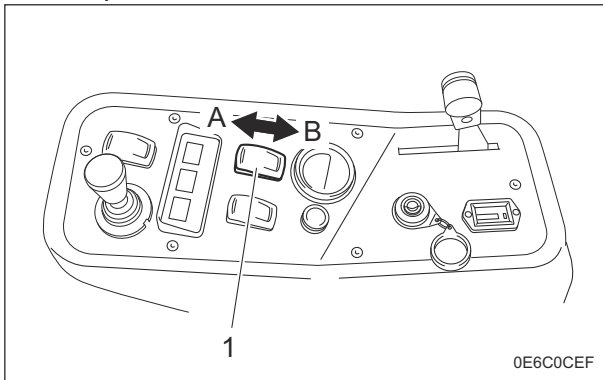
**Important**

Do not switch between 2WD and 3WD before the machine stops completely. Otherwise, the hydraulic system will malfunction.

**Note:**

Depending on the specifications, this function may not be available.

1. Flip the 2WD/3WD selector switch to the "2WD" position to select 2WD mode.
2. Flip the 2WD/3WD selector switch to the "3WD" position to select 3WD mode.



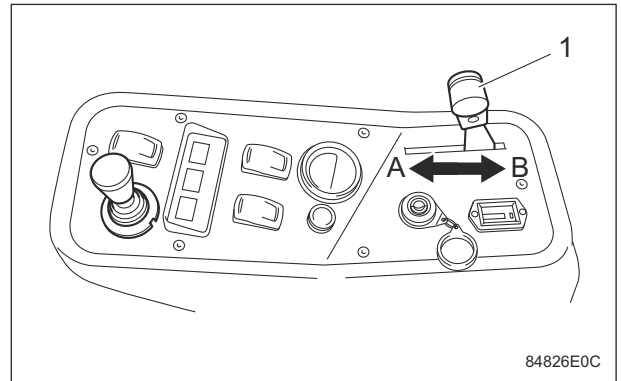
2WD/3WD Selector Switch\_001

1	2WD/3WD selector switch
A	3WD
B	2WD

## Throttle Lever

The throttle lever enables you to adjust the engine rpm.

1. Shift the throttle lever to the "High speed" position to increase the engine rpm.
2. Shift the throttle lever to the "Low speed" position to reduce the engine rpm.



Throttle Lever\_001

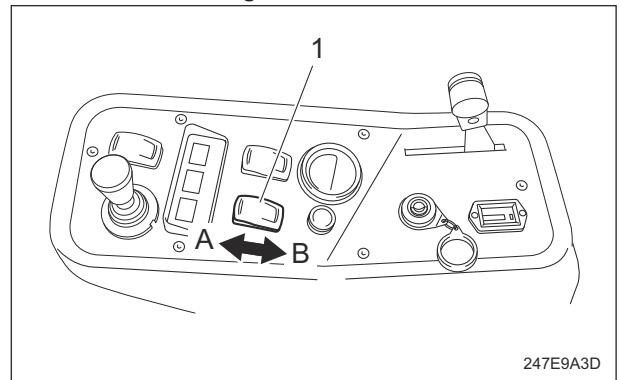
1	Throttle lever
A	High speed
B	Low speed

## Light Switch

**Caution**

The lights provide auxiliary lighting. Do not travel or operate the machine at night or under poor visibility.

1. Flip the light switch to the "ON" position to turn on the LED light.
2. Flip the light switch to the "OFF" position to turn off the LED light.



Light Switch\_001

1	Light switch
A	ON
B	OFF

# Description of Functions

## Mower Unit Up Switch

### Warning

The reel cutter rotates while holding down the mower unit up switch when the reel rotation switch is set to the "Rotation" position. Set the reel rotation switch to the "Stop" position except during mowing or backlapping and using reel excess discharge system.

### Warning

The reel cutter rotates when using reel excess discharge system. Keep hands and feet away from moving parts.

### Caution

Before using reel excess discharge system, make sure that there are no people around the machine.

### Important

The reel cutter keeps rotating even if the mower unit raised to the highest position while holding down the mower unit up switch.

The mower unit up switch have the following two functions.

#### 1. Mower unit up function

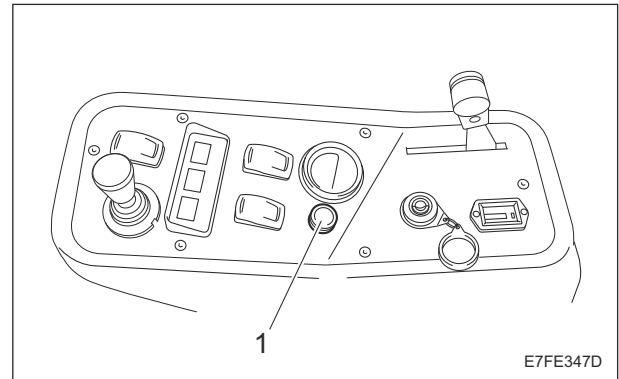
The mower unit up function is to raise the mower unit to the highest position when the height of the mower unit is not sufficient for traveling, etc.

Set the reel rotation switch to the "Stop" position and keep pressing the mower unit up switch to operate the magnetic valve to raise the mower unit to the highest position.

#### 2. Reel excess discharge function

Reel excess discharge system is the function to remove clippings inside the reel cutter by rotating the reel cutter with the up switch on the condition that the mower unit raised and the reel rotation switch set to the "Rotation" position.

With this function, falling of lumps of clippings can be prevented during mowing operation and the time of washing the vehicle can be shortened.



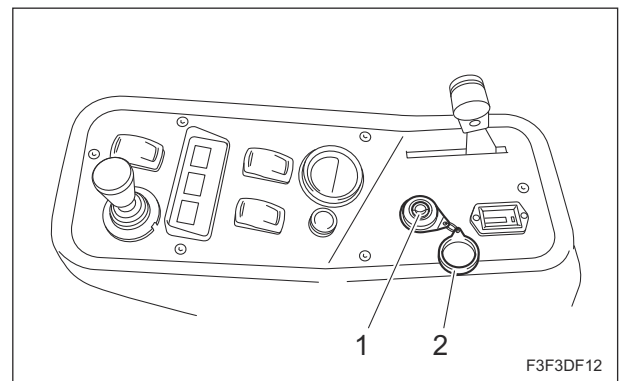
Mower Unit Up Switch\_001

1	Mower unit up switch
---	----------------------

## Key Switch

The key switch is a lock for inserting the ignition key.

This is used to start, run or stop the engine by turning the ignition key to change the key switch position.



Key Switch\_001

1	Key switch
2	Cap

# Description of Functions

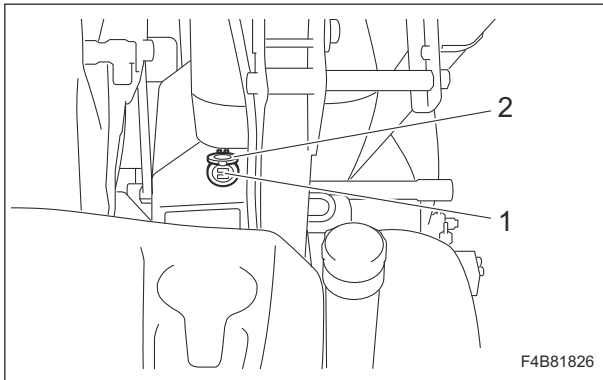
## USB Socket

**Important**

Do not use the USB socket in rainy weather to avoid malfunction of devices.

The USB socket can be used to charge or power devices that can be connected via USB, such as smartphones. When the ignition key set to the "ON" position, it is energized and the indicator on the USB port glows blue.

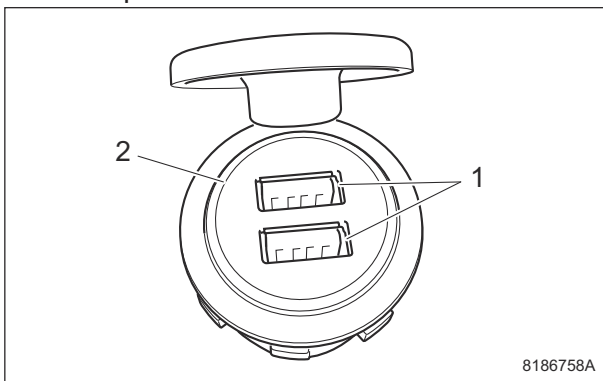
1. Switch the ignition key to the "ON" position.
2. Open the protective cover.



USB Socket\_001

1	USB port
2	Protective cover

3. Check the device to be connected. The maximum output power is DC5 V 2.1 A Max for each port. The shape of the ports is Standard-A (Type-A) for each port.



USB Socket\_002

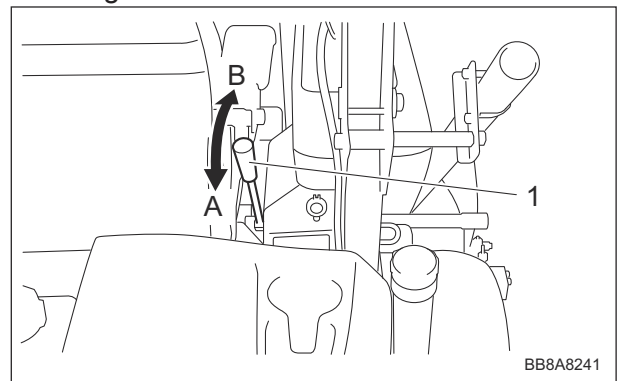
1	2.1 A
2	Indicator

4. Insert the USB cable into the USB port. The indicator glows blue when energized.
5. Close the protective cover after use.

## Steering Height Adjustment Lever

The position of the steering arm can be adjusted with the steering height adjustment lever.

1. Tilt the steering height adjustment lever to the "Release" position to release the lock and adjust the position of the steering arm.
2. Tilt the steering height adjustment lever to the "Lock" position to lock the position of the steering arm.



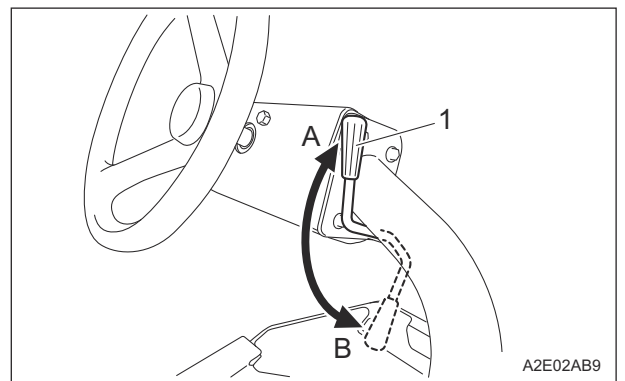
Steering Height Adjustment Lever\_001

1	Steering height adjustment lever
A	Lock
B	Release

## Steering Angle Adjustment Lever

The angle of the steering wheel can be adjusted with the steering angle adjustment lever.

1. Pull the steering angle adjustment lever to release the lock and adjust the angle of the steering wheel.
2. Push up the steering angle adjustment lever forward to lock the angle of the steering wheel.



Steering Angle Adjustment Lever\_001

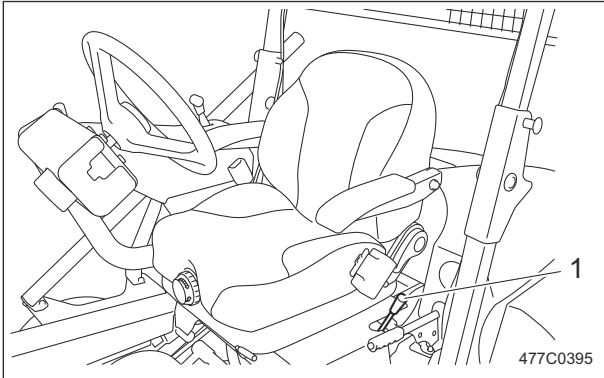
1	Steering angle adjustment lever
A	Lock
B	Release

# Description of Functions

## Seat Forward Tilt Angle Adjustment Lever

Tilt the seat forward tilt angle adjustment lever and adjust the forward tilt angle of the seat to three levels.

Tilt the lever and release it where the seat is locked.



Seat Forward Tilt Angle Adjustment Lever\_001

1	Seat forward tilt angle adjustment lever
---	--

## Traveling Pedal

### Caution

When the machine is traveling at a high speed, it will not stop immediately after you take your foot off the traveling pedal.

### Important

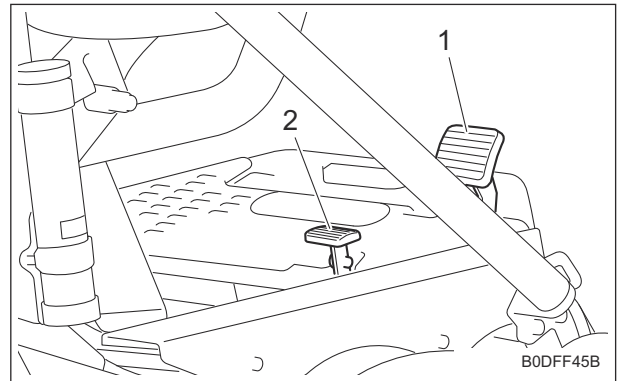
While the mower units lowered, the working speed is limited by the pedal stopper.

The traveling pedals control forward and reverse operation of the machine.

When the forward pedal (front side) is depressed, the machine travels forward. When the reverse pedal (rear side) is depressed, the machine travels backward.

The speed changes in accordance with how much the pedal is depressed.

When you take your foot off the pedal, the machine stops automatically.



Traveling Pedal\_001

1	Forward pedal
2	Reverse pedal

## Parking Brake Lever

### Caution

Never park the machine on a slope.

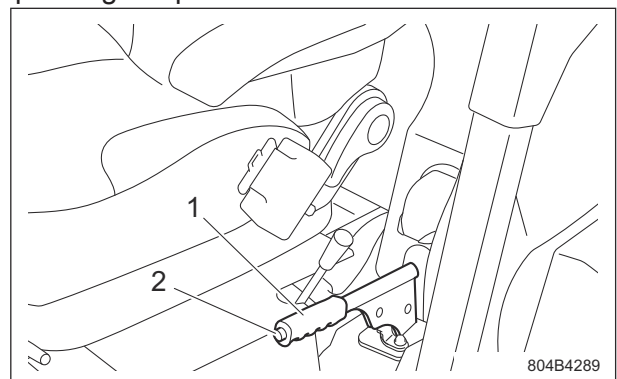
### Important

Be sure to release the parking brake before driving.

Otherwise, it will cause the malfunction of the brake or hydraulic system.

For parking the machine, use the parking brake lever.

1. Applying the parking brake  
Pull the parking brake lever completely.
2. Releasing the parking brake  
Lower the parking brake lever completely with pushing the push-button.



Parking Brake Lever\_001

1	Parking brake lever
2	Push button

# Description of Functions

## Reel Forward/Reverse Switch

**Important**

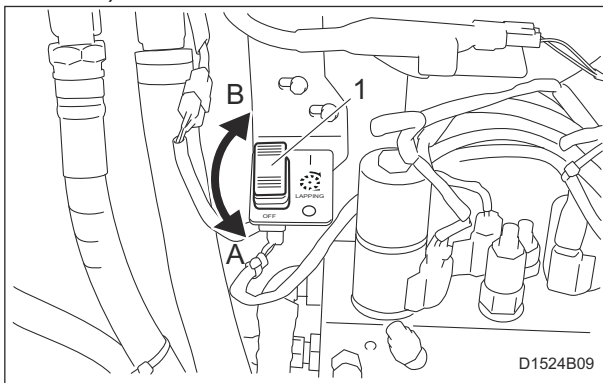
Do not switch between "Forward" and "Reverse" while the reel cutter (cutting cylinder) is rotating. Otherwise, the hydraulic system will malfunction.

**Important**

If the reel rotation switch is not set to the "Rotation" position, the reel cutter (cutting cylinder) will not rotate.

Change over the rotation direction of the reel cutters by using the reel forward/reverse switch.

1. When the reel forward/reverse switch is set to the "OFF" position, the reel cutters of all mower units rotate for cutting work (forward rotation).
2. When the reel forward/reverse switch is set to the "ON" position, the reel cutters of all mower units rotate for back lapping work (reverse rotation).



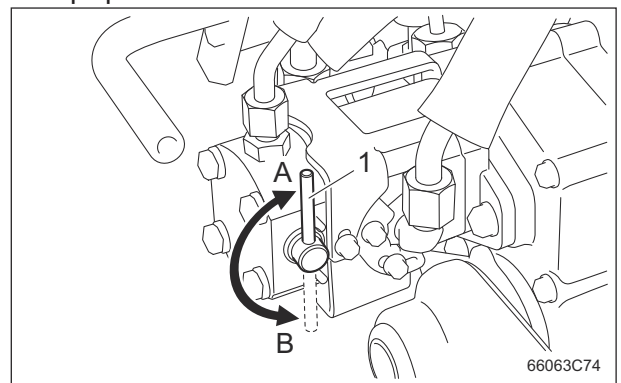
Reel Forward/Reverse Switch\_001

1	Reel forward/reverse switch
A	OFF (Forward)
B	ON (Reverse)

The reel rotation/stop switching lever is located on the reel motor attached to each mower unit. For cutting work, shift the levers of all the mower units to the "Rotation" position.

For back lapping, shift only the lever of the mower unit to back lap to the "Rotation" position and shift the levers of the other mower units to the "Stop" position.

1. The reel cutter rotates when the reel rotation/stop switching lever is shifted to the "Rotation" position.
2. The reel cutter does not rotate when the reel rotation/stop switching lever is shifted to the "Stop" position.



Reel Rotation/Stop Switching Lever\_001

1	Reel rotation/stop switching lever
A	Rotation
B	Stop

## Reel Rotation/Stop Switching Lever

**Caution**

Before operating the reel rotation/stop switching lever, be sure to set the reel rotation switch to the "Stop" position.

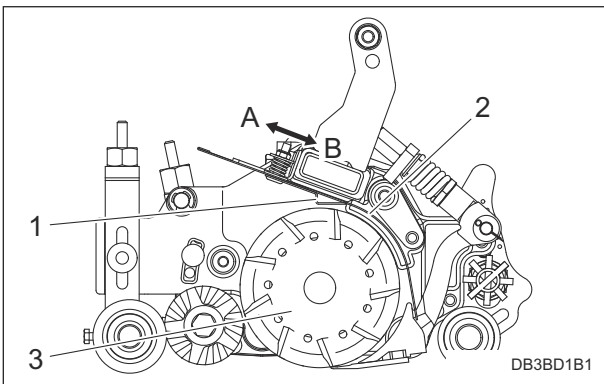
# Description of Functions

## Wind Rectifying Plate

The wind rectifying plate is attached to the reel cover of the mower unit and is for rectifying the scattering clippings.

1. If the reel cutter (cutting cylinder) rotates at high speed or if the grass is dry, move the wind rectifying plate close to the reel cutter (cutting cylinder).
2. If the reel cutter (cutting cylinder) rotates at low speed or if the grass is wet, move the wind rectifying plate away from the reel cutter (cutting cylinder).

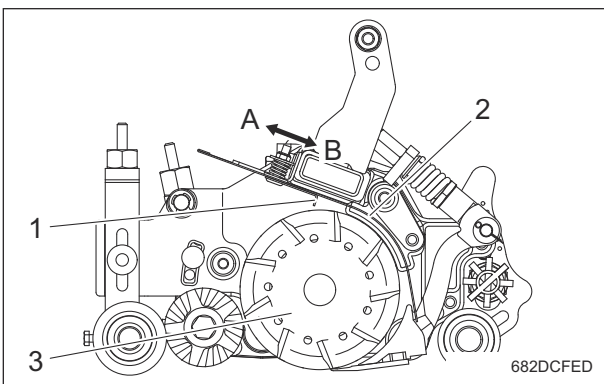
■ #10006 - 10263



Wind Rectifying Plate\_001

1	Wind rectifying plate
2	Reel cover
3	Reel cutter (cutting cylinder)
A	Reel cutter (cutting cylinder) rotates at low speed
B	Reel cutter (cutting cylinder) rotates at high speed

■ #10264-



Wind Rectifying Plate\_002

1	Wind rectifying plate
2	Reel cover
3	Reel cutter (cutting cylinder)
A	Reel cutter (cutting cylinder) rotates at low speed
B	Reel cutter (cutting cylinder) rotates at high speed

## Groomer Clutch Lever

Note:

Depending on the specifications, this function may not be available.

**Caution**

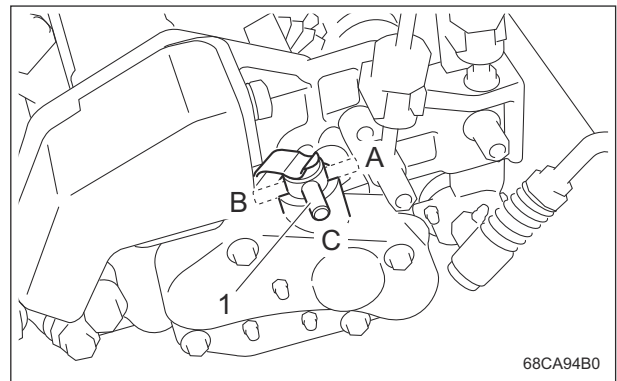
Shift the lever for setting to the arbitrary position while the engine is stopped.

The groomer clutch lever has three changeover positions.

When the lever is set to the "Normal" position, the groomer rotates in the same direction as the reel cutter (cutting cylinder).

When the lever is set to the "Reverse" position, the groomer rotates in the opposite direction as the reel cutter (cutting cylinder).

When the lever is set to the "Stop" position, the groomer does not rotate.



Groomer Clutch Lever\_001

1	Groomer clutch lever
A	Normal
B	Reverse
C	Stop

# Description of Functions

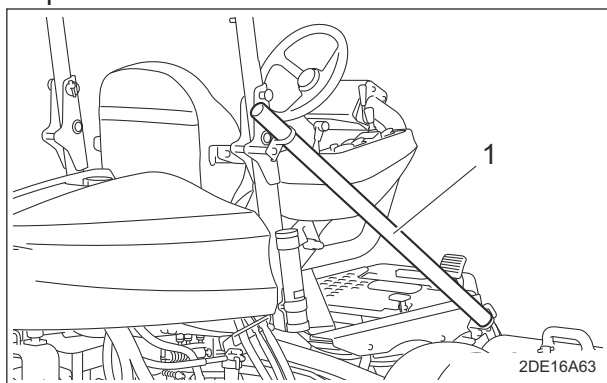
## Swisher Holder



**Caution**

Be careful not to hit your eyes with swisher pole when it is in the swisher holder.

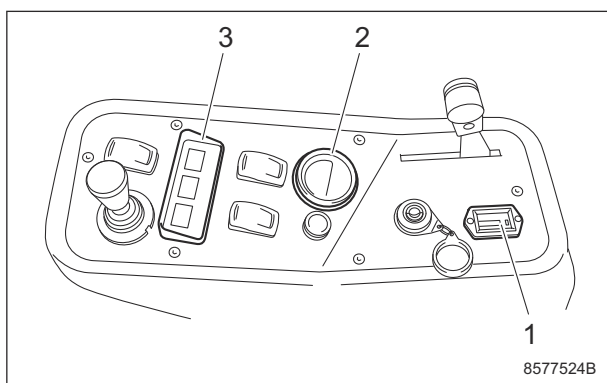
Swisher pole can be stored in this holder for transport.



Swisher Holder\_001

1	Swisher holder
---	----------------

## Instruments on The Operation Panel



Instruments on The Operation Panel\_001

1	Hour meter
2	Water temperature gauge
3	Pilot lamp

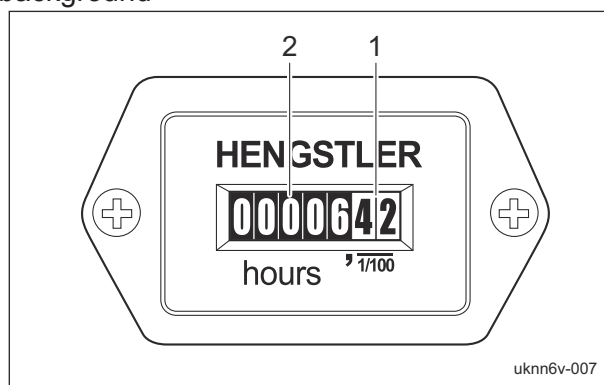
## Hour Meter

The hour meter indicates the accumulated operation time of the engine.

The number in red figures on a white background is incremented every thirty-six seconds.

The number in white figures on a black background is incremented every hour.  
1/100 wheel ... red figures on a white background

Hour wheel ... white figures on a black background



Hour Meter\_001

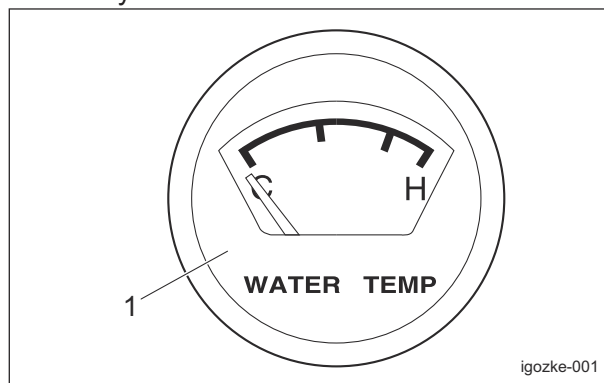
1	1/100 wheel
2	Hour wheel

## Water Temperature Gauge

This instrument indicates the water temperature inside the engine.

If the water temperature gauge indicates a level close to "H" during operation, the machine is overheated.

Remove the load from the engine, idle the machine for five minutes, stop the engine, and then inspect the machine and perform any necessary maintenance.



Water Temperature Gauge\_001

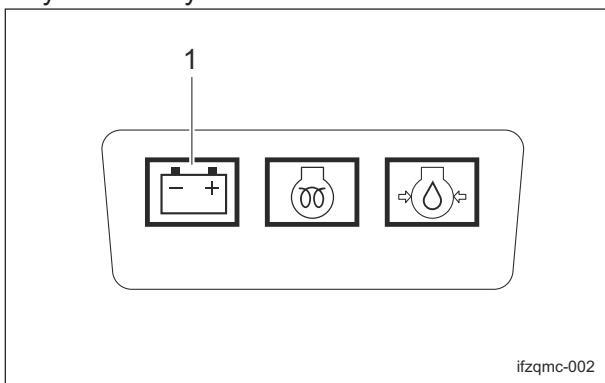
1	Water temperature gauge
---	-------------------------

# Description of Functions

## Pilot Lamps

### Charge Lamp

The charge lamp is the left pilot lamp located in the operation panel. It turns on when the ignition key is set to the "ON" position before the engine starts. It turns off when the engine starts and the alternator starts operating properly. If this lamp illuminates while you are operating the machine, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

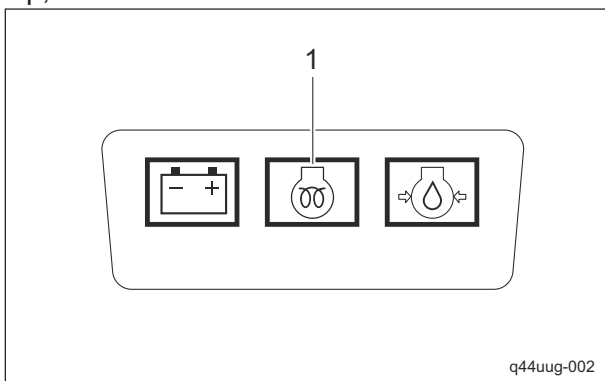


Charge Lamp\_001

1	Charge lamp
---	-------------

### Thermo-Start Lamp

The thermo-start lamp is the middle pilot lamp located in the operation panel. When the ignition key is set to the "GLOW" position, it illuminates as the glow plug generates heat. Illumination of the thermo-start lamp is controlled by the glow lamp timer, and the lamp is turned off after a specified amount of time passes. The duration of illumination indicates an approximate period of time required for warm-up, and has been fixed at five seconds.

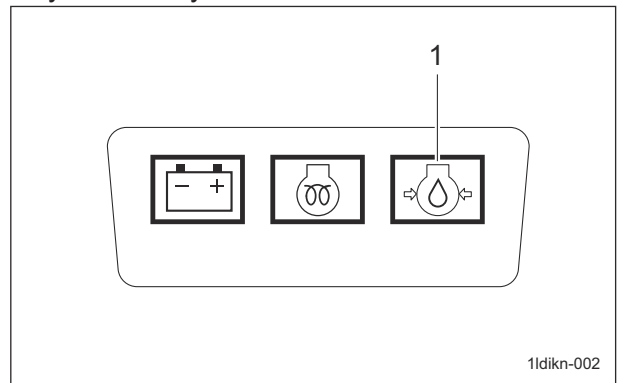


Thermo-Start Lamp\_001

1	Thermo-start lamp
---	-------------------

### Oil Pressure Lamp

The oil pressure lamp is the right pilot lamp located in the operation panel. It turns on when the ignition key is set to the "ON" position before the engine starts. It turns off when the engine starts and engine oil pressure is generated properly. If this lamp illuminates while you are operating the machine, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

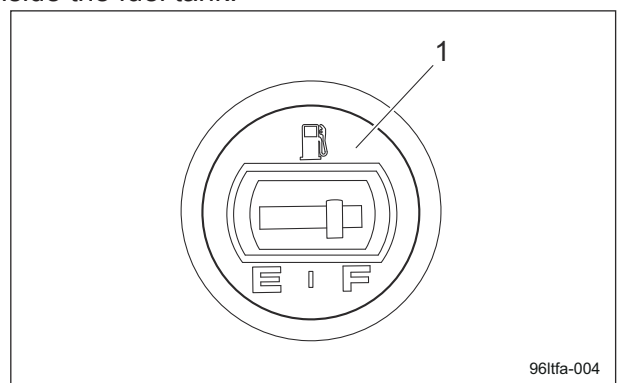


Oil Pressure Lamp\_001

1	Oil pressure lamp
---	-------------------

## Fuel Gauge

The fuel gauge is located on the fuel tank. This instrument indicates the quantity of fuel inside the fuel tank.



Fuel Gauge\_001

1	Fuel gauge
---	------------

# Description of Functions

## Safety Device

### Interlock System

This machine features a safety device for starting/stopping the engine.

1. As for starting the engine, the safety device prevents the engine from starting unless it meets each of the following four conditions.
  - An operator is sitting on the seat.
  - The parking brake is applied.
  - The reel rotation switch is set to the "Stop" position.
  - The traveling pedal is set to the neutral position.
2. When the operator leaves the seat with the parking brake not applied and the engine running, the safety device will be activated and will stop the engine.
3. When the operator leaves the seat with the parking brake applied and the engine running, the safety device will be activated and will stop the engine under any of the following conditions:
  - The traveling pedal is not set to the neutral position. (The operator has depressed the traveling pedal.)
  - Reel rotation switch is set to the "Rotation" position.  
However, when the reel forward/reverse switch is set to the "On (Reverse)" position, engine will not stop.

## Warning Mechanisms

### Warning Buzzer

1. Overheat warning buzzer  
When the water temperature inside the engine exceeds 115 degrees Celsius (239 °F), the buzzer sounds. (intermittent tone)  
If the water temperature gauge indicates a level above the "H" when the buzzer sounds, the engine is overheated.  
5 minutes after idling the engine with no load, stop the engine and inspect the machine and perform any necessary maintenance.
2. Hydraulic oil level warning buzzer  
When the oil level in the hydraulic tank decreases by approximately 1.3 dm<sup>3</sup> (1.3 L) from the specified level, the buzzer sounds. (intermittent tone)  
If the water temperature gauge indicates a level below the "H" when the buzzer sounds, hydraulic oil level has decreased.  
Stop the engine immediately, and then inspect the machine and perform any necessary maintenance.
3. Warning buzzer for traveling with brake applied  
When the traveling pedal is depressed while the parking brake is applied, the buzzer sounds. (intermittent tone)  
Release the parking brake when the buzzer sounds.

# Description of Functions

---

<b>Operations before Service .....</b>	<b>Page 5-2</b>	<b>Storage .....</b>	<b>Page 5-21</b>
Procedure to Open/Close Hood .....	Page 5-2	Short-Term Storage .....	Page 5-21
Procedure to Open/Close Underseat Cover .....	Page 5-2		
Procedure to Open/Close Side Cover .....	Page 5-3		
Procedure to Open/Close Radiator Cover .....	Page 5-3		
<b>Inspection before Use .....</b>	<b>Page 5-4</b>		
Engine .....	Page 5-4		
Main Vehicle .....	Page 5-7		
Mower Unit .....	Page 5-10		
<b>Adjustment before Work .....</b>	<b>Page 5-11</b>		
Main Vehicle .....	Page 5-11		
Mower Unit .....	Page 5-13		
<b>Mounting and Dismounting .....</b>	<b>Page 5-13</b>		
Procedure to Mount/Dismount .....	Page 5-13		
<b>Start/Stop of Engine .....</b>	<b>Page 5-14</b>		
Procedure to Start Engine .....	Page 5-14		
Procedure to Stop Engine .....	Page 5-15		
<b>Parking and Stopping .....</b>	<b>Page 5-16</b>		
Procedure to Leave The Machine .....	Page 5-16		
<b>Move .....</b>	<b>Page 5-16</b>		
Traveling Procedure .....	Page 5-16		
<b>Cutting Work .....</b>	<b>Page 5-17</b>		
Cutting Procedure .....	Page 5-17		
Reel Excess Discharge System .....	Page 5-17		
Procedure to Remove/Install Grass Catcher .....	Page 5-18		
<b>Transporting .....</b>	<b>Page 5-18</b>		
Transporting Procedure .....	Page 5-18		
<b>Cleaning after Use .....</b>	<b>Page 5-19</b>		
Engine .....	Page 5-19		
Main Vehicle .....	Page 5-21		
Mower Unit .....	Page 5-21		

# Handling Instructions

## Operations before Service

The following sections describe the preparatory works required before performing the services including inspection, adjustment, cleaning, maintenance and repair.

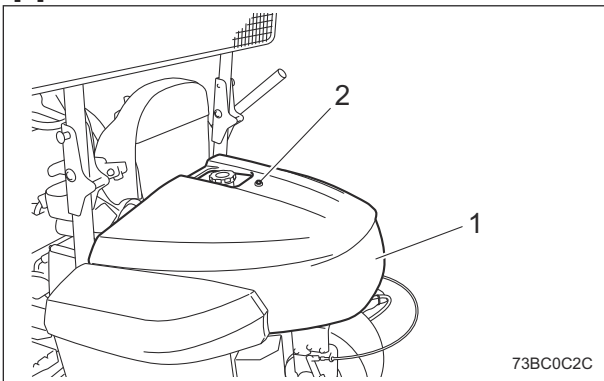
### Procedure to Open/Close Hood

**Caution**  
Do not open the hood in strong winds.

**Caution**  
Be careful not to pinch your fingers when you open or close the hood.

1. Procedure to open the hood:

[1] Remove the bolt.

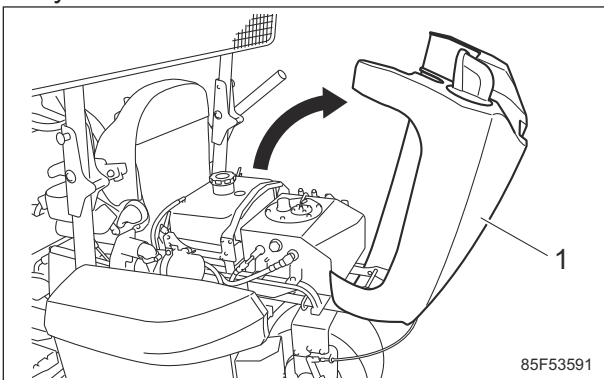


Procedure to Open/Close Hood\_001

1	Hood
2	Bolt

[2] Lift up the hood.

[3] Check the hood will not close, and release your hands.



Procedure to Open/Close Hood\_002

1	Hood
---	------

2. Procedure to close the hood:

[1] Close the hood slowly.

[2] Press the hood lightly and lock it with the bolt.

### Procedure to Open/Close Underseat Cover

**Caution**  
Do not open the underseat cover in strong winds.

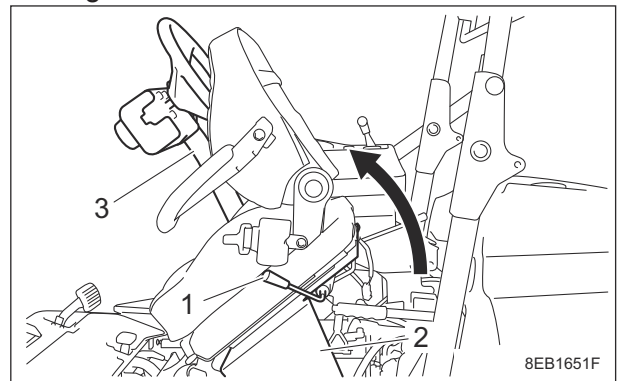
**Caution**  
Be careful not to pinch your fingers when you open or close the underseat cover.

1. Procedure to open the underseat cover:

[1] Remove the grass catcher from the mower unit #1.

[2] Adjust the steering wheel arm to the lowest position.

[3] Tilt the seat forward tilt angle adjustment lever and lift up the underseat cover together with the seat.



Procedure to Open/Close Underseat Cover\_001

1	Seat forward tilt angle adjustment lever
2	Underseat cover
3	Steering wheel arm

2. Procedure to close the underseat cover:

[1] Close the underseat cover slowly.

[2] Fix the underseat cover securely with the seat forward tilt angle adjustment lever.

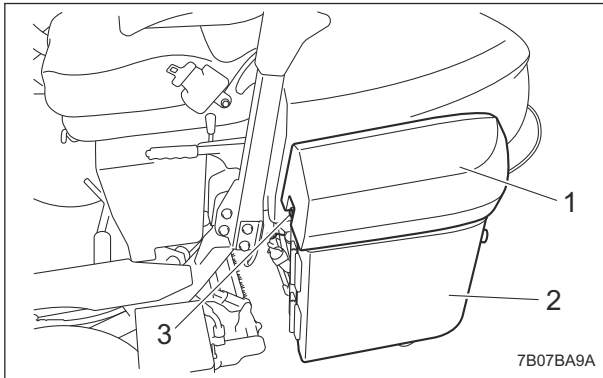
# Handling Instructions

## Procedure to Open/Close Side Cover

**Important**

Open or close the side cover while the radiator cover is closed.

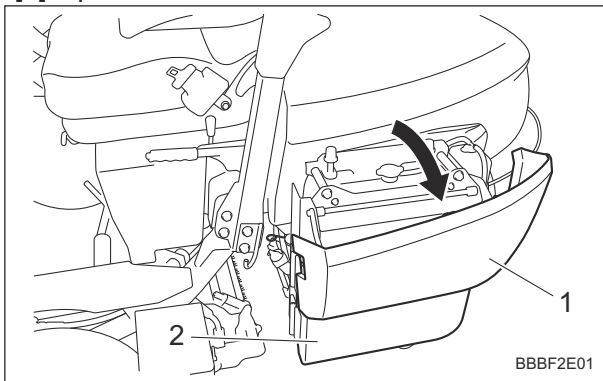
1. Procedure to open the side cover:
  - [1] Remove the cover fix screw.



Procedure to Open/Close Side Cover\_001

1	Side cover
2	Radiator cover
3	Cover fix screw

- [2] Open the side cover.



Procedure to Open/Close Side Cover\_002

1	Side cover
2	Radiator cover

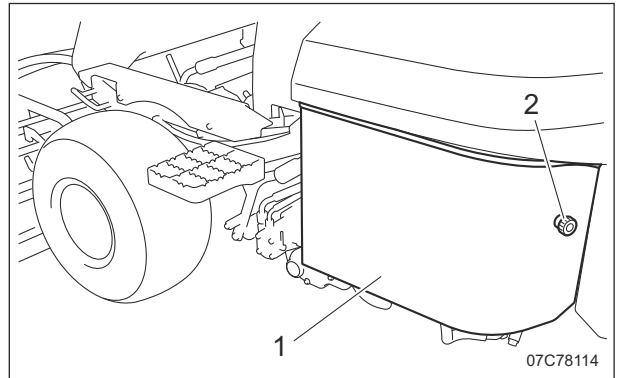
2. Procedure to close the side cover:
  - [1] Close the side cover.
  - [2] Tighten the cover fix screw to fix the side cover.

## Procedure to Open/Close Radiator Cover

**Important**

Do not open or close the radiator cover while the side cover is open.

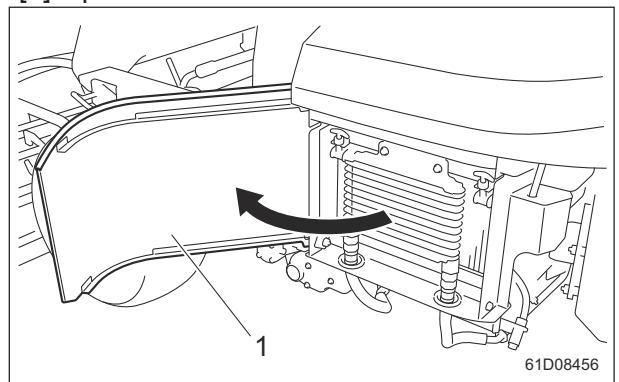
1. Procedure to open the radiator cover:
  - [1] Loosen the cover fix knob.



Procedure to Open/Close Radiator Cover\_001

1	Radiator cover
2	Cover fix knob

- [2] Open the radiator cover to the left.



Procedure to Open/Close Radiator Cover\_002

1	Radiator cover
---	----------------

2. Procedure to close the radiator cover:
  - [1] Close the radiator cover slowly.
  - [2] Tighten the cover fix knob.

# Handling Instructions

## Inspection before Use

The purpose of the machine inspection is to:

- Prevent accidents
- Prevent damage to the machine
- Maintain machine performance

Detecting machine malfunctions early helps prevent unexpected problems from occurring. If you detect any abnormalities with the machine, immediately perform maintenance or repairs.

## Engine

### Inspection of Engine Oil

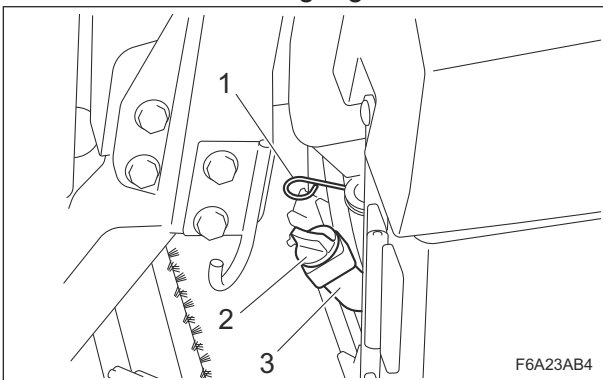
**Important**

Securely insert the oil level gauge.

Check the contamination of oil and engine oil level to inspect the engine oil.

Inspect the engine oil level 10 to 20 minutes after stopping the engine.

1. Place the machine so that the engine is level.
2. Stop the engine.
3. Pull out the oil level gauge.



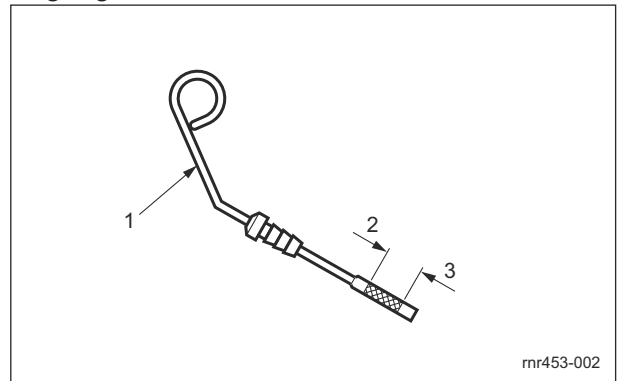
Inspection of Engine Oil\_001

1	Oil level gauge
2	Oil filler cap
3	Oil filler port

4. Wipe the oil off the oil level gauge cleanly with papers or cloths.
5. After wiping the oil off the oil level gauge, check the contamination.
6. Return the oil level gauge to its original position, insert tightly, and pull out again.

7. Check the engine oil level.

The appropriate oil level should be between the upper and lower limit lines on the gauge.



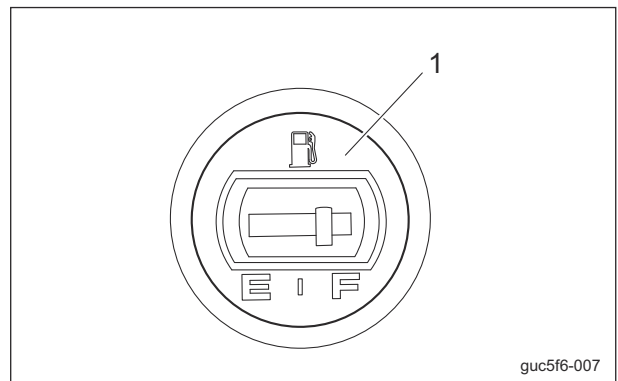
Inspection of Engine Oil\_002

1	Oil level gauge
2	Upper limit
3	Lower limit

8. Return the oil level gauge to its original position, and insert it tightly.

### Inspection of Fuel Quantity

With the machine on a level surface, observe the fuel gauge on the fuel tank to check the fuel level.



Inspection of Fuel Quantity\_001

1	Fuel gauge
---	------------

# Handling Instructions

## Supply of Fuel

**Warning**

Supply fuel before starting the engine.  
Do not remove the tank cap or supply fuel while the engine is running or when the engine is hot.  
When opening the tank cap, wait at least 1 minute after stopping the engine, and slowly open the cap to release the pressure in the tank.  
Opening the tank cap suddenly may cause fuel to burst out.

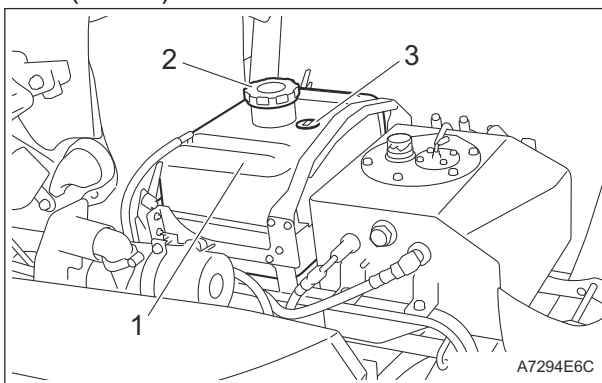
**Warning**

Keep fire away while refueling.  
Do not smoke while refueling.

**Warning**

Do not supply fuel above F (FULL) level of the fuel gauge.  
If you supply too much fuel, fuel may overflow from the fuel cap when you travel or work on a slope.

When the fuel gauge on the fuel tank indicates a level close to E (EMPTY), supply fuel (diesel) as soon as possible.  
The fuel tank capacity is approximately 20.0 dm<sup>3</sup> (20.0 L).



Supply of Fuel\_001

1	Fuel tank
2	Tank cap
3	Fuel gauge

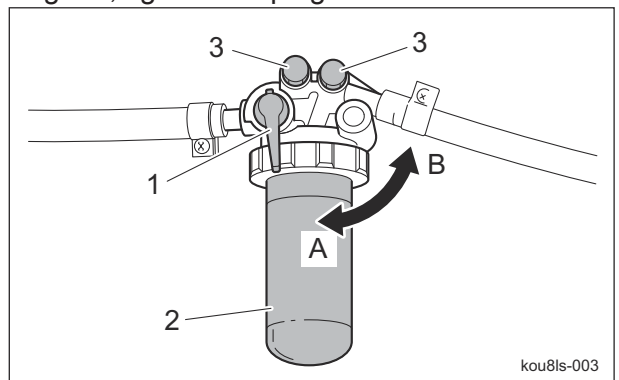
## Air Bleeding of Fuel System

**Important**

Be sure to tighten the air-bleeding plug except when air bleeding.  
Otherwise, it may cause the engine stop.

This machine has a function of automatic air bleeding.  
However, depending on the mechanical structure, it may not bleed air completely.  
If the automatic air bleeding does not work well, follow the steps below to perform manual air bleeding.

1. Fill up the fuel tank with fuel and open the fuel cock.
2. Loosen the air-bleeding plug of the fuel filter 2 to 3 turns.
3. If air bubble of the fuel from the plug has gone, tighten the plug.



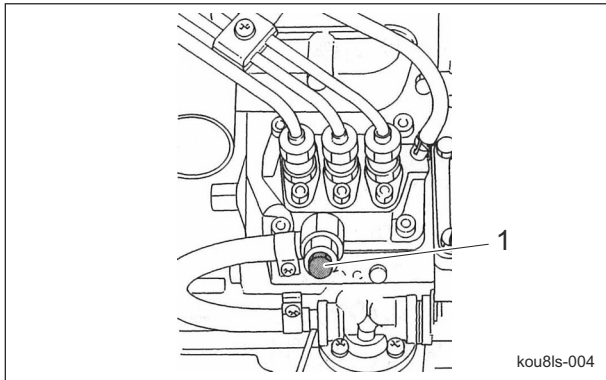
Air Bleeding of Fuel System\_001

1	Fuel cock
2	Fuel filter
3	Air-bleeding plug
A	ON (Open)
B	OFF (Close)

Handling Instructions

# Handling Instructions

- Loosen the air-bleeding plug of the injection pump.



Air Bleeding of Fuel System\_002

1	Air-bleeding plug
---	-------------------

- Sit on the operator's seat.
- Make sure that the parking brake is applied.
- Set the reel rotation switch to the "STOP" position.
- Make sure that the traveling pedal is in the neutral position.
- Set the ignition key to the "START" position.

**Important**

In the case that there are still air bubbles in the fuel from air-bleeding plug even after 15 seconds or more passed after setting the ignition key to "START", pause for 30 seconds or more and then repeat the same procedure.

- If the starter rotates and air bubble of the fuel from the air-bleeding plug has gone, return the ignition key slowly to "OFF" position and tighten the plug.

**Inspection of Fuel Filter**

- Make sure that there is no fuel leakage.
- Make sure that the filter is not damaged.
- Make sure that the filter is not contaminated.

**Inspection of Coolant**

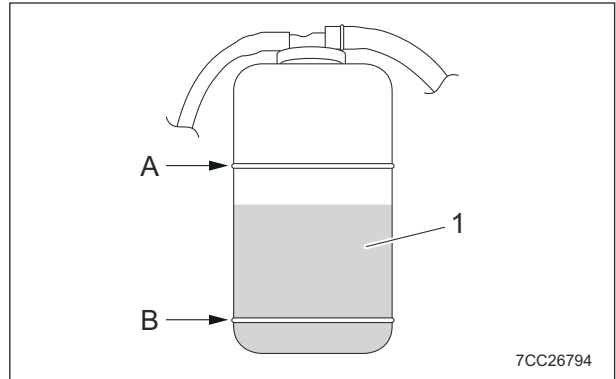
**Caution**

Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Otherwise, you may get burned due to high temperatures.

**Caution**

Inspection should take place after the engine has well cooled down.

Make sure that the coolant level in the reserve tank is between "FULL" and "LOW." When the coolant level is lower than the "LOW" mark, fill the tank with clean water and antifreeze.

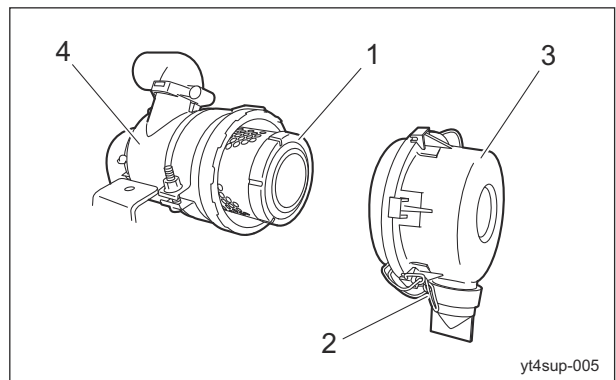


Inspection of Coolant\_001

1	Reserve tank
2	FULL
3	LOW

**Inspection of Air Cleaner**

- Make sure that there is no damage to the air cleaner.
- Make sure that the air cleaner filter is not contaminated.



Inspection of Air Cleaner\_001

1	Air cleaner filter
2	Clip
3	Air cleaner cap
4	Air cleaner body

# Handling Instructions

## Inspection of Radiator Cover

1. Make sure that there is no damage to the radiator cover.
2. Make sure that the radiator cover is not contaminated.

## Inspection of Radiator

1. Make sure that there is no damage to the radiator.
2. Make sure that the radiator is not contaminated.

## Inspection of Engine-Associated Parts

**Caution**

Perform operations after the muffler, engine and other parts have sufficiently cooled. Otherwise, you may get burned.

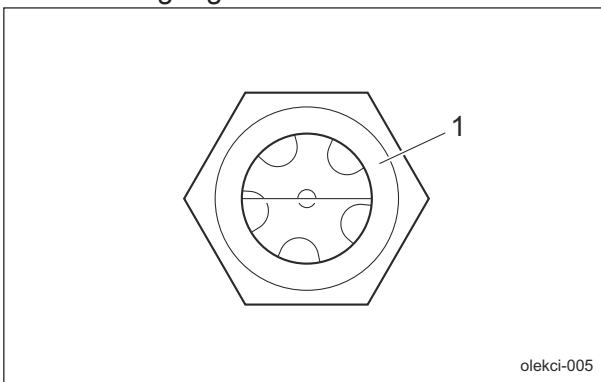
1. Check for damages and dirt.
2. Check the mount for looseness and cracks.
3. Check for liquid leakage.
4. Check on and around the muffler for grass clippings and flammable materials.

## Main Vehicle

### Inspection of Hydraulic Oil

The oil gauge is on the side of the hydraulic tank.

1. Lower the mower units and maintain that position on a level surface.
2. Make sure that the oil level is at the middle of the oil gauge.



Inspection of Hydraulic Oil\_001

1	Oil gauge
---	-----------

3. Check underneath the machine for oil leakage.

## Inspection of Tires

1. Check the tires are not cracked, damaged or worn away abnormally.
2. Check the pneumatic pressure of the tires. (For green/For field/For teeing ground)

	Tire size	Pneumatic pressure	
Front wheel	Smooth 19 x 10.50-8 4P	100 kPa (1.0 kgf/cm <sup>2</sup> )	15 psi
Rear wheel	Smooth 19 x 10.50-8 4P	100 kPa (1.0 kgf/cm <sup>2</sup> )	15 psi

## Inspection of Battery

**Danger**

Keep away from fire while inspecting or charging the battery. The battery may explode.

**Caution**

Implement after the engine and muffler etc. have well cooled down. Otherwise, you may get burned.

**Important**

Be sure to stop the engine before inspecting or charging the battery.

Battery inspection items are described below.

1. Inspecting the exterior  
Visually inspect the exterior of the battery, and check that there are no cracks, splits, missing sections, or abnormal deformation in the battery case, and that there is no electrolyte leaking. If abnormalities are found, immediately replace the battery.

# Handling Instructions

## 2. Cleaning the exterior

**Warning**

Do not clean the battery with a dry cloth. Cleaning the battery with a dry cloth may cause it to catch fire or explode due to static electricity.

Use a wet cloth for cleaning. Inspect the vent plugs or vent holes on the side of the battery, and if they are blocked by dirt wash them with water to remove the blockage. Continuing to use the battery with the vent holes blocked may cause the battery to rupture from increased internal pressure due to gases generated inside the battery.

3. Inspecting the mounting bracket  
Inspect whether the battery is secured firmly with the mounting bracket. If the bracket is loose, tighten the mounting bracket nuts until the battery is secured firmly. An improperly mounted battery may cause damage to the battery case or electrolyte leaks due to the battery moving with vibrations while traveling.

4. Inspecting the cable terminals  
If the connection between the battery terminals and vehicle's cable terminals are loose, tighten the nuts until the cable terminals are secured firmly. Insufficiently tightened terminals may result in poor battery charging, damage to the terminals due to poor contacts, or an explosion. If the terminals are corroded, rub them clean with a wire brush or fine grit sandpaper, and lightly apply anti-rust grease.

## 5. Inspecting the electrolyte level and refilling

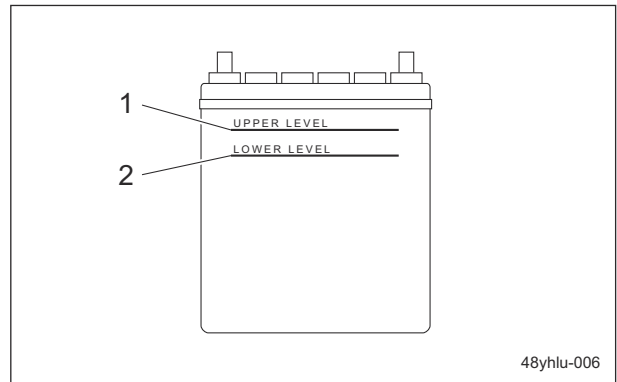
**Warning**

Do not allow the battery fluid level to become lower than the LOWER LEVEL (minimum fluid level line). The battery may explode if it is used or charged while the battery fluid level is at the LOWER LEVEL (minimum fluid level line).

**Warning**

When refilling, do not fill purified water above the UPPER LEVEL line. Doing so may result in electrolyte leaks.

Clean the areas around the battery fluid level lines using a cloth dampened with water to check the electrolyte level from the side of the battery. Make sure that the battery fluid level is between the UPPER LEVEL (maximum fluid level line) and the LOWER LEVEL (minimum fluid level line). Refill with purified water up to the UPPER LEVEL line if the level is lower than halfway between the UPPER LEVEL and LOWER LEVEL lines.



Inspection of Battery\_001

1	UPPER LEVEL line
2	LOWER LEVEL line

## Inspection of Oil Cooler for Hydraulic Oil

1. Make sure that there is no damage to the oil cooler.
2. Make sure that the oil cooler is not contaminated.

# Handling Instructions

## Inspection of Covers

### Warning

If you have removed the cover during inspection, make sure that you replace it in the original position securely. If the cover remains removed, the operator or the mechanic may come in contact with the rotating objects or belt, or foreign objects may fly off, possibly resulting in injuries.

1. Make sure that there is no wear or deterioration of covers.
2. Make sure that there is no damage to covers.
3. Make sure that there is no interference with moving parts due to deformation of covers.
4. Make sure that covers are installed in their appropriate positions.

## Inspection of Wire

1. Make sure that the wire is not cracked or damaged.
2. Make sure that the wire is not worn.
3. Make sure that the wire is not crushed.
4. Make sure that the wire is not bent.
5. Make sure that the wire is not corroded or rusted.

## Inspection of Traveling Pedal

1. Make sure that there is no play in the pedal.
2. Make sure that the pedal moves smoothly.
3. Make sure that there is no abnormal sound when the pedal is depressed.

## Inspection of Brake Lever

1. Check the brake lever moves smoothly.
  - [1] Pull the brake lever.
  - [2] Press the push button and release the brake lever.
2. Check there is no abnormal sound when the brake lever is moved.
3. Check the brake is applied when you pull the brake lever.

## Inspection of Steering Wheel

1. Make sure that there is no play in the steering wheel.
2. Make sure that the steering wheel turns smoothly when it is turned.

3. Make sure that there is no abnormal sound when the steering wheel is turned.
4. Check the direction of tires when the steering wheel is turned.
  - [1] Start the engine.
  - [2] Make sure that the rear tire turns left when the steering wheel is turned right.
  - [3] Make sure that the rear tire turns right when the steering wheel is turned left.
  - [4] Stop the engine.

## Inspection of Jointboot

1. Check the jointboot is not cracked.
2. Check the jointboot is not damaged.

## Inspection of Ball Proof Net

1. Check the ball proof net is not deteriorated.
2. Check there is no damage nor deformation of the ball proof net.

## Inspection of Light

1. Check the lights are not damaged.
2. Check the lights turn on/off.
  - [1] Switch the ignition key to the "ON" position.
  - [2] Set the light switch to the "ON" position.
  - [3] Check the lights have turned on.
  - [4] Set the light switch to the "OFF" position.
  - [5] Check the lights have turned off.
  - [6] Switch the ignition key to the "OFF" position.

## Inspection of Hour Meter

1. Check the hour meter is not damaged.
2. Check the hour meter operates correctly.
  - [1] Switch the ignition key to the "ON" position.
  - [2] Check the displayed number increases correctly.
  - [3] Switch the ignition key to the "OFF" position.

# Handling Instructions

---

## Inspection of Water Temperature Gauge

1. Check the water temperature is not damaged.
2. Check the water temperature operates correctly.
  - [1] Switch the ignition key to the "ON" position.
  - [2] Check the water temperature needle swings.
  - [3] Switch the ignition key to the "OFF" position.

## Inspection of Pilot Lamps

1. Check the pilot lamps are clean.
2. Check the pilot lamps are not damaged.

## Inspection of Safety Device

Repair the machine before operation whenever there is any abnormality.

1. Interlock system  
Make sure that the interlock system operates correctly.  
"Interlock System" (Page 4-11)
2. ROPS  
(If the machine is equipped with ROPS and a seat belt)  
Make sure that the ROPS is not damaged or broken.
3. Seat belt  
(If the machine is equipped with ROPS and a seat belt)  
Make sure that the seat belt is not damaged or broken.

## Inspection of Bolts and Nuts

### Important

The bolts and nuts may be loosened at the earlier stage of the use.  
Be sure to retighten or replace before operating the machine whenever there is any abnormality.

1. Check the bolts and nuts for looseness and coming off.
2. Check the bolts and nuts for cracks and damages.
3. Check the bolts and nuts for rust.
4. Check around the bolts and nuts for traces of rust fluid.

5. Check for unequal bolt length.
6. Check the bolts and nuts for stripped threads and abrasion.

## Inspection of Liquid Leakage

### Important

After approximately 50 hours of operation, some tightened portions may be loosened and liquid such as oil may leak.  
Be sure to retighten the parts.

### Important

Repair the machine before operation if liquid leakage found.  
Ignoring leakage will cause further trouble.

1. Check the bottom of the machine for leakage of liquid such as oil, water, fuel, etc.
2. Locate the leakage and identify the type of liquid.

## Inspection of Grass Catcher

1. Make sure that there is no wear or deterioration of the grass catcher.
2. Make sure that there is no damage to the grass catcher.
3. Make sure that there is no interference to moving parts due to deformation of the grass catcher.

## Mower Unit

### Inspection of Reel Cutter (Cutting Cylinder) and Bed Knife (Bottom Blade)

### Caution

Wear gloves when touching edged tools to avoid cutting your hands.

1. Check to see whether or not the edge of the reel cutter (cutting cylinder) and the bed knife (bottom blade) are too blunt to cut.
2. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) are not cracked.
3. Check to see how much the reel cutter (cutting cylinder) and the bed knife (bottom blade) are worn.

# Handling Instructions

4. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) have not changed color due to heat from grinding.
5. Check to see whether or not the second edge face (relief) remains at the point of reel cutter (cutting cylinder).
6. Make sure that the welding between the reel cutter (cutting cylinder) and the disc has not come off.

## Inspection of Rollers

1. Make sure that there is no abrasion nor adhesion of the roller.
2. Make sure that there is no wear of the roller shaft.
3. Make sure that there is no wear nor damage of the oil seal.
4. Make sure that there is no wear nor rust of the bearing.
5. Make sure that there is no play in the roller shaft.

## Inspection of Covers

### Warning

If you have removed the covers during inspection, be sure to securely install them in their original positions.

If a cover remains removed, the operator or the mechanic may come into contact with rotating parts or belts and foreign objects may fly off, possibly resulting in injuries.

1. Make sure that there is no wear or deterioration of the reel cover and all other covers.
2. Make sure that there is no damage to the reel cover and all other covers.
3. Make sure that there is no interference with moving parts due to deformation of the reel cover and all other covers.
4. Make sure that the reel cover and all other covers are installed in their appropriate positions.

## Inspection of Groomer

### Note:

Depending on the specifications, this function may not be available.

### Caution

Wear gloves when touching edged tools to avoid cutting your hands.

1. Make sure that the vertical blades are not cracked.
2. Check how much the vertical blades are worn.
3. Make sure that the shaft is not worn nor bent.
4. Make sure that there is no wear nor rust of the bearing.
5. Make sure that there is no play in the groomer shaft.

## Adjustment before Work

### Main Vehicle

#### Adjustment of Seat Position

### Warning

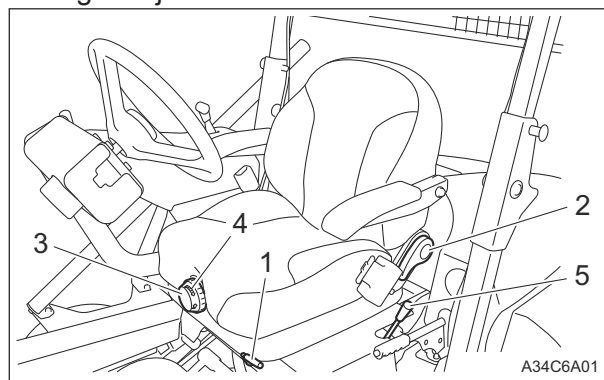
Do not adjust seat position while traveling.

### Important

After adjustment of the seat, check the backrest does not interfere with the hood while the operator is seated.

Adjust the position to fit the operator.

1. Use the seat forward/backward adjustment lever to adjust the seat back and forth.
2. Use the seat angle adjustment lever to adjust the angle of the backrest.
3. Use the suspension adjustment dial to adjust the firmness of the seat suspension.
4. The seat can be adjusted to one of three levels by pulling up the seat forward tilt angle adjustment lever.



Adjustment of Seat Position\_001

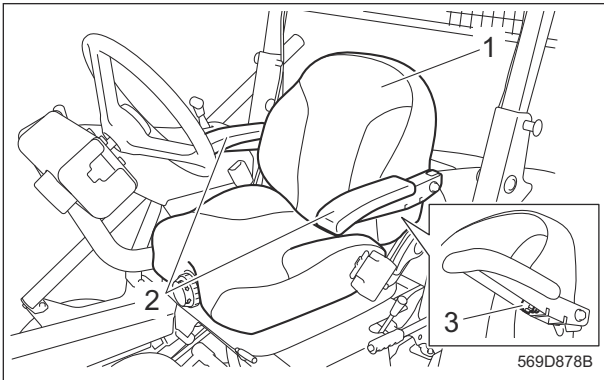
# Handling Instructions

1	Seat forward/backward adjustment lever
2	Seat angle adjustment lever
3	Suspension adjustment dial
4	Suspension adjustment scale
5	Seat forward tilt angle adjustment lever

## Adjustment of Armrest Position

Adjust the armrest position to fit the operator.

1. The armrest angle can be adjusted by turning the armrest adjustment knob on the right and left of the armrest.
2. Armrest can be raised when mounting/dismounting.



Adjustment of Armrest Position\_001

1	Seat
2	Armrest
3	Armrest adjustment knob

## Adjustment of Steering Wheel Position

**Warning**

Do not adjust the steering wheel position while traveling.

**Caution**

Make sure that the steering wheel position is securely locked. It may result in an unexpected accident if it becomes loose while traveling.

**Caution**

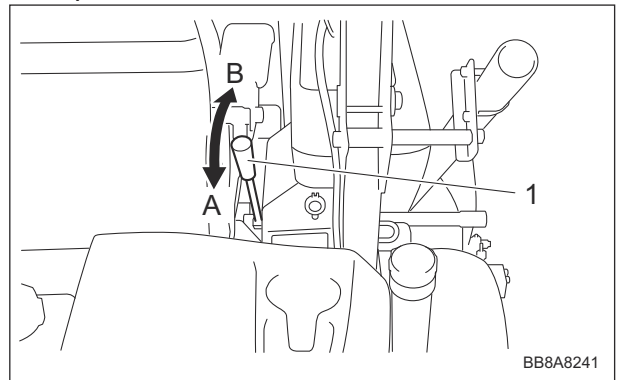
Be careful not to pinch your hands when operating the height adjustment lever.

Adjust the steering wheel position to fit the operator.

### 1. Steering arm position

The steering arm can be adjusted up or down.

- [1] Set the steering height adjustment lever to "Release" position to release the lock.
- [2] Adjust the steering arm position.
- [3] Set the steering height adjustment lever to "Lock" position to lock the steering arm position.



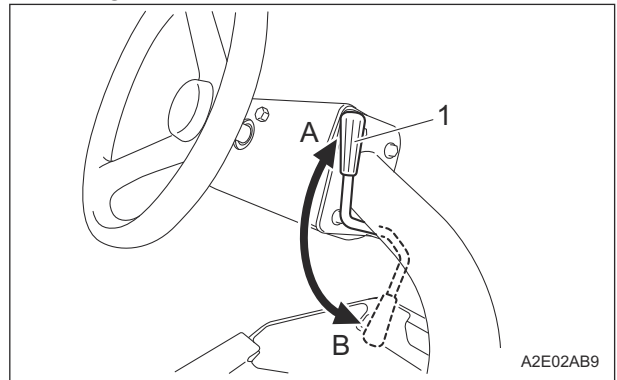
Adjustment of Steering Wheel Position\_001

1	Steering height adjustment lever
A	Lock
B	Release

### 2. Steering wheel angle

The steering wheel angle can be adjusted.

- [1] Pull the steering angle adjustment lever to release the lock.
- [2] Adjust the steering wheel angle.
- [3] Push up the steering angle adjustment lever forward to lock the steering wheel angle.



Adjustment of Steering Wheel Position\_002

1	Steering angle adjustment lever
A	Lock
B	Release

# Handling Instructions

## Mower Unit

### Adjustment of Wind Rectifying Plate

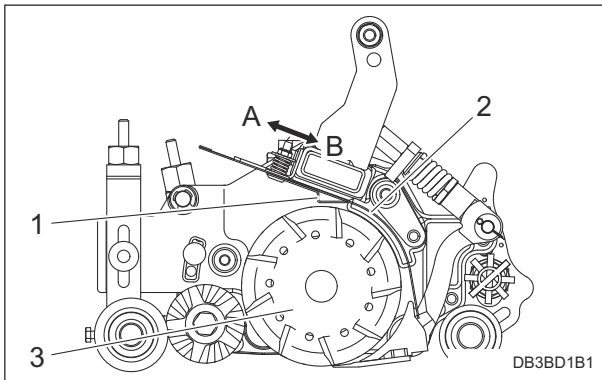
**Warning**

Be sure to stop the engine before adjusting the wind rectifying plate.

The wind rectifying plate is attached to the reel cover of the mower unit and is for rectifying the scattering clippings. Adjust the wind rectifying plate according to the grass condition and the reel rotation (high/low speed). Push in the spring to slide the wind rectifying plate.

1. If the reel cutter (cutting cylinder) rotates at high speed or if the grass is dry, move the wind rectifying plate close to the reel cutter (cutting cylinder).
2. If the reel cutter (cutting cylinder) rotates at low speed or if the grass is wet, move the wind rectifying plate away from the reel cutter (cutting cylinder).

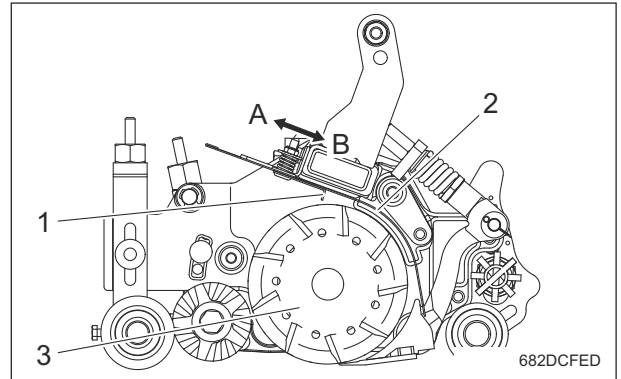
■ #10006 - 10263



Adjustment of Wind Rectifying Plate\_001

1	Wind rectifying plate
2	Reel cover
3	Reel cutter (cutting cylinder)
A	Reel cutter (cutting cylinder) rotates at low speed
B	Reel cutter (cutting cylinder) rotates at high speed

■ #10264-



Adjustment of Wind Rectifying Plate\_002

1	Wind rectifying plate
2	Reel cover
3	Reel cutter (cutting cylinder)
A	Reel cutter (cutting cylinder) rotates at low speed
B	Reel cutter (cutting cylinder) rotates at high speed

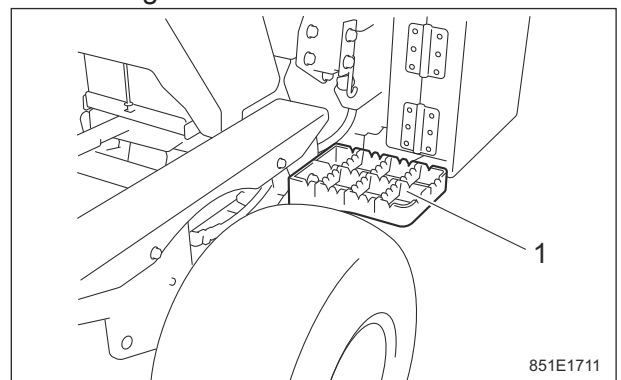
## Mounting and Dismounting

### Procedure to Mount/Dismount

**Caution**

Be careful not to hit your head with light when mounting/dismounting.

This machine is equipped with a step for mounting/dismounting. Place your foot on the step when mounting and dismounting the machine.



Procedure to Mount/Dismount\_001

1	Step
---	------

# Handling Instructions

## Start/Stop of Engine

### Procedure to Start Engine

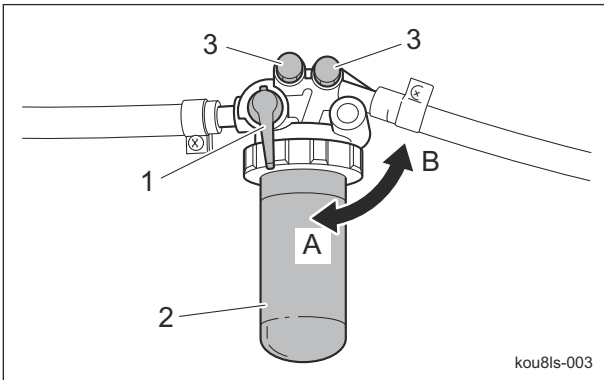
**Caution**

Before starting the engine, make sure that there are no people or obstacles around the machine.

**Important**

Starter operation must take 15 seconds or less. When the engine does not start, stop using the battery for 30 to 60 seconds to avoid exhausting the battery.

1. Make sure that the fuel cock is open.



Procedure to Start Engine\_001

1	Fuel cock
2	Fuel filter
3	Air-bleed plug
A	ON (open)
B	OFF (close)

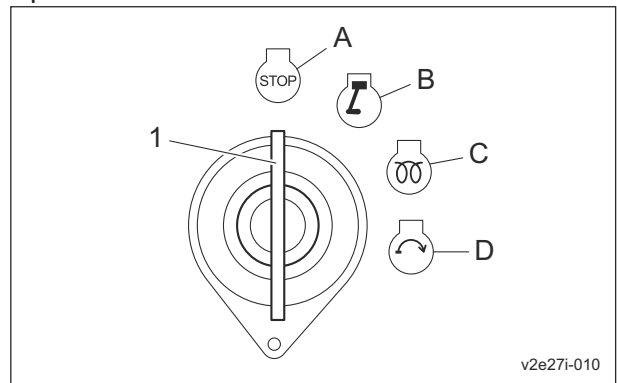
2. Sit on the seat.
3. Make sure that the parking brake is applied.
4. Set the reel rotation switch to the "Stop" position.
5. Make sure that the traveling pedal is in the neutral position.

6. Shift the throttle lever halfway from the "Low speed" to the "High speed" position.

**Important**

The thermo-start lamp turns off at the specified time. However, the lamp turning off is not related to the glow plug generating heat. When the ignition key is left in the "GLOW" position after the lamp is turned off, the plug will still generate heat. The lamp will stay illuminated for 5 seconds.

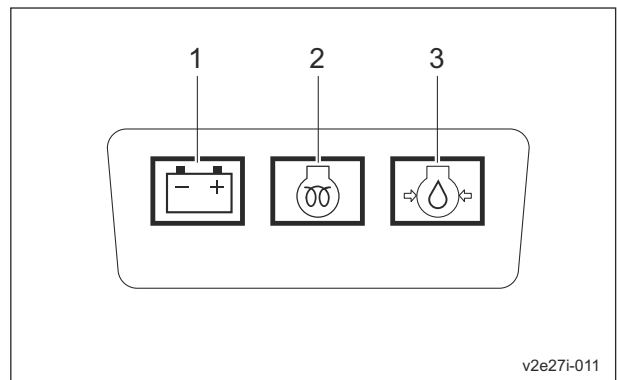
7. Switch the ignition key to the "GLOW" position.



Procedure to Start Engine\_002

1	Ignition key
A	OFF
B	ON
C	GLOW
D	START

8. Make sure that the thermo-start lamp is turned on.



Procedure to Start Engine\_003

1	Charge lamp
2	Thermo-start lamp
3	Oil pressure lamp

# Handling Instructions

## Important

Quickly returning the ignition key from the "START" position to the "ON" position may damage the machine.

9. After the thermo-start lamp turned off, immediately set the ignition key to the "START" position.
10. When the starter starts rotating and the engine starts, slowly return the ignition key to the "ON" position.
11. Check that the charge lamp and the engine oil pressure lamp turn off. When they do not turn off, stop the engine and inspect the machine.

## Important

The machine may not be able to deliver essential performance without warm-up. Moreover, the equipment may be damaged.

12. Shift the throttle lever to the "Low" position to warm up the engine. Warming-up time differs depending on the outside temperature. Approximate warming-up time

[1] When the outside temperature is less than 10 °C (50 °F)

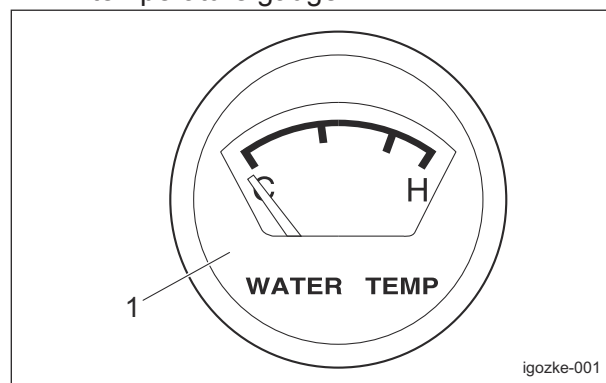
- a. Shift the throttle lever to "Low", and then warm up the engine for 10 minutes.
- b. Then, shift the throttle lever to "High", and warm up the engine for additional 5 minutes.

[2] When the outside temperature is more than 10 °C (50 °F) and less than 20 °C (68 °F).

- a. Shift the throttle lever to "Low", and then warm up the engine for 5 minutes.
- b. Then, shift the throttle lever to "High", and warm up the engine for additional 3 minutes.

[3] When the outside temperature is more than 20 °C (68 °F)

- a. Shift the throttle lever to "Low" and then warm up the engine for 5 minutes, or warm up the engine until the needle points above "C" on the water temperature gauge.



Procedure to Start Engine\_004

1	Water temperature gauge
---	-------------------------

## Procedure to Stop Engine

1. Set the traveling pedal to the neutral position.
2. Apply the parking brake.
3. Set the reel rotation switch to the "Stop" position.
4. Shift the throttle lever to the "Low speed" position, and warm up the engine for 1-2 minutes.
5. Lower all the mower units completely.
6. Switch the ignition key to the "OFF" position.
7. Check the engine has stopped.

# Handling Instructions

## Parking and Stopping

### Procedure to Leave The Machine

**Caution**

If the brakes are not sufficiently effective, use the wheel stoppers to secure the machine.

**Caution**

Never park the machine on a slope.

1. Park the machine on level ground.
2. Apply the parking brake.
3. Stop the engine.
4. Remove the ignition key.
5. Install the cap on the key switch.
6. Step off the machine.

## Move

### Traveling Procedure

**Warning**

Set the reel rotation switch to the "Stop" position except during mowing or backlapping and using reel excess discharge system.

**Warning**

In the case of 2WD/3WD model, travel in 2WD mode since it is dangerous to travel on steep downward slopes, wet road surface or downward slopes of wet lawn in 3WD mode. Rear tire going into a skid may cause loss of traveling control.

**Caution**

Under any circumstances drive the machine at such a speed that you can stop it immediately for emergencies.

**Important**

Do NOT start to move or stop the machine abruptly. It will damage the hydraulic system or result in oil leakage.

**Important**

Do not travel backward with the mower unit lowered.

Otherwise, the mower unit comes off the lift fork when it is raised.

**Important**

When raising the mower unit for traveling, press and hold the up switch to raise it to the highest position.

Operating a joystick cannot raise the mower unit to its highest position and the mower unit lowers under its own weight, which may damage the bed knife.

1. Start the engine.  
"Procedure to Start Engine" (Page 5-14)
2. Gradually move the throttle lever to the "High speed" position.
3. Raise all mower units.
4. While pressing the push button, lower the parking brake lever.
5. Slowly depress the traveling pedal.
6. The machine starts traveling.
7. The machine stops slowly when the traveling pedal released.

# Handling Instructions

## Cutting Work

### Cutting Procedure

#### Warning

In the case of 2WD/3WD model, travel in 2WD mode since it is dangerous to travel on steep downward slopes, wet road surface or downward slopes of wet lawn in 3WD mode. Rear tire going into a skid may cause loss of traveling control.

#### Caution

Cutting work must be performed at an appropriate speed for the site and location. When mowing over bumpy surfaces, keep the engine rpm steady, and slow down the cutting speed.

#### Caution

Be sure to install the grass catchers. Otherwise, thrown objects from the mower units may hit your feet.

#### Important

Do NOT start to move or stop the machine abruptly. It will damage the hydraulic system or result in oil leakage.

1. Install the grass catchers.
2. Shift all the reel rotation/stop switching lever to "Rotation" position.
3. Shift all the groomer clutch lever to "Rotation" position.
4. Start the engine.  
"Procedure to Start Engine" (Page 5-14)
5. Raise all mower units.
6. While pressing the push button, lower the parking brake lever.
7. Shift the throttle lever to the "High speed" position to run the engine at the maximum speed.
8. Set the reel rotation switch to the "Rotation" position.
9. Start the work following the procedure below.
  - [1] Depress the traveling pedal.

[2] Tilt the joystick to the "Down" position when the mower unit reaches the collar of the green.

[3] Lower the mower units to start rotating the reel cutters (cutting cylinders).

Note:

During cutting work, the reel cutters (cutting cylinders) will rotate or stop in sync with the up and down motion of the mower units.

10. Set the reel rotation switch to the "Stop" position after the cutting work completed.

### Reel Excess Discharge System

#### Warning

The reel cutter rotates while holding down the mower unit up-switch when the reel rotation switch is set to the "Rotation" position. Set the reel rotation switch to the "Stop" position except during mowing, backlapping or using the reel excess discharge system.

#### Warning

The reel cutter rotates when using the reel excess discharge system. Keep hands and feet away from moving parts.

#### Caution

Before using the reel excess discharge system, make sure that there are no people around the machine.

#### Important

The reel cutter keeps rotating even if the mower unit is raised to the highest position while holding down the mower unit up-switch.

1. Preventing lumps of clippings from falling onto the green.  
Use the reel excess discharge system to remove the clippings inside the reel cutter while operating mowing or when discarding clippings.
  - [1] Stop the engine.
  - [2] Brush the clippings gathered on the bracket.  
At the time the clippings come inside of the reel cutter.
  - [3] Install the grass catchers.
  - [4] Sit on the seat.

# Handling Instructions

- [5] Start the engine.
- [6] Raise all mower units.
- [7] Shift the throttle lever to the "High Speed" position.
- [8] Set the reel rotation switch to the "Rotation" position.
- [9] Hold down the mower unit up-switch for about a second.  
While holding down the mower unit up-switch, the reel cutter rotates as the mower unit rising to remove the clippings inside the reel cutter.
- [10] Set the reel rotation switch to the "Stop" position after the operation completed.
- [11] Stop the engine.

## 2. Vehicle wash

When washing the vehicle after mowing operation, the clippings can be removed by using the reel excess discharge system.

- [1] Stop the engine.
- [2] Set the reel positive/reverse rotation switch to the "Reverse rotation" position.
- [3] Sit on the seat.
- [4] Start the engine.
- [5] Raise all mower units.
- [6] Shift the throttle lever to the "High Speed" position.
- [7] Set the reel rotation switch to the "Rotation" position.
- [8] Stand on the right side of the machine and hold down the up switch for about 2 - 3 seconds.  
While holding down the mower unit up-switch, the reel cutter rotates as the mower unit rising to remove the clippings inside the reel cutter.
- [9] Set the reel rotation switch to the "Stop" position after the operation completed.
- [10] Stop the engine.

## Procedure to Remove/Install Grass Catcher

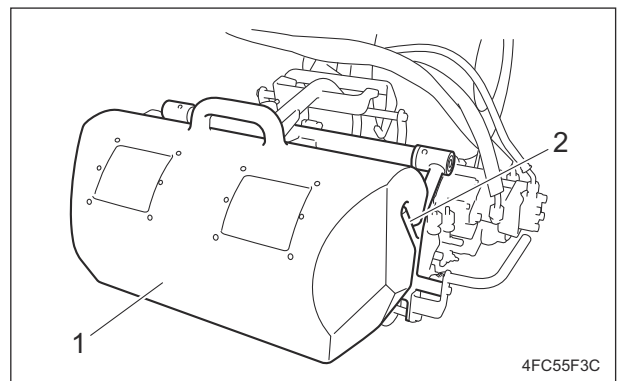
### **⚠ Caution**

Stop the engine before removing / installing the grass catcher.

1. Set the reel rotation switch to the "Stop" position.
2. Lower the mower units.

3. Apply the parking brake.
4. Stop the engine.
5. Remove/install the grass catcher.

- [1] Removing the grass catcher  
Lift up the grass catcher, and remove the grass catcher from the mounting brackets on the left and right sides of the grass catcher.
- [2] Installing the grass catcher  
Install the grass catcher into the mounting brackets.



Procedure to Remove/Install Grass Catcher\_001

1	Grass catcher
2	Mounting bracket

## Transporting

### Transporting Procedure

#### Important

Be sure to use cables strong enough to secure the machine.

When loading the machine onto a truck or a trailer for transport, follow the steps below.

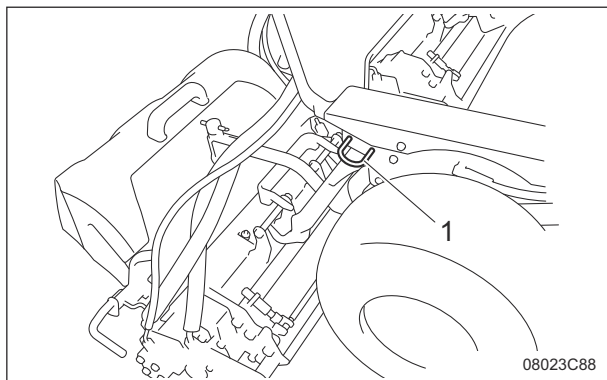
1. Loading the machine
  - [1] Start the engine.
  - [2] Travel forward slowly to load the machine onto a truck or a trailer.
  - [3] Stop the engine.

# Handling Instructions

- [4] Fasten the machine with ropes.  
For fastening the machine with ropes, use the following positions.

- Front part of the machine: Use tow hooks on the right and left side of the frame.

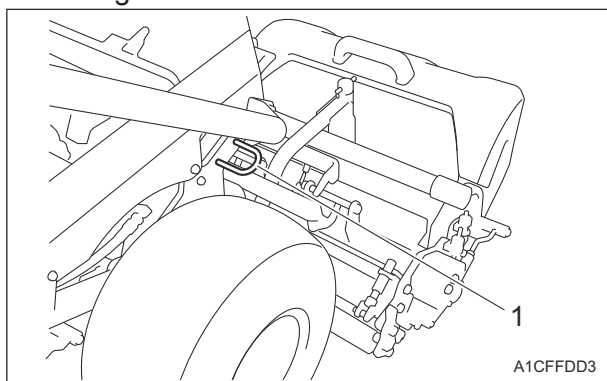
Left side



Transporting Procedure\_001

1 Tow hook

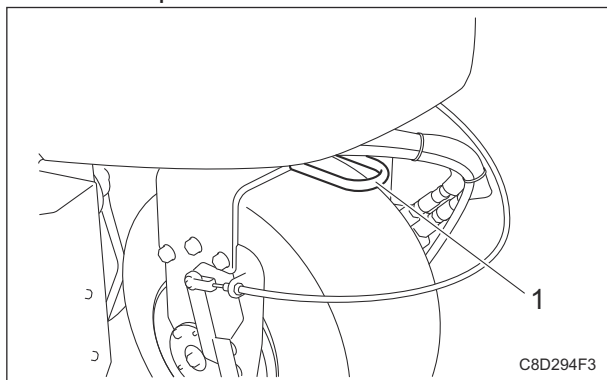
Right side



Transporting Procedure\_002

1 Tow hook

- Rear part of machine:



Transporting Procedure\_003

1 Tow hook

## 2. Unloading the machine

- [1] Remove the ropes fastening the machine.

- [2] Start the engine.

- [3] Raise the mower units.

- [4] Travel backward slowly to unload the machine from the truck or trailer.

## Cleaning after Use

The purpose of the machine cleaning is to:

- Prevent accidents
- Prevent damage to the machine
- Maintain machine performance

Properly clean the machine to maintain its functionality and performance.

If you detect any abnormalities with the machine, immediately perform maintenance or repairs.

## Engine

### Cleaning of Radiator Cover

#### Important

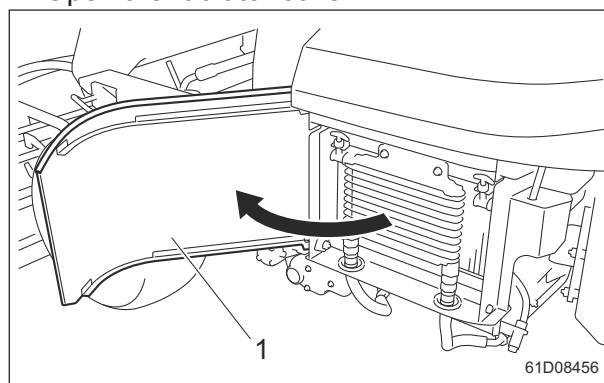
An unclean radiator cover causes the engine overheating.

It also causes malfunction of the hydraulic system.

If the radiator cover is contaminated with dust, be sure to clean it.

Especially after operating the machine in a dusty environment, be sure to remove dust from the radiator cover as soon as possible.

1. Open the radiator cover.



Cleaning of Radiator Cover\_001

1 Radiator cover

2. Carefully clean the front and back of the radiator cover with water or compressed air.

# Handling Instructions

## Cleaning of Radiator

### ⚠ Caution

Do not touch the radiator or coolant during engine operation or immediately after the engine has been turned off. Otherwise, you may get burned.

### Important

An unclean radiator cover causes the engine overheating. It also causes malfunction of the hydraulic system.

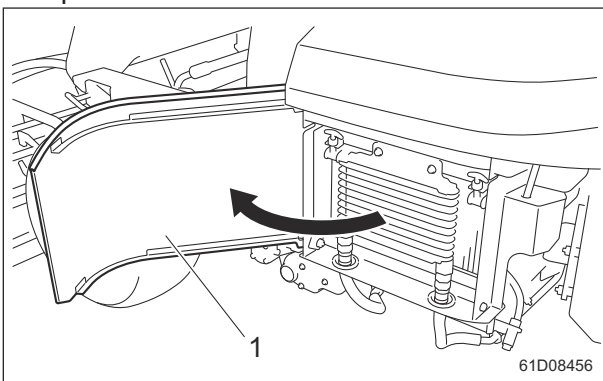
### Important

Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator and oil cooler. Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

If the radiator is contaminated with dust, be sure to clean it.

Especially after operating the machine in a dusty environment, be sure to remove dust from the radiator as soon as possible.

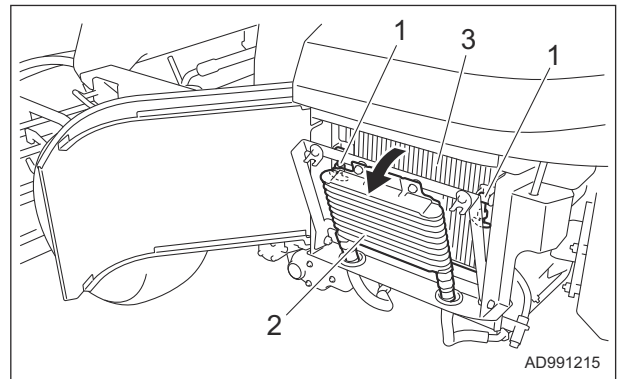
1. Open the radiator cover.



Cleaning of Radiator\_001

1	Radiator cover
---	----------------

2. Unlock the rubber catches on the left and right of the oil cooler, and then tilt the oil cooler.



Cleaning of Radiator\_002

1	Rubber catches
2	Oil cooler
3	Radiator

3. Carefully clean the front and back of the radiator with water or compressed air.

## Cleaning of Engine-Associated Parts

### ⚠ Caution

Perform operations after the muffler, engine and other parts have sufficiently cooled. Otherwise, you may get burned.

1. Clean clippings and remove dirt.
2. Blow compressed air to clean any grass or flammable materials that may be attached on or around the muffler.

# Handling Instructions

## Main Vehicle

### Cleaning of Oil Cooler

#### Caution

Clean after the hydraulic system has sufficiently cooled.  
Otherwise, you may get burned.

#### Important

An unclean oil cooler causes malfunction of the hydraulic system.

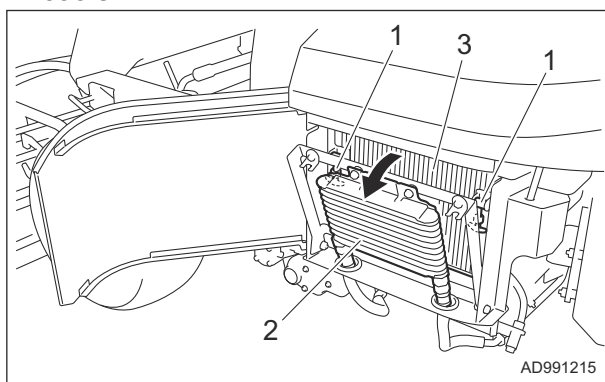
#### Important

Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator and oil cooler.  
Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

If the oil cooler is contaminated with dust, be sure to clean it.

Especially after operating the machine in a dusty environment, be sure to remove dust from the oil cooler as soon as possible.

1. Open the radiator cover.
2. Unlock the rubber catches on the left and right of the oil cooler, and then tilt the oil cooler.



Cleaning of Oil Cooler\_001

1	Rubber catches
2	Oil cooler
3	Radiator

3. Carefully clean the front and back of the oil cooler with water or compressed air.

## Mower Unit

### Cleaning of Mower Unit

#### Important

While cleaning, do not allow water on the sealed parts of the reel shaft. (Avoid high-pressure water cleaning.)  
Otherwise, it may cause damage to the machine.

Be sure to clean the mower unit after use.

1. Stop the engine.
2. Carefully clean the front and back of the mower unit with water or compressed air.
3. Remove any grass wrapped around the reel cutter (cutting cylinder).

## Storage

### Short-Term Storage

Short-term storage means that the machine is temporarily stored (within 1 month) without use.

Follow the instructions below for short-term storage of the machine.

1. Cleaning
  - Remove dirt, grass clippings, oil stains etc. completely from the main vehicle and engine.
2. Mower units
  - When storing this machine, lower all the mower units unless a positive mechanical lock is provided.
3. Storage location
  - Cover the machine and store it in a dry place where it will not be exposed to rain.

# Handling Instructions

---

<b>Precautions for Maintenance .....</b>	<b>Page 6-2</b>
<b>Operations before Maintenance .....</b>	<b>Page 6-2</b>
Procedure to Remove/Install Mower Unit .....	Page 6-2
<b>Jacking Up The Machine .....</b>	<b>Page 6-4</b>
About Jacking Up The Machine .....	Page 6-4
Jack-Up Points .....	Page 6-4
<b>Inspection and Cleaning .....</b>	<b>Page 6-5</b>
Engine .....	Page 6-5
Main Vehicle .....	Page 6-7
<b>Supplying Fluids .....</b>	<b>Page 6-7</b>
Engine .....	Page 6-7
Main Vehicle .....	Page 6-9
<b>Greasing .....</b>	<b>Page 6-11</b>
About Greasing .....	Page 6-11
Greasing Points .....	Page 6-11
<b>Lubrication .....</b>	<b>Page 6-14</b>
About Lubrication .....	Page 6-14
Lubricating Points .....	Page 6-14
<b>Adjustment .....</b>	<b>Page 6-15</b>
Engine .....	Page 6-15
Mower Unit .....	Page 6-17
<b>Replacement .....</b>	<b>Page 6-30</b>
Engine .....	Page 6-30
Main Vehicle .....	Page 6-34
Mower Unit .....	Page 6-40
<b>Storage .....</b>	<b>Page 6-42</b>
Long-Term Storage .....	Page 6-42

# Maintenance

## Precautions for Maintenance

**Warning**

The chapter "Maintenance" in this manual describes practical measures which should be performed by a mechanic with expertise. The owner should instruct the mechanic with expertise to perform maintenance service for this machine.

**Caution**

First, learn well the operations you plan to perform.

**Important**

Use tools appropriate for each operation.

**Important**

Use Baronesse genuine parts for replacement and accessories. Our product warranty may be void if you use non-genuine parts for replacement or accessories.

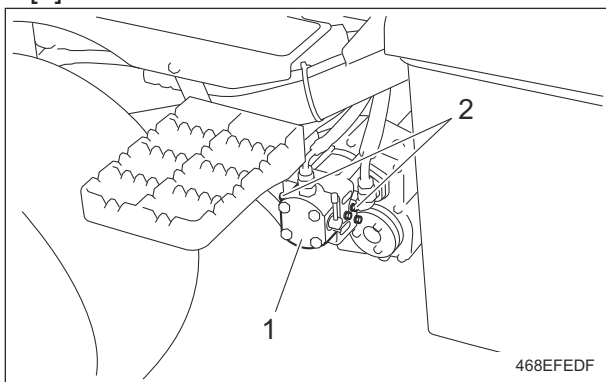
## Operations before Maintenance

### Procedure to Remove/Install Mower Unit

#### Procedure to Remove Mower Unit

1. Removing the mower unit #1

[1] Remove the bolts which install the motor.

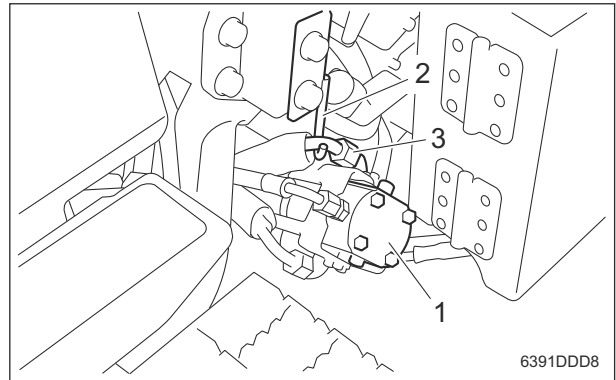


Procedure to Remove Mower Unit\_001

1	Motor
2	Bolt

[2] Remove the motor.

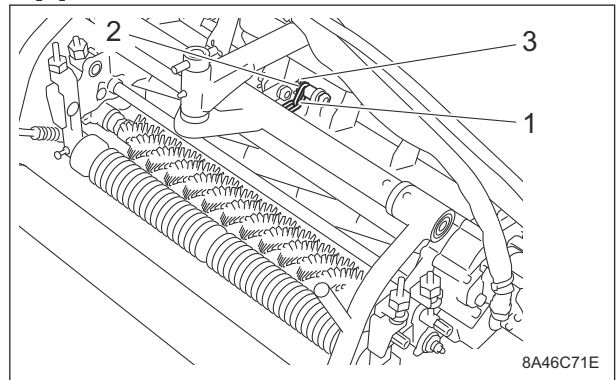
[3] Hang the hydraulic hose fitting of the removed motor on the hook.



Procedure to Remove Mower Unit\_002

1	Motor
2	Hook
3	Hydraulic hose fitting

[4] Remove the chain on the mower unit.

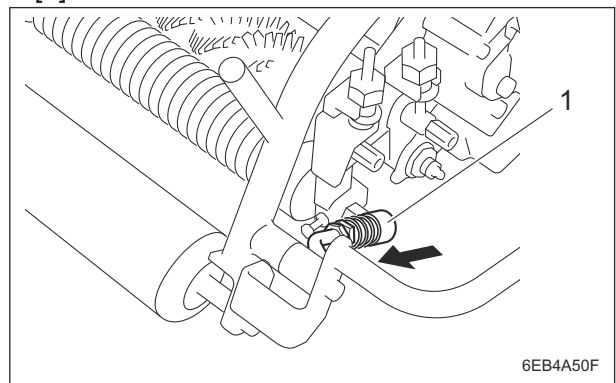


Procedure to Remove Mower Unit\_003

1	Chain
2	Washer
3	Snap pin

[5] Slide the stoppers of the left and right mower attaching pipes forward and pull them up.

[6] Pull out the mower unit and remove it.

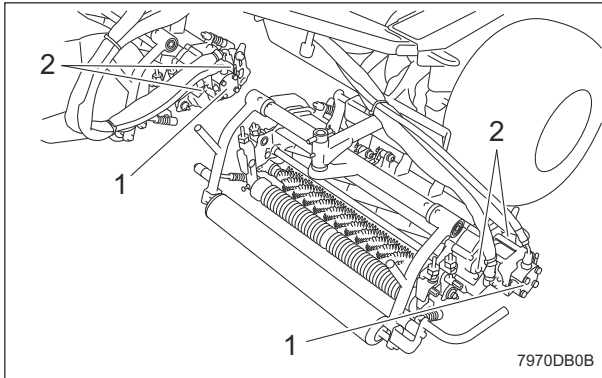


Procedure to Remove Mower Unit\_004

1	Stopper (left/right)
---	----------------------

## 2. Removing the mower unit #2 and #3

[1] Remove the bolts which install the motor.



Procedure to Remove Mower Unit\_005

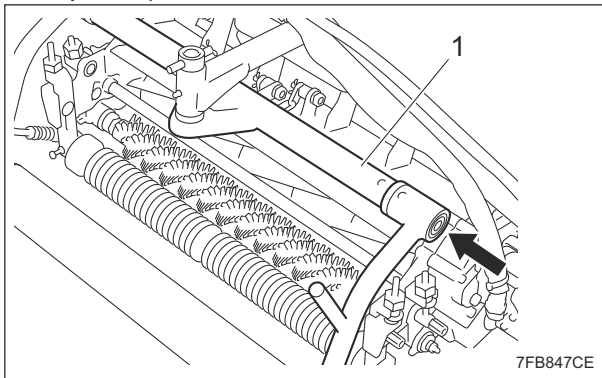
1	Motor
2	Bolt

[2] Remove the motor.

### Important

The hole on the mower arm is for putting the motor during maintenance. Do not use it while traveling. Otherwise, the hydraulic system and the machine will be damaged.

[3] Insert the shaft of the removed motor into the hole (where the arrow in the diagram points) in the mower arm.



Procedure to Remove Mower Unit\_006

1	Mower arm
---	-----------

[4] Remove the chain on the mower unit.

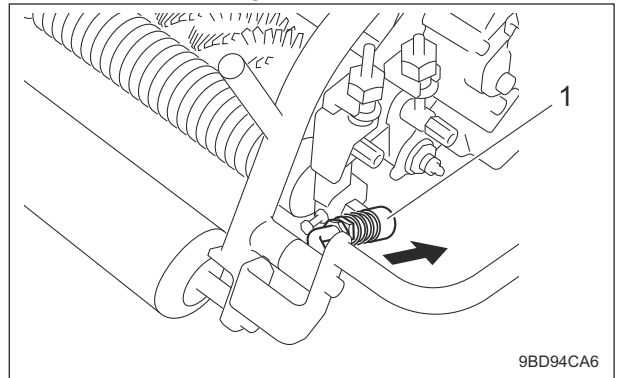
[5] Slide the stoppers of the left and right mower attaching pipes forward and pull them up.

[6] Pull out the mower unit and remove it.

## Procedure to Install Mower Unit

1. Place the mower unit.

2. Install the stoppers of the left and right mower unit fixing pipes into the frame.



Procedure to Install Mower Unit\_001

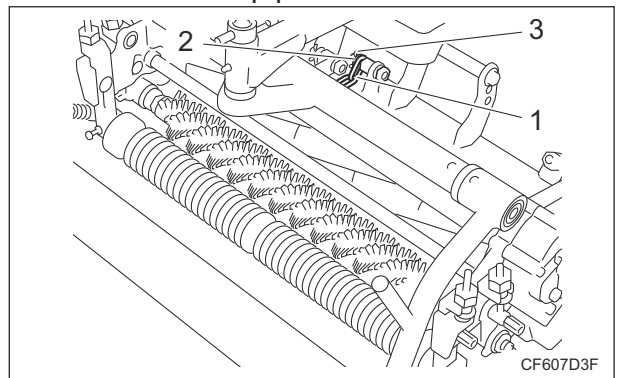
1	Stopper (left/right)
---	----------------------

### Important

When installing the mower unit #1, assemble the chain on the upper side of the hydraulic hose.

Otherwise, it will interfere with the hydraulic hose when the chain is strained and the hydraulic hose will be damaged.

3. Install the chain on the mower unit with a washer and snap pin.



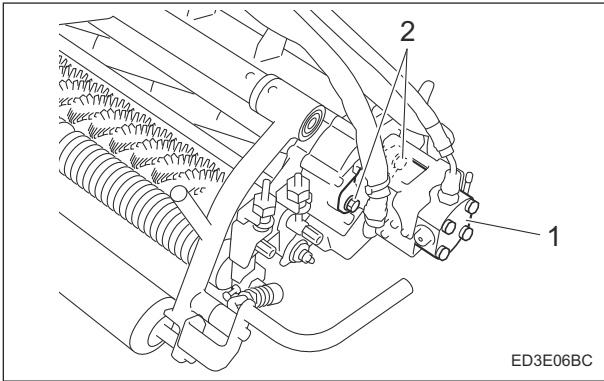
Procedure to Install Mower Unit\_002

1	Chain
2	Washer
3	Snap pin

4. Install the motor with bolts.

# Maintenance

5. Tighten the bolts.



Procedure to Install Mower Unit\_003

1	Motor
2	Bolt

## Jacking Up The Machine

### About Jacking Up The Machine

#### Warning

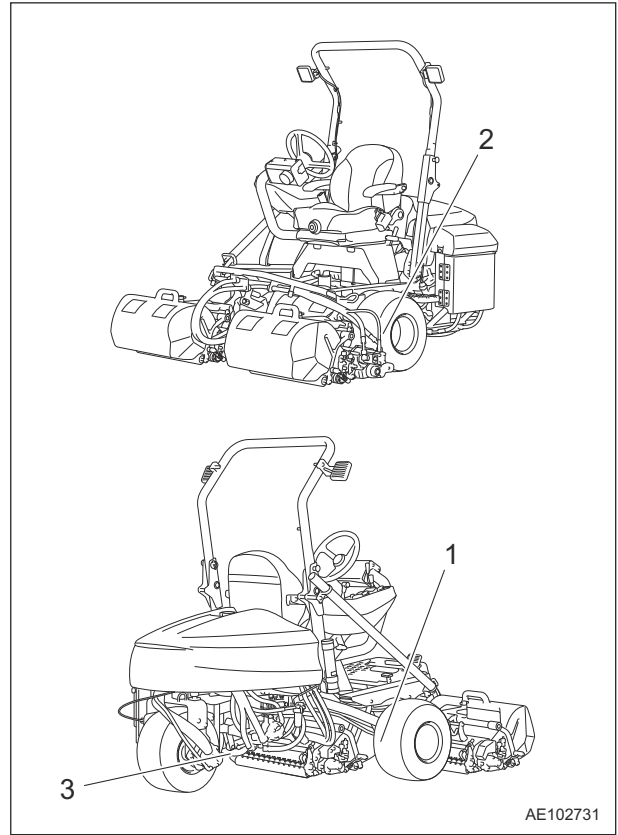
When replacing a tire or beginning any other maintenance or repairs, be sure to chock the wheels to prevent the machine from moving. Before jacking up the machine, park it on a hard, flat surface such as a concrete floor and remove any obstacles that could prevent you from performing the work safely. When necessary, use an appropriate chain block, hoist, or jack. Support the machine securely with jack stands or appropriate blocks. Failure to do so may cause the machine to move or fall, resulting in injury or death.

#### Important

Only place a jack under the jack-up points specified. Placing a jack at any other point will result in damage to the frame or other parts.

Use the jack-up points identified in this manual when jacking up the machine.

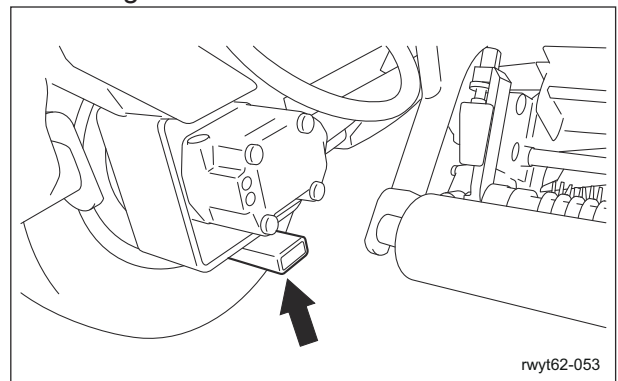
### Jack-Up Points



Jack-Up Points\_001

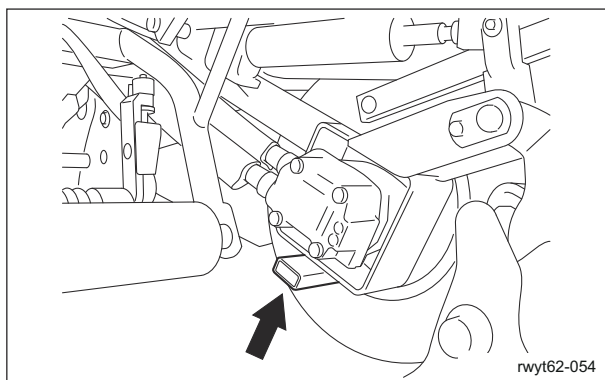
1	Front right frame
2	Front left frame
3	Engine mount frame

#### 1. Front right frame



Jack-Up Points\_002

## 2. Front left frame

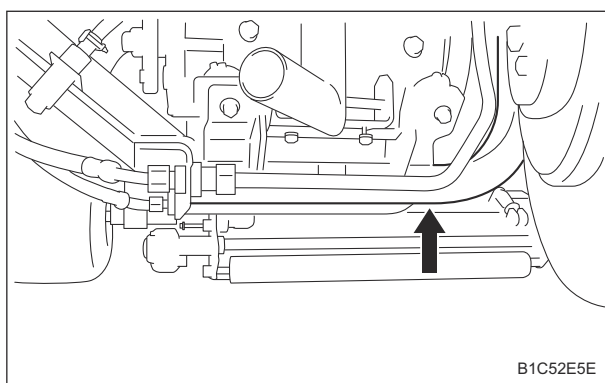


Jack-Up Points\_003

## 3. Engine mount frame

**Important**

Be sure not to place the jacks beneath the hydraulic pipe or catch the hydraulic hose in the jacks.



Jack-Up Points\_004

**Inspection and Cleaning**

Inspect and clean the machine with the goals of the followings.

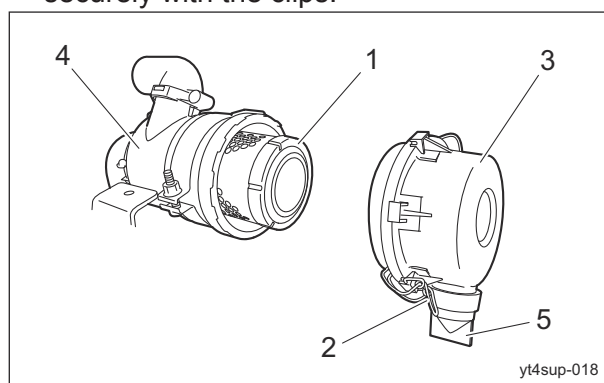
- Accident prevention
- Failure prevention
- Performance retention

Make efforts for early detection of the machine failure and prevention of the sudden occurrence of trouble.

Perform maintenance and repair works immediately if any abnormality is found in the machine.

**Engine****Cleaning of Air Cleaner Element**

1. Remove the clips from the two locations and remove the air cleaner cap.
2. Remove the air cleaner filter.
3. While paying close attention not to damage the air cleaner filter, tap a solid portion of the air cleaner filter or blow compressed air from its inside to remove dust and dirt. If it is dirty, replace with a new air cleaner filter.
4. Open the evacuator valve and remove dust and dirt according to the maintenance schedule.
5. Attach the air cleaner filter to the air cleaner body.
6. Install the air cleaner cap, and then fix it securely with the clips.



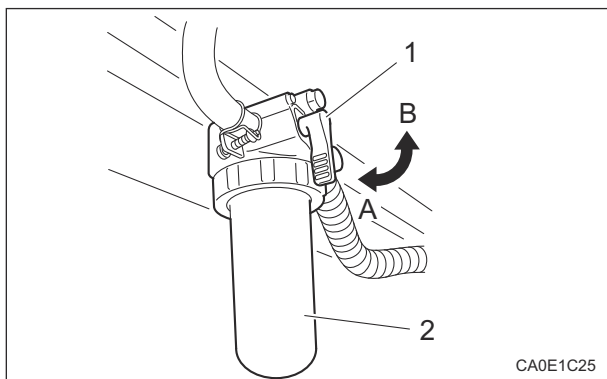
Cleaning of Air Cleaner Element\_001

1	Air cleaner filter
2	Clip
3	Air cleaner cap
4	Air cleaner body
5	Evacuator valve

# Maintenance

## Cleaning of Fuel Filter

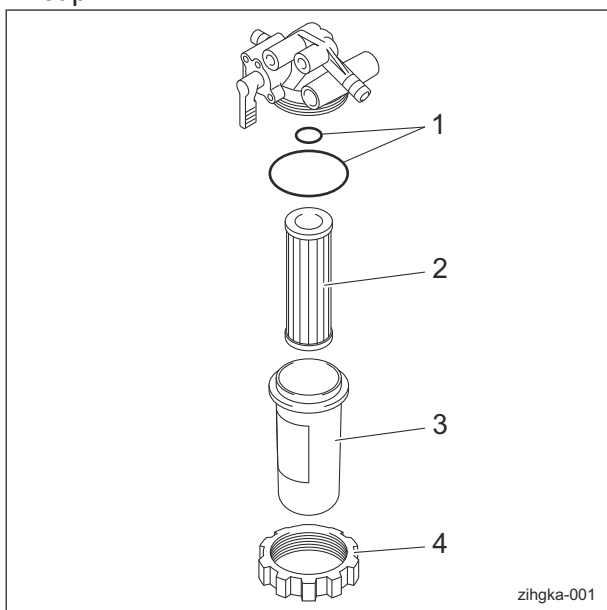
1. Close the fuel cock of the fuel filter.



Cleaning of Fuel Filter\_001

1	Fuel cock
2	Fuel filter
A	ON (open)
B	OFF (close)

2. Remove the ring nut, and then remove the cup.



Cleaning of Fuel Filter\_002

1	O-ring
2	Element
3	Cup
4	Ring nut

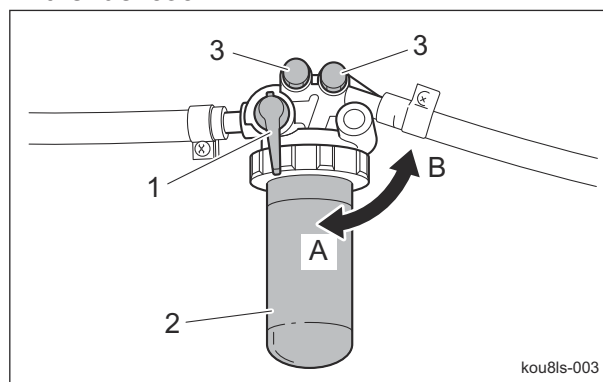
3. Soak the filter element in diesel fuel and clean it.

4. Clean inside of the filter cup with diesel fuel.

### Important

While installing the fuel filter, prevent contamination with dirt or dust. The fuel contaminated with dirt or dust will cause malfunction of the engine.

5. Install fuel filter in the original position correctly.
6. Fill up the fuel tank with fuel, and then open the fuel cock.



Cleaning of Fuel Filter\_003

1	Fuel cock
2	Fuel filter
3	Air-bleeding plug
A	ON (open)
B	OFF (close)

7. Remove air out of the fuel.

## Inspection of Belt

### Warning

The engine must be stopped when the belt is inspected.

### Important

A slacking or damaged belt or damaged fan may cause overheating or lack of a battery charge.

1. Check the belt tension.
2. Make sure that there are no cracks and damage on the belt.
3. Make sure that there is no abnormal wear on the belt.

## Main Vehicle

### Inspection of Hydraulic Hoses and Pipes

#### Warning

When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands. Use items such as paper or corrugated cardboard to find leakage points.

Be extremely careful with high-pressure oil as it may pierce your skin, resulting in personal accidents.

If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

1. Make sure that there is no wear, deterioration or damage in the hydraulic hoses and pipes.
2. Make sure that there is no looseness in the connecting portion of the hydraulic hoses and pipes.
3. Check underneath the machine for hydraulic oil leakage.

### Inspection of Electrical Wiring

#### Important

Electrical short circuit will cause fire, electrical leakage and malfunction of electrical equipments.

1. Make sure that there is no defacement in wires and terminals.
2. Make sure that there is no deterioration or damage in wires and terminals.
3. Make sure that there is no looseness in wiring connections.
4. Make sure that there is no poor terminal connection.

### Inspection of Wheel Mounting Bolt

#### Important

Tighten the wheel mounting bolts on the specified torque by using a torque wrench.

1. Check the wheel mounting bolts and wheel nuts for looseness and coming off.

2. Check the wheel mounting bolts and wheel nuts for cracks and damages.
3. Check the wheel mounting bolts and wheel nuts for rust.
4. Check around the wheel mounting bolts and wheel nuts for traces of rust fluid.
5. Check the wheel mounting bolts for unequal bolt length.
6. Check the wheel mounting bolts and wheel nuts for stripped threads and abrasion.

## Supplying Fluids

### Engine

#### Supply of Engine Oil

#### Warning

Keep fire away while supplying the engine oil. Do not smoke.

#### Important

Do not supply too much engine oil. Otherwise, the engine may be damaged.

#### Important

Do not mix different types of engine oil.

#### Important

Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

#### Important

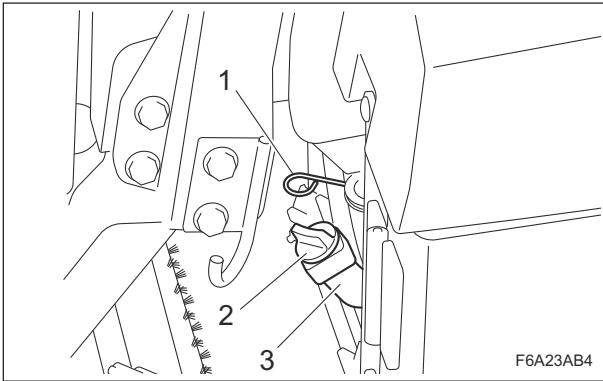
Securely install the oil level gauge and oil filler cap.

If the engine oil level is lower than the lower limit on the oil level gauge, supply engine oil. Supply engine oil through the oil filler port.

1. Place the machine so that the engine is level.
2. Stop the engine.

# Maintenance

### 3. Remove the oil filler cap.



Supply of Engine Oil\_001

1	Oil level gauge
2	Oil filler cap
3	Oil filler port

4. Supply new engine oil through the oil filler port.  
Supply until the oil reaches a level in between the upper and lower limit lines on the oil level gauge.
5. Install the oil filler cap.
6. It will take a while for the supplied engine oil to descend into the oil pan.  
Check the oil level again 10 to 20 minutes after filling the engine oil.  
If the engine oil level is low, supply oil until it reaches the specified level.

### Supply of Coolant

**Caution**

Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Otherwise, you may get burned due to high temperatures. After the radiator has been well cooled down, open the radiator cap.

**Caution**

Supply coolant after the engine has been well cooled down.

**Caution**

The radiator cap is pressurized. If you remove the radiator cap while the engine is overheated, hot steam will burst out, possibly resulting in burns. Make sure that the water temperature and pressure are reduced, and then grab the cap with a thick cloth and gradually open the cap.

**Important**

When you supply coolant, be sure to mix clean water and antifreeze (long-life coolant), and then pour it into the radiator and reserve tank.

**Important**

Tightly close the radiator cap. If the cap is loose or incorrectly installed, water will leak and the engine will be damaged due to overheating.

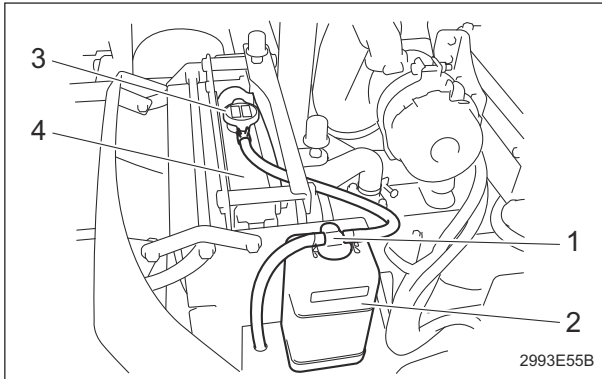
When mixing antifreeze and clean water, refer to "Relationship between concentration of long-life coolant (LLC) and freezing temperature" below for the mixing ratio. Relationship between concentration of long-life coolant (LLC) and freezing temperature

Freezing temperature	LLC concentration (volume %)
Down to -10 °C (14 °F)	20 %
Down to -15 °C (5 °F)	30 %
Down to -20 °C (-4 °F)	35 %
Down to -25 °C (-13 °F)	40 %

If the coolant level in the reserve tank is low, supply clean water and antifreeze.

1. If the coolant level in the reserve tank is lower than the "LOW" mark, follow the steps below to fill the tank.
  - [1] Remove the reserve tank cap.
  - [2] Supply clean water and antifreeze up to the "FULL" mark in the reserve tank.

[3] Install the reserve tank cap.



Supply of Coolant\_001

1	Reserve tank cap
2	Reserve tank
3	Radiator cap
4	Radiator

2. If no coolant is in the reserve tank, follow the steps below to fill the tank.
  - [1] Remove the radiator cap.
  - [2] Supply clean water and antifreeze up to the opening of the radiator.
  - [3] Install the radiator cap.
  - [4] Remove the reserve tank cap.
  - [5] Supply clean water and antifreeze up to the "FULL" mark in the reserve tank.
  - [6] Install the reserve tank cap.

## Main Vehicle

### Supply of Hydraulic Oil

**Caution**

Keep fire away while supplying the hydraulic oil.  
Do not smoke.

**Important**

Supply hydraulic oil after checking the oil in the hydraulic tank has been sufficiently cooled down.  
Oil level changes depending on the hydraulic oil temperature.

**Important**

Do not mix different types of oil.

**Important**

For the hydraulic oil to be used, consult Characteristics of Hydraulic Oil and use the oil whose characteristics are equivalent or superior to those specified there. Especially regarding kinematic viscosity and viscosity index, use of hydraulic oil whose figures are less than those of the specified hydraulic oil will cause a malfunction in the hydraulic circuit.

### Characteristics of Hydraulic Oil

ISO Viscosity Grade		ISO VG32
Density	15 °C (59 °F)	0.869 g/cm <sup>3</sup> (0.0313 lb/in <sup>3</sup> )
API Gravity		31.3
Flash Point (Open Cup)		202 °C (396 °F)
Pour Point		-40 °C (-40 °F)
Kinematic	40 °C (104 °F)	32 mm <sup>2</sup> /s (32 cSt)
Viscosity	100 °C (212 °F)	6.1 mm <sup>2</sup> /s (6.1 cSt)
Viscosity Index		141

**Note:**

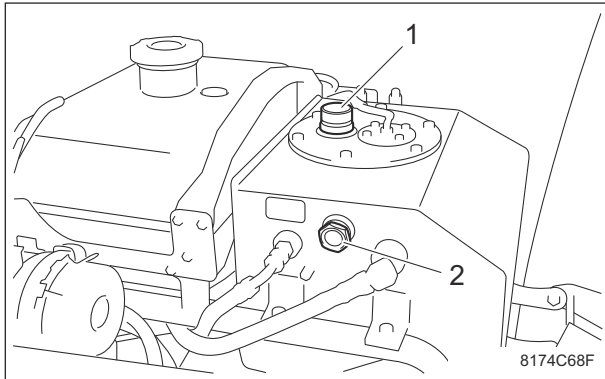
In Japan, "Shell Tellus S2V32" meets the characteristics described above. However, in other countries, the specification of Shell Tellus S2V32 can be below what is required. Please check the product data sheet to ensure that it meets the requirements before using.

If the hydraulic oil level is low, follow the steps below to supply oil.

1. Lower the mower unit on a level surface, and stop the engine.
2. Open the hood.
3. Open the tank cap.
4. Supply the hydraulic oil from the fill port until the oil level reaches the middle of the oil gauge on the hydraulic tank.

# Maintenance

5. Tighten the tank cap securely.



Supply of Hydraulic Oil\_001

1	Tank cap
2	Oil gauge

6. Start the engine, and repeat the steps below several times.

- Raise and lower the mower units.
- Turn the steering wheel left and right.
- Move forward and reverse.

7. Lower the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge.

If the hydraulic oil level is low, supply oil again until it reaches the specified level.

8. Check underneath the machine for oil leakage.

9. Close the hood.

## Supply of Battery Fluid

### **Danger**

If battery fluid comes into contact with eyes, it may result in blindness. Immediately flush with plenty of water and take medical care from an ophthalmologist.

### **Danger**

Do not drink battery fluid.  
If battery fluid enters the mouth or is swallowed, it may result in burns inside the mouth. Immediately and repeatedly gargle with plenty of water, then drink plenty of water, and take medical care.

### **Danger**

When you supply battery fluid, wear protective garments and safety glasses, etc.

### **Warning**

If battery fluid adheres to the skin or clothing, it may cause burns or damage clothing. Immediately flush with plenty of water, then wash thoroughly with soap.

### **Warning**

Do not allow the battery fluid level to become lower than the LOWER LEVEL (minimum fluid level line).

The battery may explode if it is used or charged while the battery fluid level is at the LOWER LEVEL (minimum fluid level line).

### **Warning**

When refilling, do not fill purified water above the UPPER LEVEL (maximum fluid level line). Doing so may result in electrolyte leaks.

### **Caution**

Implement after the engine and muffler etc. have well cooled down.  
Otherwise, you may get burned.

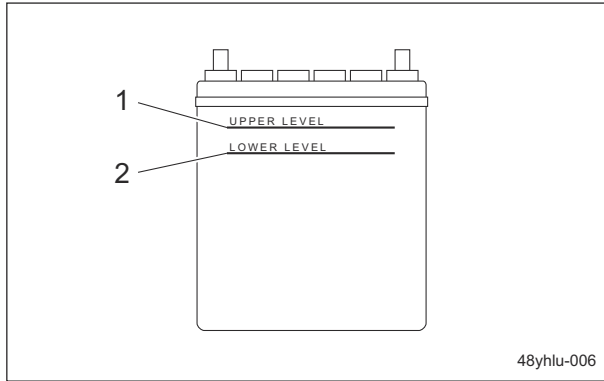
### **Important**

If battery fluid adheres to the vehicle, it may cause corrosion.  
Wipe it off with a cloth dampened with water, and then flush with water.

If the battery fluid level is lower than halfway between the UPPER LEVEL (maximum fluid level line) and LOWER LEVEL (minimum fluid level line), add purified water.

1. Loosen the vent plug and remove it.
2. Add purified water up to the UPPER LEVEL (maximum fluid level line)

3. Tighten the vent plug securely.



Supply of Battery Fluid\_001

1	Maximum fluid level line
2	Minimum fluid level line

## Greasing

### About Greasing

Since there may be adhesion or damage due to lack of grease on moving parts, they must be greased.

Add urea-based No. 2 grease in accordance with the Maintenance Schedule.

Other locations where the specified grease or lubricant is used are indicated in "Greasing Points".

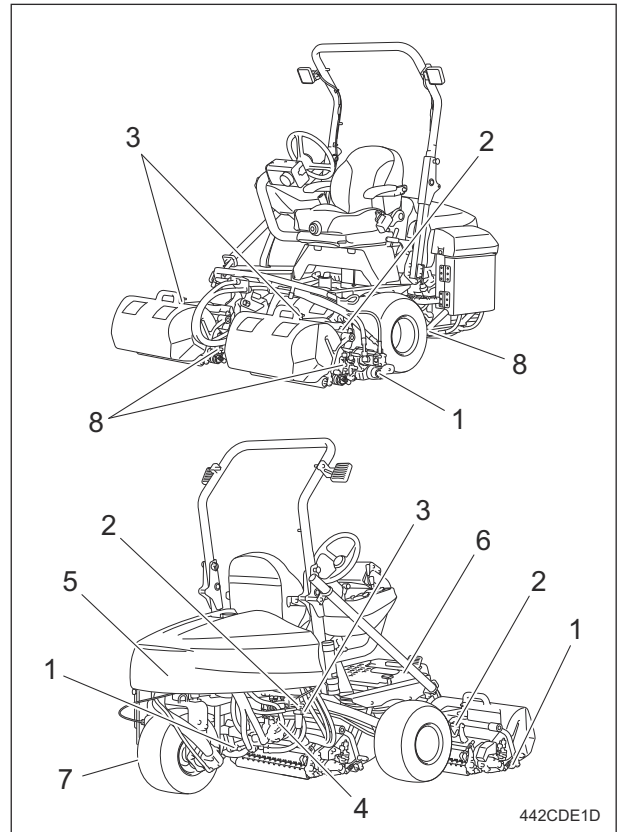
Add grease using the specified grease or lubricant.

### Greasing Points

Grease nipples are installed in the following locations.

Add grease to A every 8 hours and to B every 50 hours.

If specified locations and periods are added, follow the instructions.



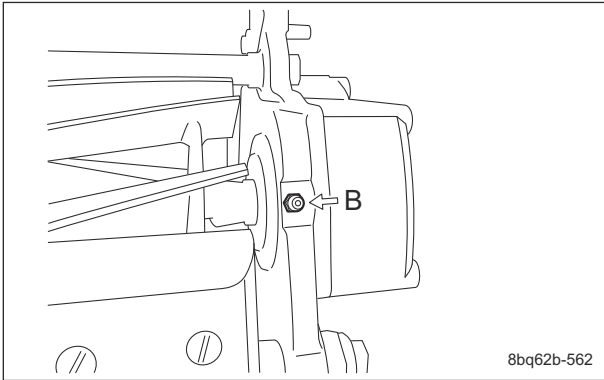
Greasing Points\_001

	Location	No. of greasing points	Greasing schedule		
			A	B	-
1	Mower unit	21	A	B	-
2	Lift arm fulcrum	6	-	B	-
3	Mower arm fulcrum	3	-	B	-
4	Neutral position area	1	-	B	-
5	Rear wheel pivot	1	-	B	-
6	Traveling pedal shaft fulcrum	1	-	B	-
7	Rear wheel brake lever shaft	1	-	B	-
8	Cam bush	6	Refer to "Maintenance Schedule"		
9	Reel motor shaft	3	Refer to "Maintenance Schedule"		

# Maintenance

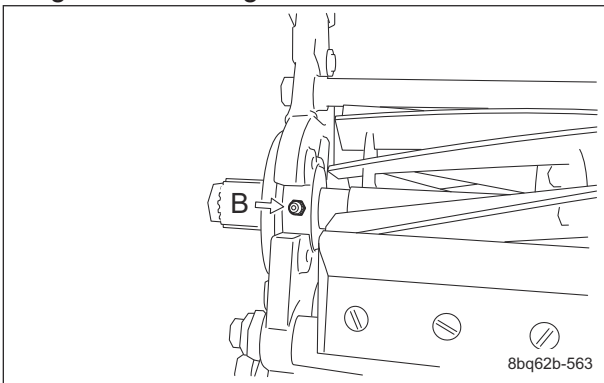
## 1. Mower unit

Each mower unit has seven greasing points.  
Left frame



Greasing Points\_002

### Right reel housing



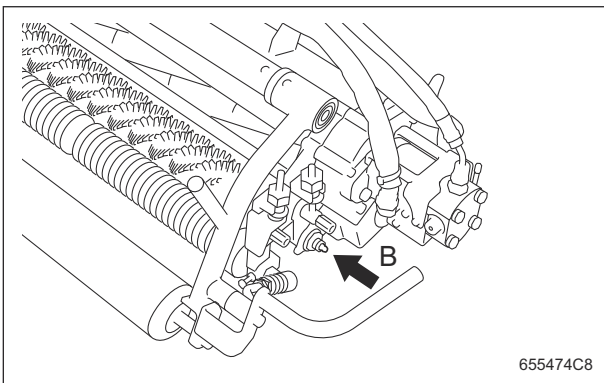
Greasing Points\_003

### Groomer

Note:

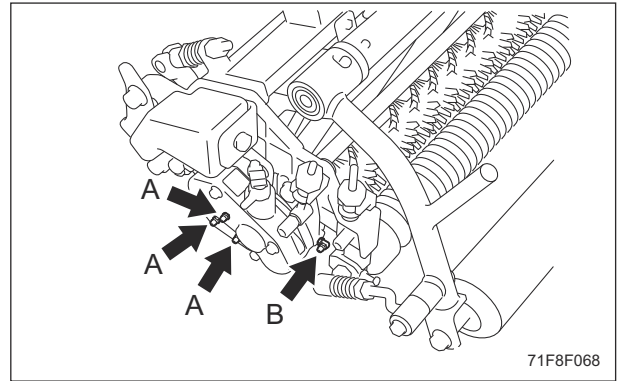
Depending on the specifications, this function may not be available.

### Left side



Greasing Points\_004

### Right side



Greasing Points\_005

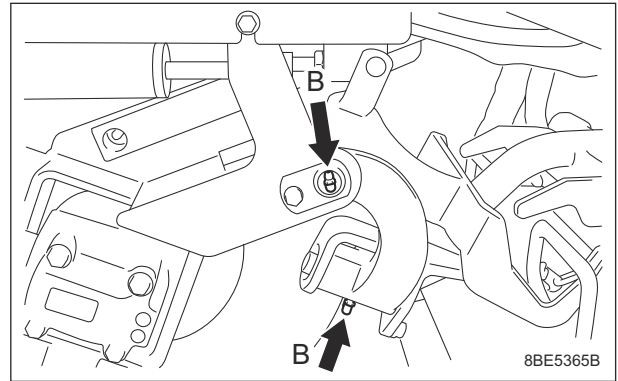
## 2. Lift arm fulcrum

### Important

Without greasing the lift arm fulcrum, the worn shaft can cause backlash in the lift arm. The backlash may influence up-down range of the mower unit and cutting finish.

### [1] Front mower unit

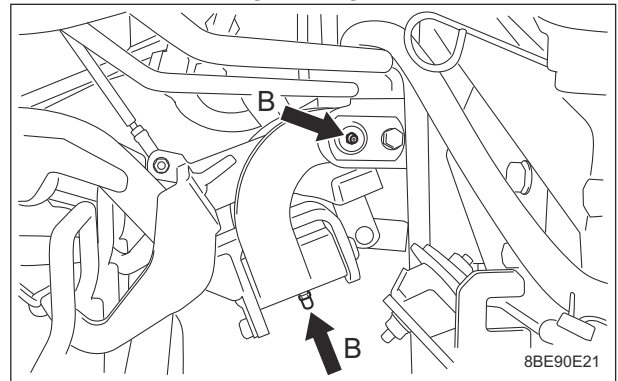
Each mower unit has two greasing points.



Greasing Points\_006

### [2] Rear mower unit

There are two greasing points.



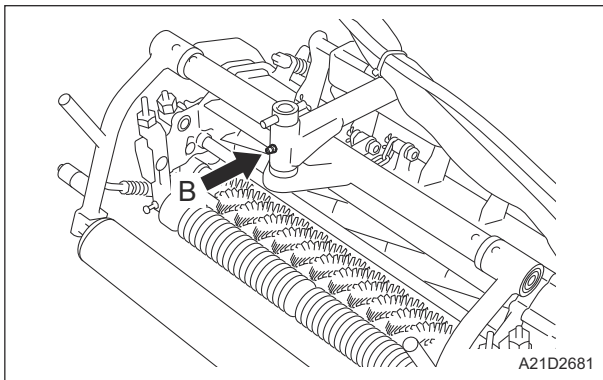
Greasing Points\_007

### 3. Mower arm fulcrum

**Important**

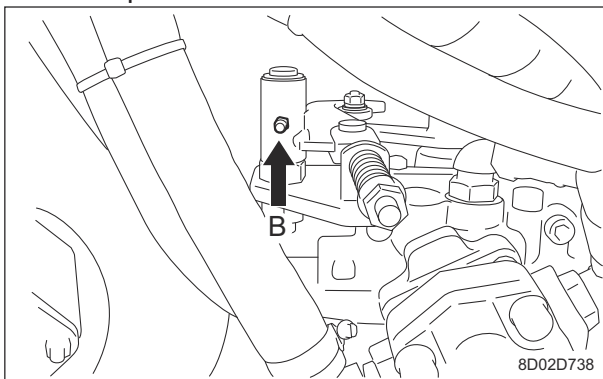
Without greasing the mower arm fulcrum, the worn shaft can cause backlash in the mower arm. The backlash may influence up-down range of the mower unit and cutting finish.

There is one greasing point on each mower unit.



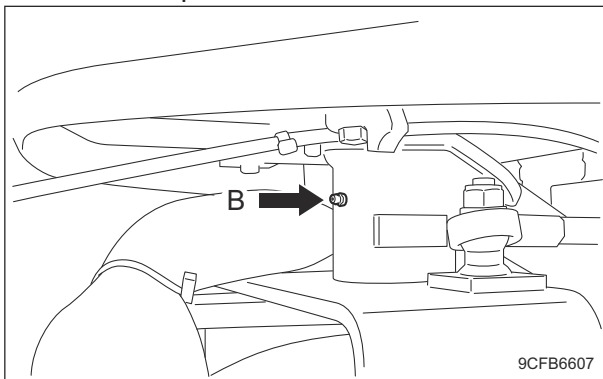
Greasing Points\_008

### 4. Neutral position area



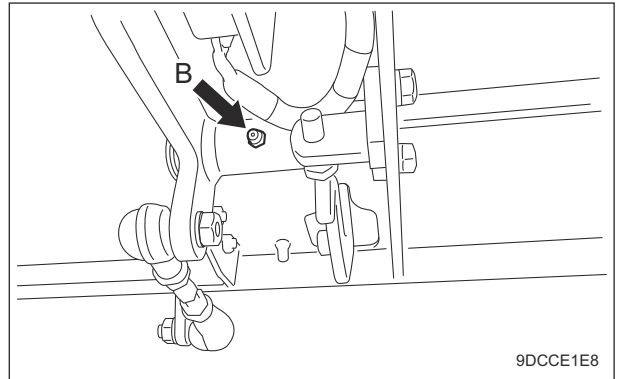
Greasing Points\_009

### 5. Rear wheel pivot



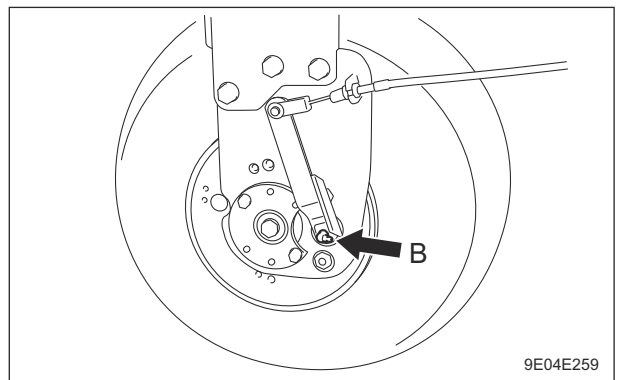
Greasing Points\_010

### 6. Traveling pedal shaft fulcrum



Greasing Points\_011

### 7. Rear wheel brake lever shaft



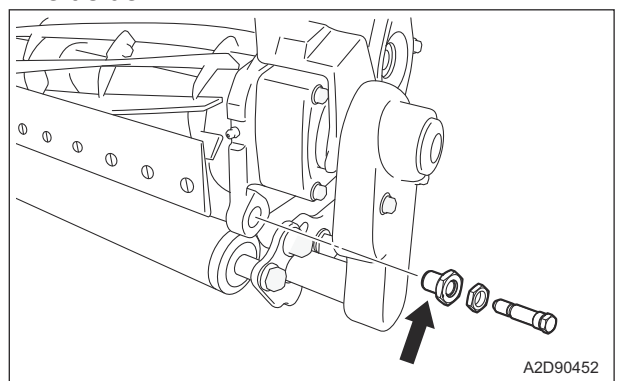
Greasing Points\_0012

### 8. Cam bush

There is one greasing point on each left and right side.

Apply 0.5 g (0.001 lb) of grease to the outer periphery of the cam bush pipe according to the maintenance schedule.

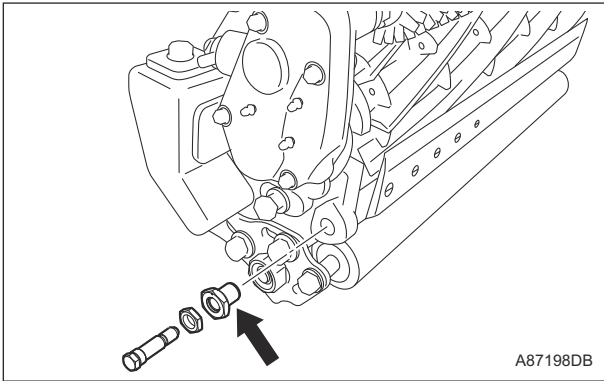
Left side



Greasing Points\_0013

# Maintenance

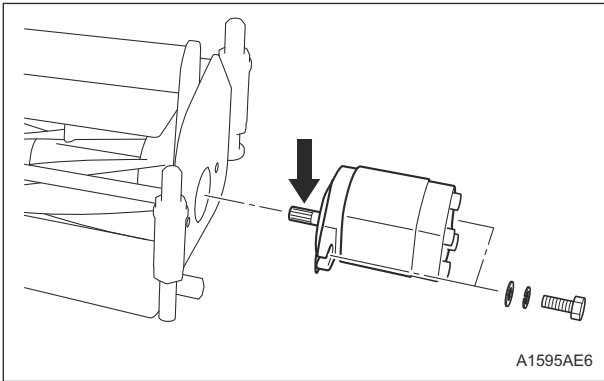
Right side



Greasing Points\_0014

### 9. Reel motor shaft

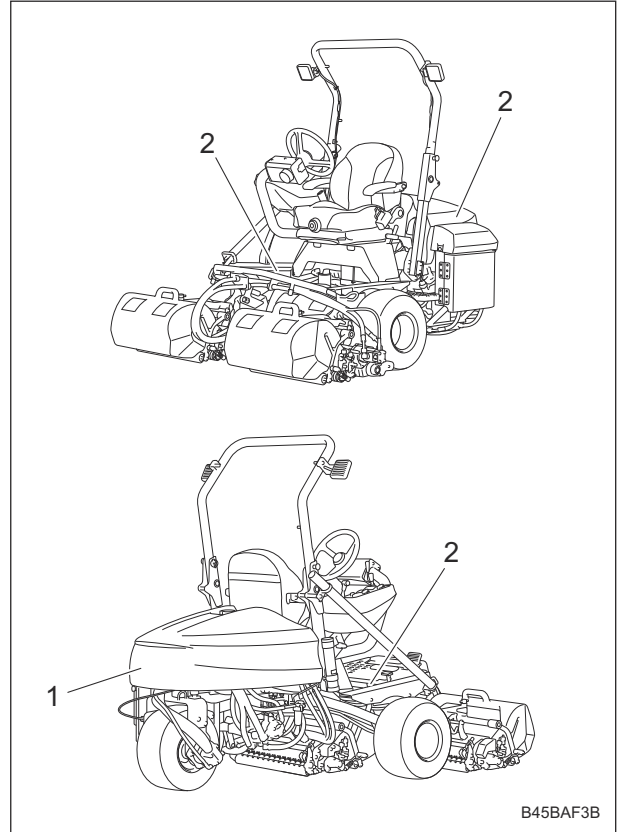
Apply 2 g (0.004 lb) of MOLY SPEED GREASE NO.2 to the reel motor shaft of each mower unit every 250 hours.



Greasing Points\_0015

## Lubricating Points

Apply lubricant at the following locations every 50 hours of operation.



Lubricating Points\_001

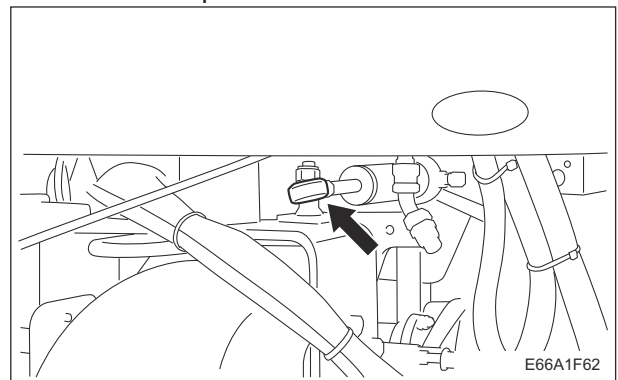
## Lubrication

### About Lubrication

It is necessary to lubricate moving parts so that they will not become stuck or damaged. The locations where lubricant is used are indicated in "Lubricating Points". Apply the lubricant.

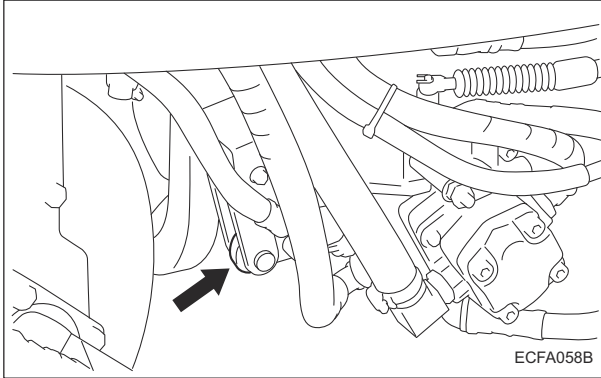
	Location	No. of lubricating points
1	Steering cylinder spherical bearing	1
2	Mower up/down cylinder spherical bearing	3

1. Steering cylinder spherical bearing  
There is one point.



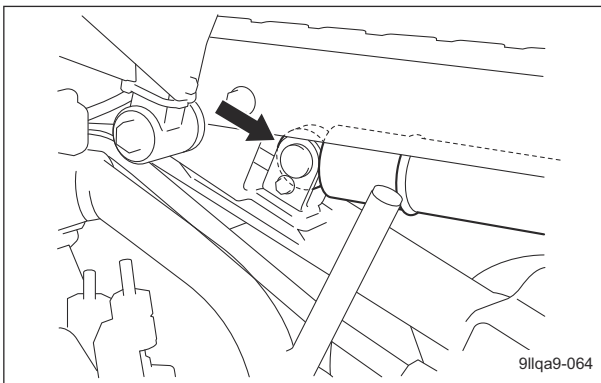
Lubricating Points\_002

2. Mower up/down cylinder spherical bearing  
There is one point each on the mower up/  
down cylinders.  
Rear mower unit



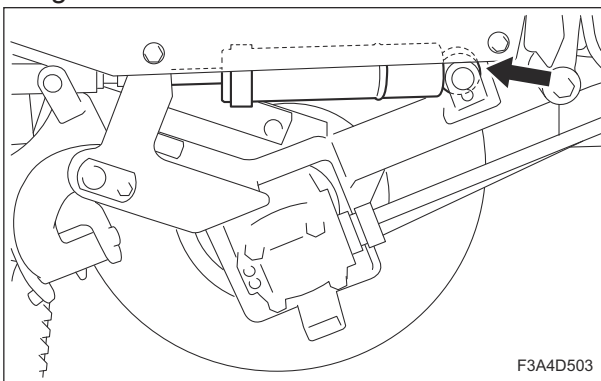
Lubricating Points\_003

Left mower unit



Lubricating Points\_004

Right mower unit



Lubricating Points\_005

## Adjustment

### Engine

#### Adjustment of Fan Belt

##### **Warning**

Be sure to stop the engine before inspecting or adjusting the fan belt.

##### **Warning**

If a cover is removed due to inspection or adjustment, be sure to reinstall it in its original location.

##### **Important**

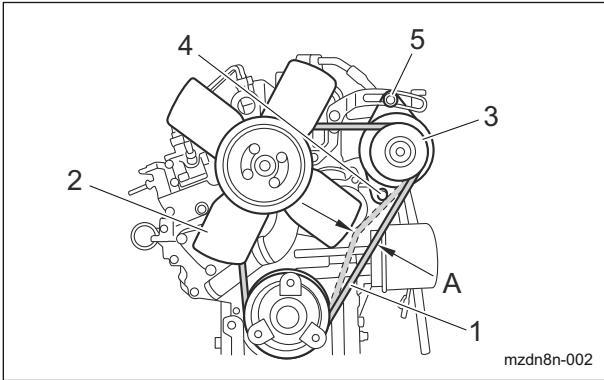
A slacking or damaged fan belt will cause overheating or lack of battery charge. Adjust or replace the belt.

For fan belt adjustment, follow either of the methods below.

1. Adjustment on the basis of belt slack deviation when applying a specified load to a specified place
  - [1] Press the middle of the belt with your finger to check the belt tension. The belt tension is appropriate when the belt slacks by approximately 7 - 9 mm (0.28 - 0.35 in) when you apply a force of 98 N (10 kgf) to the belt at the middle point between the pulleys.
  - [2] If the belt tension is inappropriate, loosen the bolts and nuts fixing the alternator, and then move the alternator to adjust the tension.
  - [3] Tighten the bolts and nuts securely.

# Maintenance

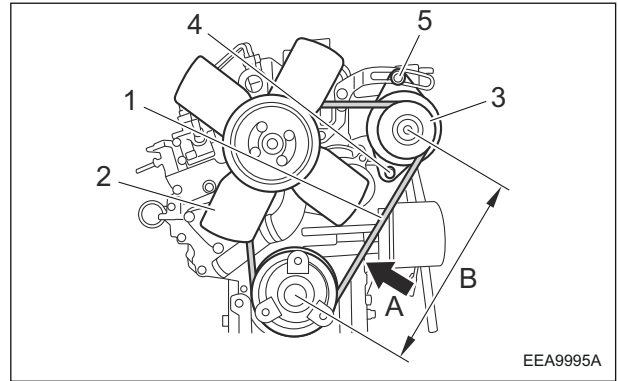
- [4] After adjustment of belt tension, check the belt tension again.  
 If the belt tension is still not at the appropriate value after repeating the adjustment several times, replace the belt with a new one.



Adjustment of Fan Belt\_001

1	Fan belt
2	Blade
3	Alternator
4	Nut
5	Bolt
A	7 - 9 mm (0.28 - 0.35 in)

- [3] Tighten the bolts and nuts securely.  
 [4] After adjustment of belt tension, check the belt tension again.  
 If the belt tension is still not at the appropriate value after repeating the adjustment several times, replace the belt with a new one.



Adjustment of Fan Belt\_002

1	Fan Belt
2	Blade
3	Alternator
4	Nut
5	Bolt
A	Measurement position
B	Distance between pulleys

## 2. Adjustment to suitable belt tension force by using sonic type tension meters at a specified point

**Important**  
 Perform correct measurement in accordance with the operations manual of the equipment being used for tension measurement.

**Important**  
 Perform measurement immediately after mounting the belt, when the pulley is not rotating.

- [1] Measure belt tension force by using a sonic type tension meter.  
 For measurement position and distance between pulleys, see diagram below.  
 Here is the suitable belt tension force.

Adjustment	200 - 300 N	20.39 - 30.59 kgf
Replacement	344 - 441 N	35.08 - 44.97 kgf

- [2] If the belt tension is inappropriate, loosen the bolts and nuts fixing the alternator, and then move the alternator to adjust the tension.

## Mower Unit

### Adjustment of Reel Rotation Speed

**Important**

Do not turn the dial more than the indicated limit on the label. It will damage the system.

The reel rotation control valves adjust the rotation speeds of the reel cutters (cutting cylinders).

Adjust according to the operating conditions. A label listing dial settings for corresponding reel rotation speeds is attached.

Adjust the reel rotation speed to the setting for the reel rotation speed listed on the reel rotation indicating decal.

"TURNS" means the rotation number of the dial's counterclockwise rotation started from the state where the dial is fully tightened clockwise.

"POS" means the dial decal number pointed by the indicating screw.

The factory default reel rotation speed is set to as follows.

■ #10001 - 10243

Specifications	Reel rotation speed
7 blades	1,200 rpm (TURNS: 2/POS: 3)
9 blades	1,800 rpm (TURNS: 2/POS: 8)
11 blades	2,200 rpm (TURNS: 3/POS: 7)

TURNS	POS	REEL SPEED
2	3	1,200
	4	1,400
	6	1,600
	8	1,800
3	3	2,000
	7	2,200

FOR 0 (STARTING POS) ,TURN CW TO MAX POS

6FD71E7D

Adjustment of Reel Rotation Speed\_001

■ #10244-

Specifications	Reel rotation speed
7 blades	1,200 rpm (TURNS: 2/POS: 7)
9 blades	1,800 rpm (TURNS: 2/POS: 2)
11 blades	2,200 rpm (TURNS: 3/POS: 5)

TURNS	POS	REEL SPEED
2	7	1,200
	8	1,400
	1	1,600
	2	1,800
3	3	2,000
	5	2,200

FOR 0 (STARTING POS) ,TURN CW TO MAX POS

860AE0A5

Adjustment of Reel Rotation Speed\_002

Follow the steps below to adjust the reel rotation speed.

1. Stop the engine.
2. Open the hood.
3. Loosen the lock nut for the dial.

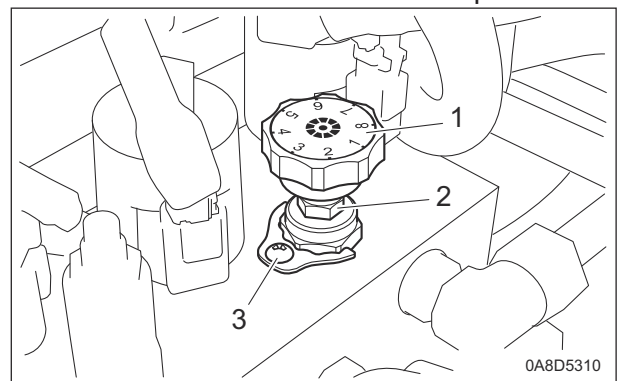
**Note:**

Raise the lock nut to a position where it will not interfere when the dial is turned.

**Important**

Do not turn the dial with excess torque. Tightening the dial excessively will cause damage to it.

4. Turn the dial clockwise until it stops.

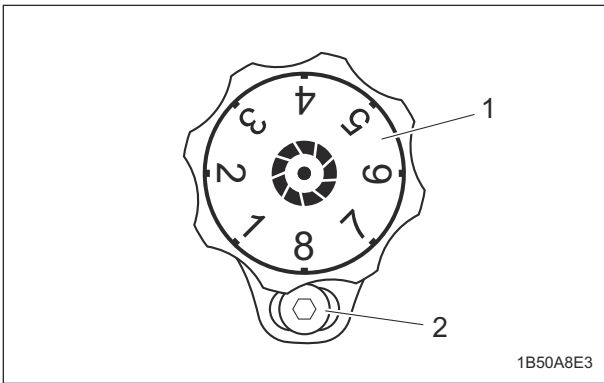


Adjustment of Reel Rotation Speed\_003

1	Dial
2	Lock nut
3	Indicating screw

# Maintenance

- Turn the dial to set it to the appropriate position.
  - When re-setting the reel rotation speed to 1,800 rpm
    - #10001 - 10243
 Turn the dial counterclockwise two times, then an additional 5/8 turn. Position "8" on the dial sticker should be aligned with the center of the indicating screw.
  - #10244-
  - Turn the dial counterclockwise two times, then an additional 7/8 turn. Position "2" on the dial sticker should be aligned with the center of the indicating screw.



Adjustment of Reel Rotation Speed\_004

1	Dial
2	Indicating screw

- Tighten the lock nut for the dial.

## Adjustment of Blade Engagement

### Warning

Make sure that the parking brake is firmly applied before performing the operation.

### Caution

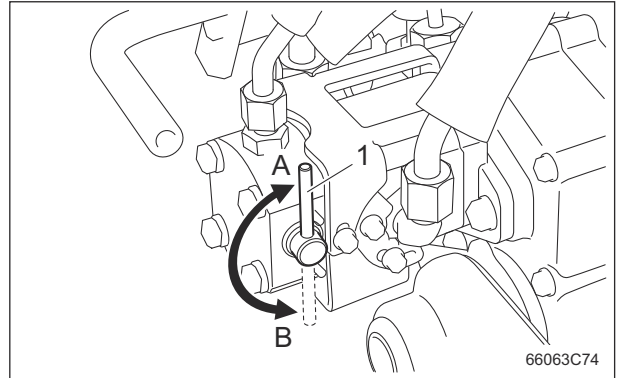
Be sure to perform this operation on your own.

### Caution

When handling the reel cutter (cutting cylinder) or bed knife (bottom blade), wear gloves to protect your hands. Pay attention not to let the reel cutter (cutting cylinder) catch your gloves. Otherwise, you may injure your hand or fingers.

- Stop the engine.

- Set the reel rotation/stop switching lever to the "Stop" position.



Adjustment of Blade Engagement\_001

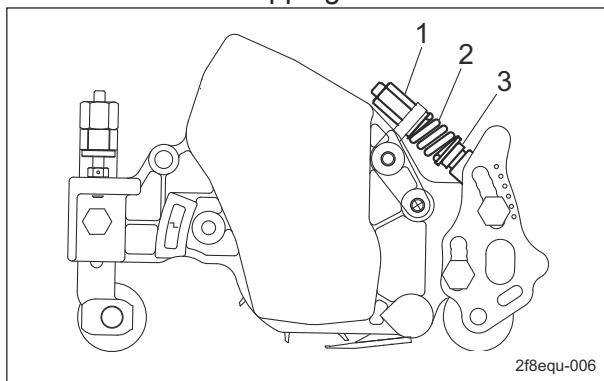
1	Reel rotation/stop switching lever
A	Rotation
B	Stop

- Adjust the engagement between the reel cutter (cutting cylinder) and the bed knife (bottom blade) so that a strip of Takumi Paper (Baroness genuine paper strips) or newspaper will be cut cleanly by the edge of both blades when the blades in their entirety come slightly into contact with each other via the cutter adjustment nuts.

4. Insert a strip of Takumi Paper or newspaper into the space between the reel cutter (cutting cylinder) and the bed knife (bottom blade) at an angle of 90 degrees. Then, rotate the reel cutter (cutting cylinder) counter-clockwise (when you face the mower unit from the left) to check the sharpness of the blades.

Check the sharpness of the entire range (three or four points) of the reel cutter (cutting cylinder).

- If a gap is created between edges:  
Loosen (rotate counter-clockwise) the cutter adjustment nut to apply more contact pressure between the reel cutter (cutting cylinder) and the bed knife (bottom blade).
- If the reel cutter (cutting cylinder) is too tight to turn:  
Tighten (rotate clockwise) the cutter adjustment nut to reduce the contact pressure between the reel cutter (cutting cylinder) and the bed knife (bottom blade).
- If the sharpness is not improved by the adjustment:  
Perform backlapping.



Adjustment of Blade Engagement\_002

1	Cutter adjustment nut
2	Spring
3	Pipe with cutter adjusting screw

# Maintenance

## Adjustment of Cutting Height

### Important

This applies the set cutting height that differs from the actual cutting height.

Adjust the cutting height to fit your cutting work.

#### ■ Cutting Height and Blade Thickness of Bed Knife (Bottom Blade)

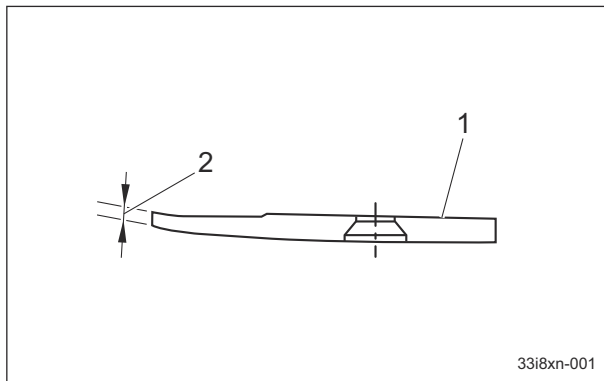
### Important

The recommended minimum cutting heights are based on those of common greens. They may vary according to the green conditions and machine specifications. If the green undulation is hard, set it a little bit higher in order not to damage the green surface.

Blade thickness of the bed knife (bottom blade) roughly affects the recommended minimum cutting height like the figures below.

Thickness of blade (mm/inch)	Rough minimum cutting height (mm/inch)	Code	Part name	Remarks	
1.0/0.039	2.5/0.098	K2511000490	1 Bed knife (bottom blade) 22	Off set 2.5 mm	For green
		K2511000510	1 Bed knife (bottom blade) 22-44.5		
1.5/0.059	3.0/0.118	K2511000270	1.5 Bed knife (bottom blade) 55G	Off set 5 mm	For green
		K2510000320 (*)	1.5 Bed knife (bottom blade) 22		
		K2511000390	1.5 Bed knife (bottom blade) 55G-47		
		K2591000590	1.5 Bed knife (bottom blade) 55G-44.5		
2.0/0.079	3.5/0.138	K2511000280	2 Bed knife (bottom blade) 55G	Off set 5 mm	For green
		K2511000350	2 Bed knife (bottom blade) 55G-47		
		K2511000450	2 Bed knife (bottom blade) 56G-44.5		
2.5/0.098	4.0/0.157	K2511000050	2.5 Bed knife (bottom blade) 55G	Off set 5 mm	For green
		K2511000240	2.5 Bed knife (bottom blade) 55G-47		
3.0/0.118	4.5/0.177	K2510000060	3 Bed knife (bottom blade) 62.5-559		For teeing ground/For field

\* : STD for GB



Cutting Height and Blade Thickness of Bed Knife (Bottom Blade)\_001

1	Bed knife (bottom blade)
2	Thickness of blade

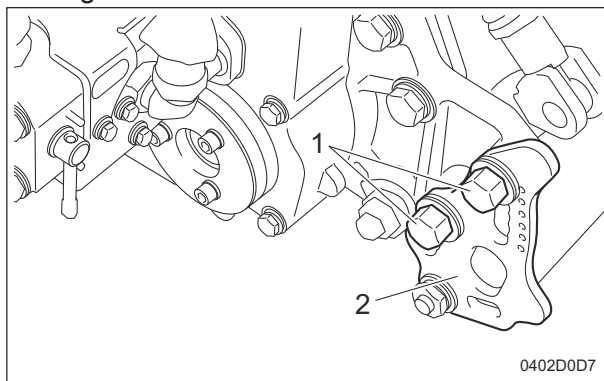
### ■ Adjustment of Rear Roller



**Caution**  
Be sure to perform this adjustment on your own.

You can adjust the rear roller by six stages. Follow the steps below to set a position that suits your work requirements within the cutting height range.

1. Loosen the bolt.
2. Set the rear roller to the desired position.
3. Tighten the bolt to fix the rear roller.



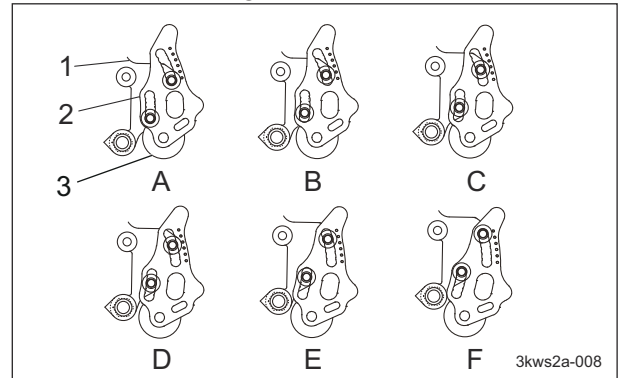
Adjustment of Rear Roller\_001

1	Bolt
2	Rear roller bracket

- For greens mowing  
The figure below shows the position of the rear roller bracket with a new reel cutter when using a 1.5 mm bed knife. The lowest cutting height differs with thickness of the bed knife. "Cutting Height and Blade Thickness of Bed Knife (Bottom Blade)" (Page 6-20)

**Note:**

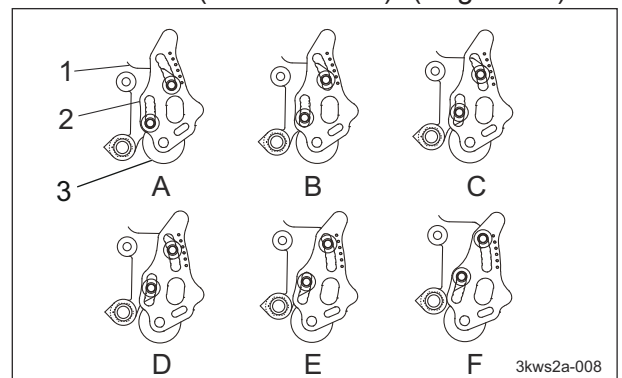
If the cutting height is the same with settings B and C, the volume of mowing will be larger with C since the offset distance is larger.



Adjustment of Rear Roller\_002

1	Mower frame
2	Rear roller bracket
3	Rear roller
A	3.0 - 5.0 mm (0.118 - 0.197 in)
B	1.5 - 9.0 mm (0.059 - 0.354 in)
C	3.5 - 10.0 mm (0.138 - 0.394 in)
D	10.0 - 16.0 mm (0.394 - 0.630 in)
E	16.0 - 18.0 mm (0.630 - 0.709 in)
F	Can not be set for greens mowing

- For tee/field mowing  
The figure below shows the position of the rear roller bracket with a new reel cutter using 3.0 mm bed knife. The lowest cutting height differs with thickness of the bed knife. "Cutting Height and Blade Thickness of Bed Knife (Bottom Blade)" (Page 6-20)



Adjustment of Rear Roller\_003

# Maintenance

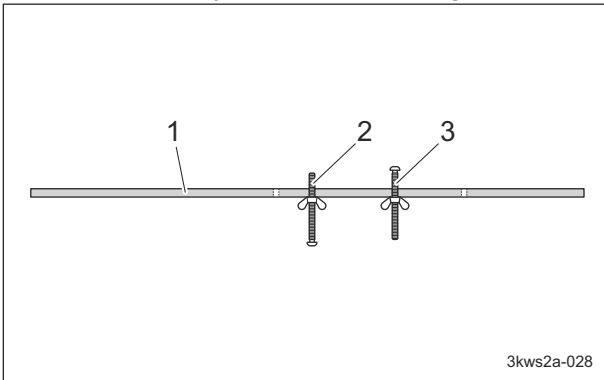
1	Mower frame
2	Rear roller bracket
3	Rear roller
A	6.0 - 7.0 mm (0.236 - 0.276 in)
B	6.0 - 13.0 mm (0.236 - 0.512 in)
C	13.0 - 17.0 mm (0.512 - 0.669 in)
D	17.0 - 23.0 mm (0.669 - 0.906 in)
E	23.0 - 28.0 mm (0.906 - 1.102 in)
F	26.0 - 28.0 mm (1.024 - 1.102 in)

### ■ Adjustment of Front Roller

#### ⚠ Caution

Be sure to perform this adjustment on your own.

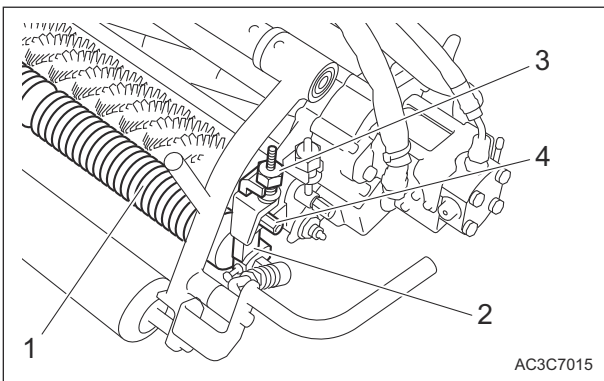
1. Set the slide caliper to the required cutting height, adjust the position of the bottom of the head of the cutting height setting screw on the cutting height gauge, and then securely lock it with a wing nut.



Adjustment of Front Roller\_001

1	Cutting height gauge
2	Groomer setting screw
3	Cutting height setting screw

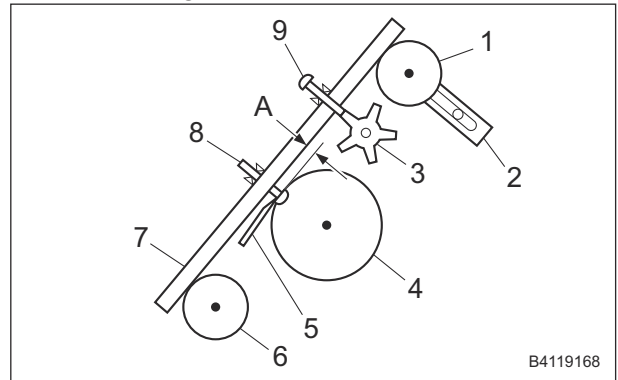
2. Loosen the left and right nuts that secure the front roller bracket.



Adjustment of Front Roller\_002

1	Front roller
2	Roller bracket
3	Roller adjustment bracket
4	Nut

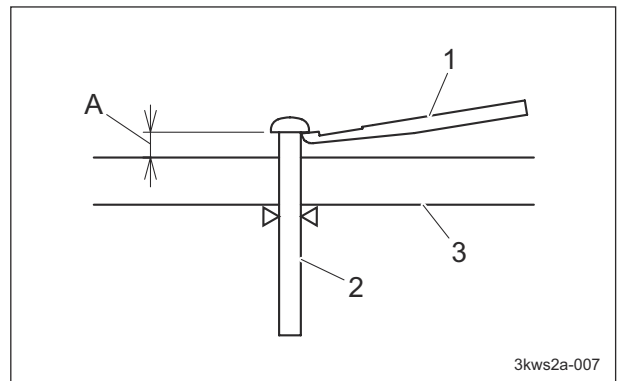
3. Bring the cutting height gauge into contact with the front roller and rear roller at the left and right ends of the mower unit.



Adjustment of Front Roller\_003

1	Front roller
2	Roller bracket
3	Front groomer
4	Reel cutter
5	Bed knife
6	Rear roller
7	Cutting height gauge
8	Cutting height setting screw
9	Groomer setting screw
A	Cutting height

4. Raise or lower the front roller with the roller adjustment bracket to set the position of the front roller so that there is no gap between the bottom of the head of the cutting height setting screw on the cutting height gauge and the tip position of the bed knife.



Adjustment of Front Roller\_004

1	Bed knife
2	Cutting height setting screw
3	Cutting height gauge
A	Cutting height

5. Follow the same steps to adjust the cutting height on the opposite side.
6. Tighten the nuts securing the left and right roller brackets, and fix them securely.
7. Bring the cutting height gauge into contact with the front roller and rear roller at the left and right ends of the mower unit again, and check that it is at the desired cutting height.

### Adjustment of Mower Hook Pipe Position

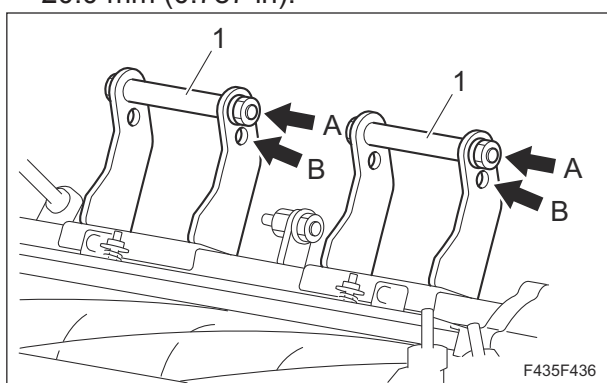
#### Important

Depending on the cutting height, the rear roller may come into contact with the ground even if the mower unit is raised to the highest position.

Adjust the mower hook pipe position to fit the cutting height to ensure the minimum ground clearance.

Set each mower hook pipes at the same position.

1. Set the mower hook pipe position to A when setting the cutting height less than 20.0 mm (0.787 in).
2. Set the mower hook pipe position to B when setting the cutting height more than 20.0 mm (0.787 in).



Adjustment of Mower Hook Pipe Position\_001

1	Mower hook pipe
A	1.5 - 20.0 mm (0.059 - 0.787 in)
B	20.0 - 28.0 mm (0.787 - 1.102 in)

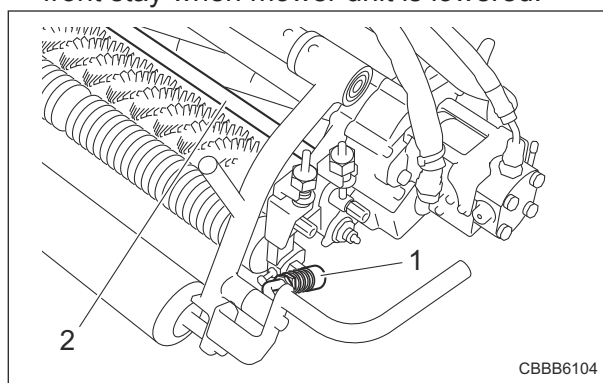
### Adjustment of Mower Towing Rod

#### Important

Depending on the cutting height, mower towing rod may interfere with grass catcher and mower front stay.

Adjust the length of mower towing rod if it interferes with grass catcher and mower front stay.

1. Adjust the length of mower towing rod not to interfere with grass catcher and mower front stay when mower unit is raised.
2. Adjust the length of mower towing rod not to interfere with grass catcher and mower front stay when mower unit is lowered.

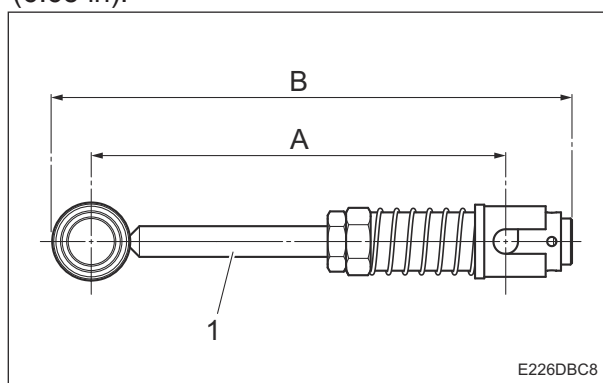


Adjustment of Mower Towing Rod\_001

1	Mower towing rod
2	Front stay

#### Note:

The factory default distance between the centers of the holes of the mower towing rod is adjusted to 135 mm (5.31 in). Accordingly, its outer length is approximately 169 mm (6.65 in).



Adjustment of Mower Towing Rod\_002

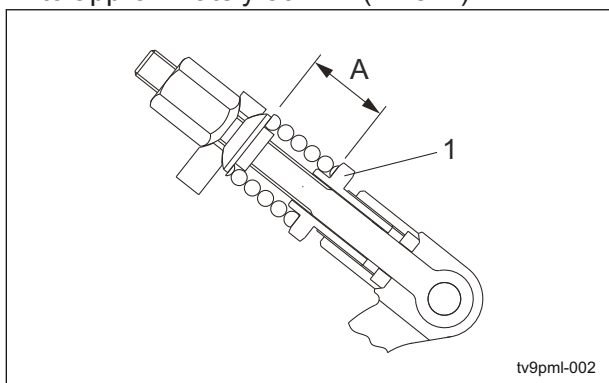
# Maintenance

1	Mower towing rod
A	135 mm (5.31 in)
B	169 mm (6.65 in)

## Adjustment of Cutter Adjustment Spring

If the diameter of the reel cutter (cutting cylinder) becomes smaller, adjust the cutter adjustment spring.

1. Adjust the blade engagement.
2. Loosen the pipe with cutter adjusting screw, and then adjust the length of the spring coil to approximately 30 mm (1.18 in).



Adjustment of Cutter Adjustment Spring\_001

1	Pipe with cutter adjusting screw
A	30 mm (1.18 in)

## Adjustment of CAM

When the gap at the left frame side between the reel cutter (cutting cylinder) and the bed knife (bottom blade) appears.

1. Loosen the locknut and turn the left cam bush clockwise for the gap size.  
When you raise the bed knife (bottom blade) for 0.1mm (0.039 inch), turn the left cam bush clockwise for 30 degrees.
2. Once the adjustment completed, tighten the locknut securely.

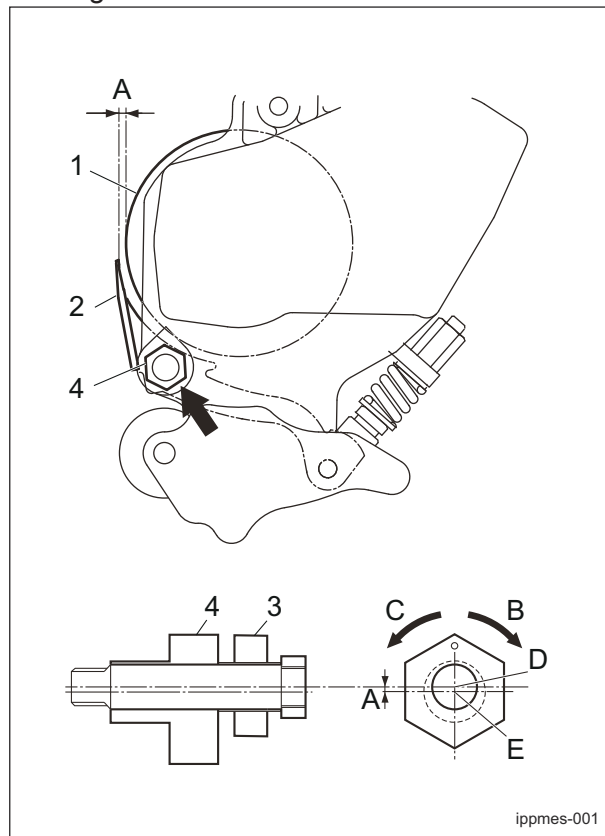
When the gap at the right frame side between the reel cutter (cutting cylinder) and the bed knife (bottom blade) appears.

1. Loosen the locknut and turn the right cam bush anticlockwise for the gap size.
2. Once the adjustment completed, tighten the locknut securely.

### Note:

The figure below shows the situation when you see from the left frame.

The right frame is mirror reversed.



Adjustment of CAM\_001

1	Reel cutter (Cutting cylinder)
2	Bed knife (Bottom blade)
3	Lock nut
4	Cam bush
A	Max 0.3 mm (0.012 inch)
B	Bed knife (bottom blade) moving up
C	Bed knife (bottom blade) moving down
D	Center of cutter pin
E	Center of cam bush

## Back Lapping

Back lapping is the work similar to sharpening a cooking knife. If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and make cutting difficult, both the reel cutter (cutting cylinder) and the bed knife (bottom blade) should be simultaneously sharpened by reversing the reel cutter (cutting cylinder) with an abrasive paste applied.

However, back lapping is a temporary measure and would not restore the sharpness completely.

If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and make cutting difficult, follow the steps below to perform back lapping.

**Warning**

During back lapping, the reel cutter (cutting cylinder) rotates. Keep hands and feet away from moving parts.

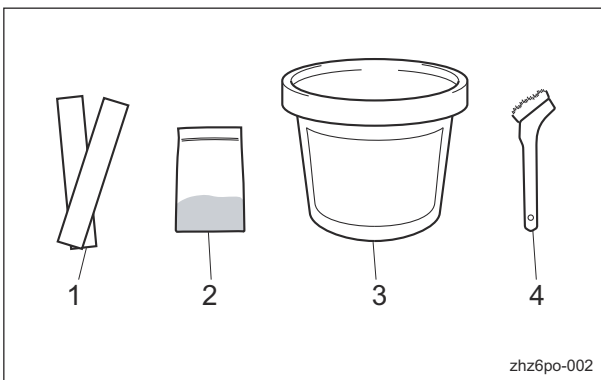
**Caution**

Be careful not to inhale exhaust gas during back lapping.

**Caution**

Do not perform back lapping with any other persons.

1. Have the following items ready: Strips of Takumi Paper (Baroness genuine paper strips) or newspaper, Abrasive [Back lapping powder mixed with oil; or gel compound (Baroness genuine abrasive)], Brush.



Back Lapping\_001

1	Takumi Paper or Newspaper
2	Back lapping powder
3	Gel compound
4	Brush

**Note:**

The mixing ratio for the abrasive, in volume, is one part back lapping powder (#200 - #400) to three or four parts oil.

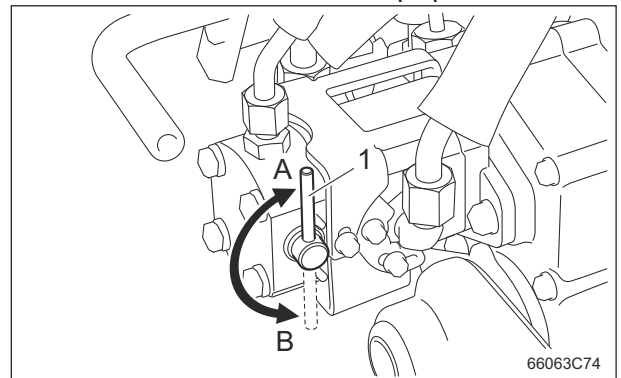
**Caution**

When handling the reel cutter (cutting cylinder) or bed knife (bottom blade), wear gloves to protect your hands. Pay attention not to let the reel cutter (cutting cylinder) catch your gloves. Otherwise, you may injure your hand or fingers.

**Important**

Check the sharpness of the blade by checking the blade engagement after cutting grass.

2. Raise all the mower units.
3. Stop the engine.
4. Set the reel rotation/stop switching lever for the mower units to the "Stop" position.



Back Lapping\_002

1	Reel rotation/stop switching lever
A	Rotation
B	Stop

5. Insert one or two strips of Takumi Paper or newspaper into the space between the reel cutter (cutting cylinder) and the bed knife (bottom blade) at an angle of 90 degrees. Rotate the reel cutter (cutting cylinder) counter-clockwise by hand (when you face the mower unit from the left) to cut the strip of newspaper, and then check the sharpness of the blade.

# Maintenance

---

6. Check the sharpness of the entire range (three or four points) of the reel cutter (cutting cylinder).
7. Using a piece of chalk, mark locations on the blade that are sharp.
8. Set the reel rotation/stop switching lever for the mower units to be back lapped to the "Rotate" position.  
Shift the lever(s) to the "Stop" position for the mower unit(s) for which you will not perform back lapping.
9. Set the reel forward/reverse switch to the "On (Reverse)" position.
10. Sit on the operator's seat, apply the parking brake and then start the engine.
11. Lower all the mower units to the ground.
12. Reduce the engine rotation speed.
13. Set the reel rotation switch to the "Rotation" position to reverse the reel cutter (cutting cylinder).
14. Adjust the rotation speed of the reel cutter (cutting cylinder) with the reel rotation/stop switching lever.
22. Lower all the mower units to the ground.
23. Finally, apply abrasive to the entire blade width of the reel cutter (cutting cylinder) and perform final back lapping.
24. Return the reel rotation switch to the "Stop" position to stop the rotation of the reel cutter (cutting cylinder), stop the engine, and then wash off the abrasive using a washer etc.
25. Set the reel forward/reverse switch to the "OFF(Forward)" position.
26. Return the reel rotation speed at the setting of cutting work.
27. Set the reel rotation/stop switching lever to the "Stop" position.
28. While checking the blade for sharpness, adjust blade engagement.

### Important

The right side of the reel cutter (cutting cylinder) (when you face the mower unit from the front) is inclined to wear earlier than the left side. Accordingly be sure to move the brush from the left to the right to apply the abrasive.

15. Apply the abrasive evenly with the brush to the top side of reel cutter (cutting cylinder) where strips of Takumi Paper or newspaper were cut well or of chalk-marked locations. (Never apply to blunt areas.)
16. Let the reel rotate for a while and, when contact noise is no longer heard, return the reel rotation switch to the "Stop" position to stop the reel cutter (cutting cylinder).
17. Raise all the mower units.
18. Stop the engine.
19. Wash off or wipe off the abrasive from the reel cutter (cutting cylinder) with a cloth etc., and then check it for sharpness.
20. Repeat the steps 4 to 19 until the entire range (three or four points) of the reel cutter (cutting cylinder) will be uniformly sharpened.
21. Start the engine.

### Sharpening of Reel Cutter (Cutting Cylinder)

The sharpening of the reel cutter (cutting cylinder) consists in maintaining its roundness and creating a relief (second edge face). This work should be performed if the sharpness cannot be restored, even after back lapping, or if the relief (second edge face) has worn away.

Sharpen the reel cutter (cutting cylinder) when the sharpness cannot be restored, even after back lapping, or when the relief (second edge face) has worn away, there is full contact or back lapping takes too much time.

In addition, if the reel cutter (cutting cylinder) becomes worn and its shape conical, perform cylindrical grinding to return it to a cylindrical shape.

For sharpening the reel cutter (cutting cylinder), contact your dealer or Baroness unless you have a grinding machine.

#### ⚠ Caution

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

#### ⚠ Caution

Wear gloves when touching edged tools to avoid cutting your hands.

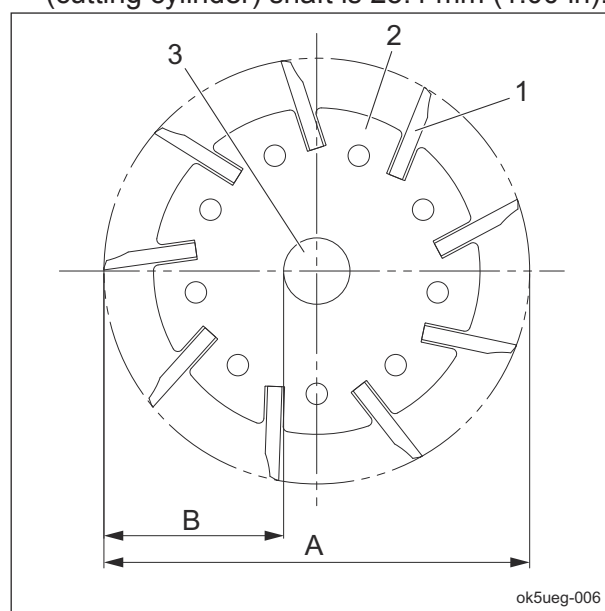
The criteria for sharpening the reel cutter (cutting cylinder) are described below. However, these criteria are only references and do not guarantee performance of a reel cutter (cutting cylinder).

1. If the outer diameter of the reel cutter (cutting cylinder) after sharpening is more than the usage limit, the reel cutter (cutting cylinder) can be sharpened.

New		Usage limit	
Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)	Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)
128 mm (5.04 in)	51.3 mm (2.02 in)	118 mm (4.65 in)	46.3 mm (1.82 in)

#### Note:

The outer diameter of the reel cutter (cutting cylinder) shaft is 25.4 mm (1.00 in).



Sharpening of Reel Cutter (Cutting Cylinder)\_001

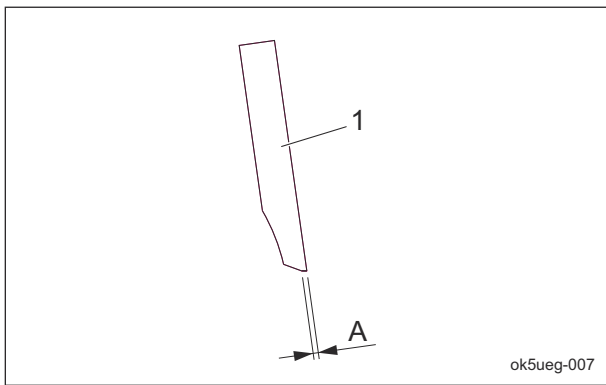
1	Reel cutter (cutting cylinder) blade
2	Reel cutter (cutting cylinder) disc
3	Reel cutter (cutting cylinder) shaft
A	Outer diameter of reel cutter (cutting cylinder)
B	Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft

# Maintenance

2. Sharpening is necessary when the reel cutter (cutting cylinder) reaches a condition described below.

[1] When the sharpening width (length of contacting surface of bed knife (bottom blade)) for the outer diameter of the reel cutter (cutting cylinder) is greater than the usage limit.

Outer diameter of reel cutter (cutting cylinder) (new part)	Usage limit of sharpening width for outer diameter of reel cutter (cutting cylinder)
128 mm (5.04 in)	2.5 mm (0.10 in) (factory-recommended)



Sharpening of Reel Cutter (Cutting Cylinder)\_002

1	Reel cutter (cutting cylinder) blade
A	Sharpening width for outer diameter of reel cutter (cutting cylinder)

[2] When the edges become blunt or the blade edge cannot be formed with back lapping

[3] When the reel cutter (cutting cylinder) becomes worn and its shape conical, or when blade engagement adjustment cannot be performed

## Adjustment of Groomer

Note:  
Depending on the specifications, this function may not be available.

**Important**  
Adjust the front groomer according to the condition of the green before use.

**Important**

For groomer adjustment, be sure to use the cutting height gauge so that the left and right sides can be parallel. Otherwise, it may cause damage on the bearings.

**Important**

Set the grooming height more than 0.0 mm (0.0 in) from the ground. Setting the front groomer deeper than the ground surface will cause damage to the groomer shaft, bearings and gears, etc.

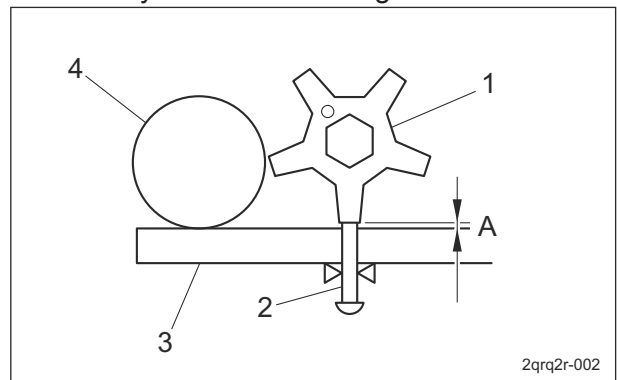
**Important**

If the groomer is installed with a cutting height of 16 mm (0.63 in) or more, do not set the groomer height by more than 5.0 mm (0.20 in) above the cutting height. Otherwise, it will cause damage to the grass catcher and vertical blade.

**Important**

When using the grooming brush, set it to the same height as the cutting height. If it is set lower, it will wear easily.

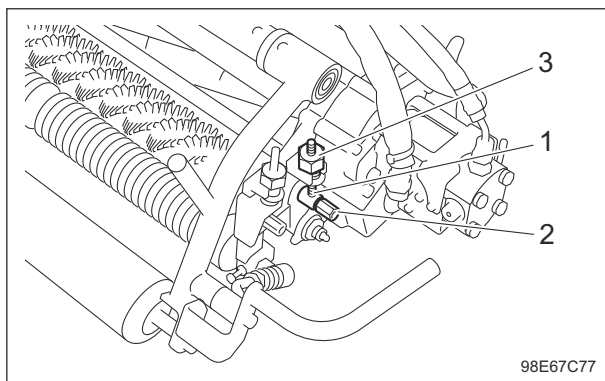
1. Set the slide caliper to the required groomer height, adjust the tip of the groomer setting screw on the cutting height gauge, and then securely lock it with a wing nut.



Adjustment of Groomer\_001

1	Vertical blade
2	Groomer setting screw
3	Cutting height gauge
4	Front roller
A	Groomer height

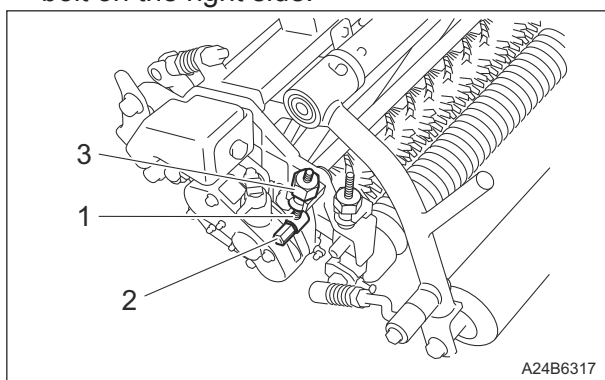
2. Loosen the nut fixing groomer adjustment bolt on the left side.



Adjustment of Groomer\_002

1	Groomer adjustment bolt
2	Nut
3	Groomer adjuster

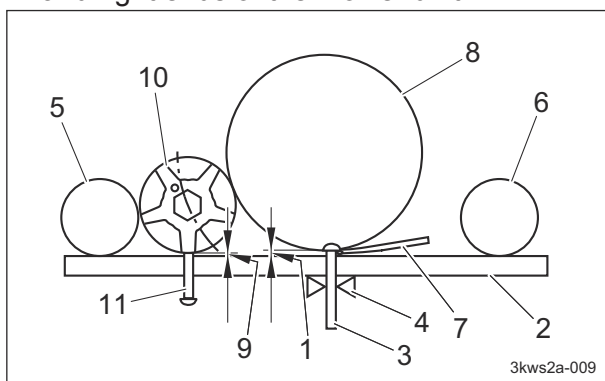
3. Loosen the nut fixing groomer adjustment bolt on the right side.



Adjustment of Groomer\_003

1	Groomer adjustment bolt
2	Nut
3	Groomer adjuster

4. Bring the cutting height gauge into contact with the front roller and rear roller at the left and right ends of the mower unit.



Adjustment of Groomer\_004

1	Cutting height
2	Cutting height gauge
3	Cutting height setting screw
4	Nut
5	Front roller
6	Rear roller
7	Bed knife (bottom blade)
8	Reel cutter (cutting cylinder)
9	Groomer height
10	Front groomer
11	Groomer setting screw

### Important

Adjust the position of groomer setting screw so that it can contact with the vertical blade.

- Adjust the groomer adjuster by raising or lowering so that the left and right sides can be parallel.
- Firmly tighten the nut securing the left side groomer adjustment bolt.
- Firmly tighten the nut securing the right side groomer adjustment bolt.
- Bring the cutting height gauge into contact with the front roller and rear roller at the left and right ends of the mowing part again, and check that it is at the desired groomer height.

# Maintenance

## Replacement

### Engine

#### Replacement of Engine Oil

#### ⚠ Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

#### ⚠ Caution

Change oil after the engine has been well cooled down.

#### Important

When you change the engine oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

#### Important

Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

#### Important

Securely install the oil level gauge and oil filler cap.

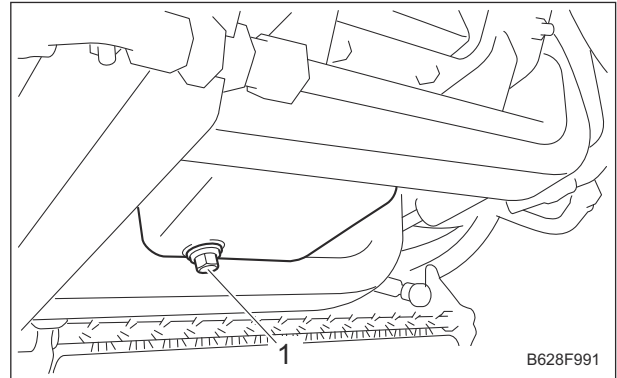
Change the engine oil more frequently if the engine oil is contaminated and, especially, if you use the machine in dusty areas or operate the engine at high loads or in high temperatures.

1. Follow the steps below to remove the old engine oil.

[1] Start the engine to warm up the engine oil.

[2] With the machine on a level surface, stop the engine.

[3] While the engine oil is warm, remove the drain plug, and then drain the old engine oil into a container.



Replacement of Engine Oil\_001

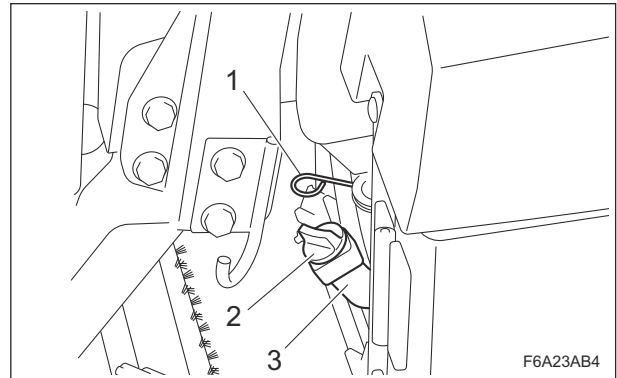
1	Drain plug
---	------------

[4] Install the drain plug to the engine.

2. Remove the oil filler cap, and supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge.

Engine oil quantity is approximately 2.8 dm<sup>3</sup> (2.8 L).

3. Install the oil filler cap.



Replacement of Engine Oil\_002

1	Oil level gauge
2	Oil filler cap
3	Oil filler port

4. It will take a while for the supplied engine oil to descend into the oil pan.

Check the oil level again 10 to 20 minutes after filling the oil.

5. Check underneath the machine for oil leakage.

## Replacement of Engine Oil Filter

**Caution**

Be careful with hot oil, which could cause burns if it contacts your skin.

**Caution**

Change oil filter after the engine has been well cooled down.

**Important**

When replacing the engine oil filter, be sure to drain the engine oil into a container and discard it in accordance with local laws and regulations.

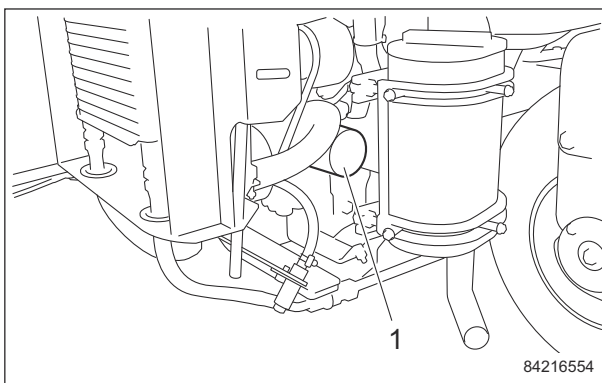
**Important**

Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

**Important**

Securely install the oil level gauge and oil filler cap.

1. Remove the old filter cartridge with the filter wrench.



Replacement of Engine Oil Filter\_001

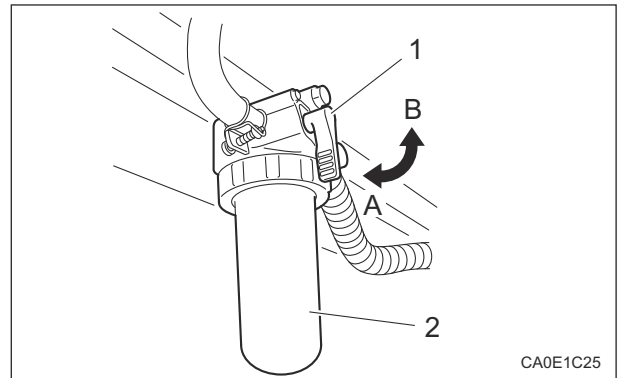
- |   |                  |
|---|------------------|
| 1 | Filter cartridge |
|---|------------------|

2. Lightly coat the packing of the new filter cartridge with engine oil.
3. Screw the filter cartridge by hand until the packing contacts the mounting surface, and then hand-tighten additional 1/2 turn.

4. Supply engine oil until it reaches the specified level.  
"Supply of Engine Oil" (Page 6-7)
5. Start the engine, and then stop it after 10 to 20 minutes.
6. Make sure that there is no oil leakage at the sealing surface of the filter cartridge.
7. Check the engine oil level.  
If it is low, supply engine oil until it reaches the specified level.
8. Check underneath the machine for oil leakage.

## Replacement of Fuel Filter Element

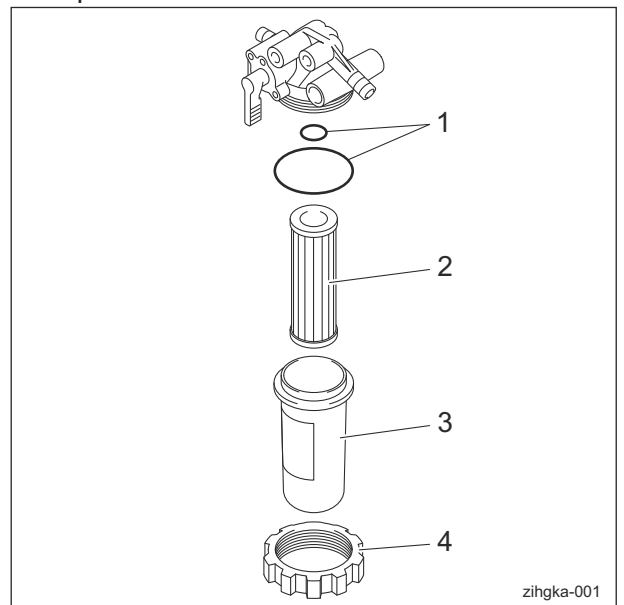
1. Close the fuel cock of the fuel filter.



Replacement of Fuel Filter Element\_001

1	Fuel cock
2	Fuel filter
A	ON (open)
B	OFF (close)

2. Remove the ring nut, and then remove the cup.



Replacement of Fuel Filter Element\_002

# Maintenance

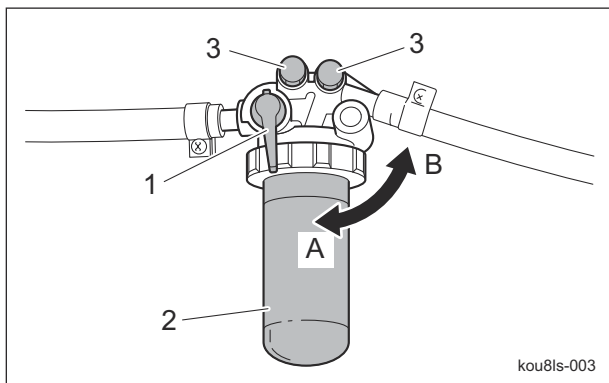
1	O-ring
2	Element
3	Cup
4	Ring nut

3. Clean inside of the filter cup with diesel fuel.

**Important**

While installing the fuel filter, prevent contamination with dirt or dust. The fuel contaminated with dirt or dust will cause engine failure.

4. Install the fuel filter correctly in its original position.
5. Fill up the fuel tank with fuel, and then open the fuel cock.



Replacement of Fuel Filter Element\_003

1	Fuel cock
2	Fuel filter
3	Air-bleeding plug
A	ON (open)
B	OFF (close)

6. Remove air out of the fuel.

## Replacement of Air Cleaner Element

**Important**

A contaminated air cleaner element may cause malfunction of the engine.

1. The timing for replacing the air cleaner element is described below.
  - [1] Replace the air cleaner element in accordance with the Maintenance Schedule.
  - [2] If it is significantly contaminated, replace it, even if the hours of operation do not exceed the specified time.
2. Replace the air cleaner element by following the same steps as for cleaning the air cleaner element. "Cleaning of Air Cleaner Element" (Page 6-5)

## Replacement of Coolant

**Caution**

Do not touch the radiator or coolant during engine operation or immediately after the engine has been turned off. Otherwise, you may get burned due to high temperatures.

**Caution**

Change coolant after the engine has been well cooled down.

**Caution**

The radiator cap is pressurized. If you remove the radiator cap while the engine is overheated, hot steam will burst out, possibly resulting in burns. Make sure that the water temperature and pressure are reduced, and then grab the cap with a thick cloth and gradually open the cap.

**Important**

When changing the coolant, be sure to drain it into a container and discard it in accordance with local laws and regulations.

**Important**

When changing the coolant, be sure to mix clean water (soft water) and antifreeze (long-life coolant), and then pour it into the radiator and reserve tank.

**Important**

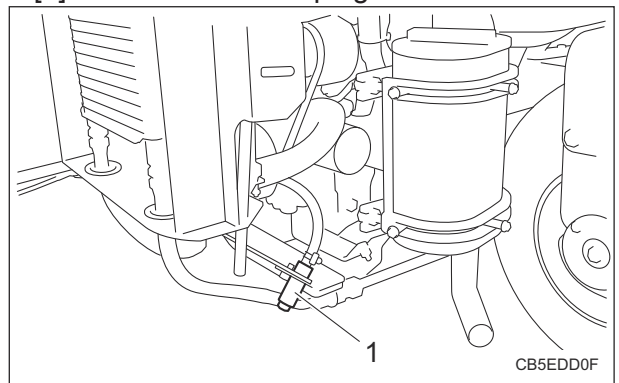
Tightly close the radiator cap. If the cap is loose or incorrectly installed, water will leak and the engine will be damaged due to overheating.

When mixing antifreeze and clean water (soft water), refer to "Relationship between concentration of long-life coolant (LLC) and freezing temperature" below for the mixing ratio.

Relationship between concentration of long-life coolant (LLC) and freezing temperature

Freezing temperature	LLC concentration (volume %)
Down to -10 °C (14 °F)	20 %
Down to -15 °C (5 °F)	30 %
Down to -20 °C (-4 °F)	35 %
Down to -25 °C (-13 °F)	40 %

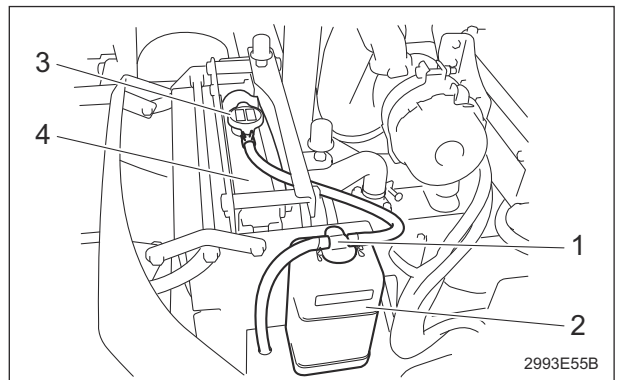
1. Stop the engine, and then allow the radiator to cool.
2. Open the radiator cover.
3. Follow the steps below to drain the coolant.
  - [1] Position a container to drain the coolant into.
  - [2] Remove the drain plug from the radiator.



Replacement of Coolant\_001

1	Radiator drain plug
---	---------------------

- [3] Remove the radiator cap and drain the coolant.



Replacement of Coolant\_002

1	Reserve tank
2	Reserve tank cap
3	Radiator cap
4	Radiator

- [4] Remove the reserve tank.
  - [5] Open the reserve tank cap, and then drain the coolant.
4. Install the reserve tank.

# Maintenance

5. Clean the radiator with clean water to remove any debris or rust.
6. Drain all water from the radiator.
7. Follow the steps below to fill with coolant.  
The coolant quantity including the reserve tank is 3.0 dm<sup>3</sup> (3.0 L).
  - [1] Install the drain plug.
  - [2] Supply clean water and antifreeze into the radiator up to the radiator cap opening.
  - [3] Close the radiator cap.
  - [4] Supply clean water and antifreeze into the reserve tank up to the "FULL" mark.
  - [5] Close the reserve tank cap.
8. Start the engine, and then idle for several minutes to bleed air from the system.
9. Stop the engine, and then allow the radiator to cool.
10. Check if the coolant level in the reserve tank is between "FULL" and "LOW", and then supply coolant if necessary.
11. Close the radiator cover.

## Main Vehicle

### Replacement of Hydraulic Oil

#### ⚠ Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

#### ⚠ Caution

Change oil after the hydraulic system has been sufficiently cooled down.

#### Important

When you change the hydraulic oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

#### Important

If the oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

#### Important

For the hydraulic oil to be used, consult Characteristics of Hydraulic Oil and use the oil whose characteristics are equivalent or superior to those specified there. Especially regarding kinematic viscosity and viscosity index, use of hydraulic oil whose figures are less than those of the specified hydraulic oil will cause a malfunction in the hydraulic circuit.

### Characteristics of Hydraulic Oil

ISO Viscosity Grade		ISO VG32
Density	15 °C (59 °F)	0.869 g/cm <sup>3</sup> (0.0313 lb/in <sup>3</sup> )
API Gravity		31.3
Flash Point (Open Cup)		202 °C (396 °F)
Pour Point		-40 °C (-40 °F)
Kinematic	40 °C (104 °F)	32 mm <sup>2</sup> /s (32 cSt)
Viscosity	100 °C (212 °F)	6.1 mm <sup>2</sup> /s (6.1 cSt)
Viscosity Index		141

#### Note:

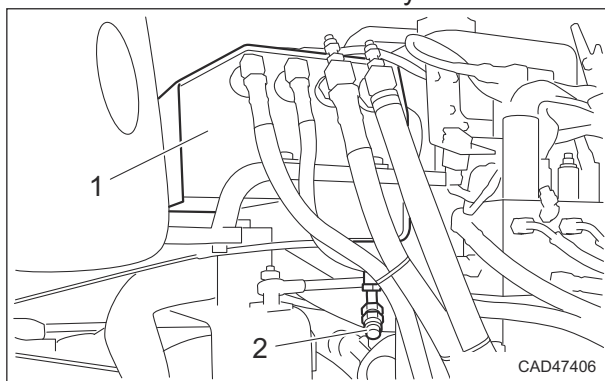
In Japan, "Shell Tellus S2V32" meets the characteristics described above.

However, in other countries, the specification of Shell Tellus S2V32 can be below what is required.

Please check the product data sheet to ensure that it meets the requirements before using.

1. Follow the steps below to remove the old oil.
  - [1] Start and run the engine to warm up the oil.
  - [2] Lower the mower units on a level surface, and then stop the engine.
  - [3] Remove the drain plug of the hydraulic tank, and then drain the old oil into a container.

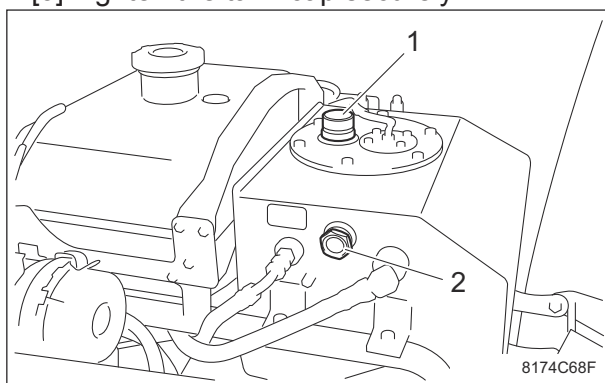
- [4] Wind new sealing tape on the drain plug, and then attach it to the hydraulic tank.



Replacement of Hydraulic Oil\_001

1	Hydraulic tank
2	Drain plug

2. Open the hood.
3. Follow the steps below to fill with new hydraulic oil.
- [1] Open the tank cap.
- [2] Pour new oil from the fill port until the oil level reaches the middle of the oil gauge on the hydraulic tank.  
The hydraulic tank capacity is approximately 19.2 dm<sup>3</sup> (19.2 L).
- [3] Tighten the tank cap securely.



Replacement of Hydraulic Oil\_002

1	Tank cap
2	Oil gauge

4. Start the engine, and then repeat the steps below a few times.
- Raise and lower the mower units.
  - Turn the steering wheel left and right.
  - Move forward and reverse.

5. Lower the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge.  
If the hydraulic oil level is low, supply oil again until it reaches the specified level.
6. Check underneath the machine for oil leakage.
7. Close the hood.

### Replacement of Hydraulic Oil Filter

#### ■ Replacement of Hydraulic Oil Line Filter

##### ⚠ Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

##### ⚠ Caution

Change filter after the hydraulic system has been sufficiently cooled down.

##### Important

When replacing the hydraulic oil filter, be sure to drain the oil into a container and discard it in accordance with local laws and regulations.

##### Important

If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

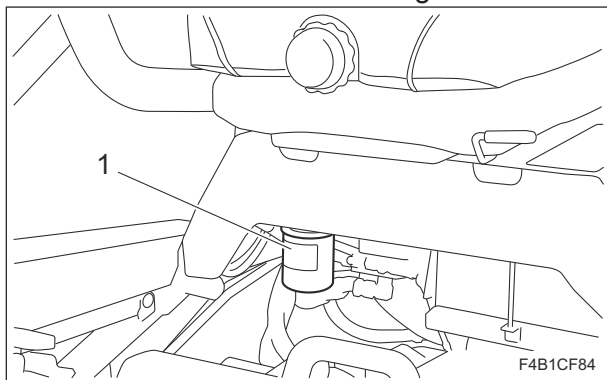
##### Important

Use hydraulic oil whose specification meets the requirements.

1. Lower the mower units on a level surface.
2. Stop the engine.

# Maintenance

## 3. Remove the old filter cartridge.



Replacement of Hydraulic Oil Line Filter\_001

1 Filter cartridge

4. Lightly coat the packing of the new filter cartridge with hydraulic oil, and then install the cartridge.
5. Screw in the filter cartridge by hand until the packing contacts the mounting surface.  
After that, tighten additional 1/2 turn from that point.
6. Supply hydraulic oil until it reaches the specified level.  
"Supply of Hydraulic Oil" (Page 6-9)
7. Start the engine, and then stop it after 10 to 20 minutes.
8. Make sure that there is no oil leakage at the sealing surface of the filter cartridge.
9. Check the hydraulic oil level.  
If it is low, supply hydraulic oil until it reaches the specified level.
10. Check underneath the machine for oil leakage.

### ■ Replacement of Hydraulic Oil Suction Filter

#### ⚠ Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

#### ⚠ Caution

Change filter after the hydraulic system has been sufficiently cooled down.

#### Important

When replacing the hydraulic oil filter, be sure to drain the oil into a container and discard it in accordance with local laws and regulations.

#### Important

If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

#### Important

Use hydraulic oil whose specification meets the requirements.

#### Important

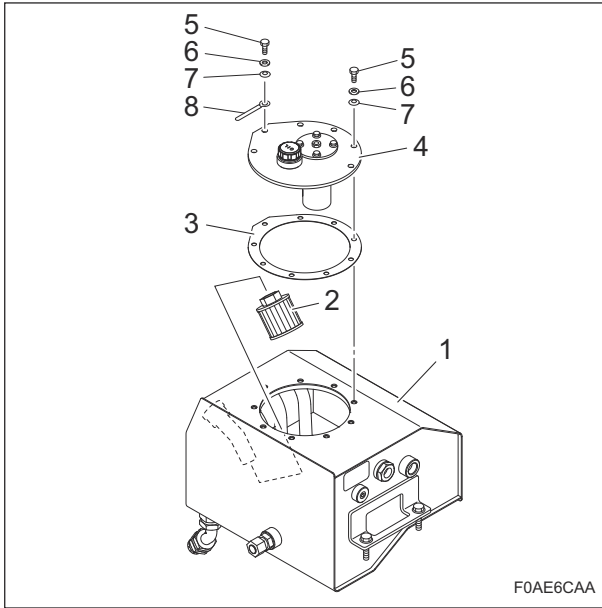
Replace the intake port packing with a new one.

#### Important

Be careful that dust does not fall into the tank when changing the filter.  
Otherwise, it will damage the hydraulic system.

1. Lower the mower units on a level surface.
2. Stop the engine.
3. Open the hood.
4. Remove the bolts, spring washers (- #10181), washers and harness clamp, and then remove the hydraulic tank cap.
5. Remove the old suction filter and packing.
6. Remove all of the old liquid gasket from the hydraulic tank.
7. Remove all of the old liquid gasket and the packing from the hydraulic tank cap.
8. Wash and clean the hydraulic tank cap.
9. Apply liquid gasket to a new packing and then install it to the hydraulic tank cap.
10. Install the new suction filter to the hydraulic tank cap.

11. Install the hydraulic tank cap.



Replacement of Hydraulic Oil Suction Filter\_001

1	Hydraulic tank
2	Suction filter
3	Packing
4	Hydraulic tank cap
5	Bolt
6	Spring washer (-#10181)
7	Washer
8	Harness clamp

12. Supply hydraulic oil until it reaches the specified level.  
"Supply of Hydraulic Oil" (Page 6-9)
13. Start the engine, and stop it after hydraulic oil has been warmed up.
14. Check underneath the machine for hydraulic oil leakage.
15. Close the hood.

## Replacement of Tires

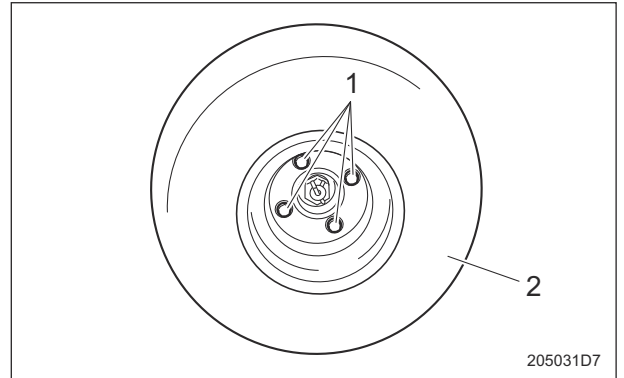
### ■ Replacement of Front Tire

#### 1. Removing front tires

Follow the steps below to remove the front tire:

[1] Loosen the bolts.

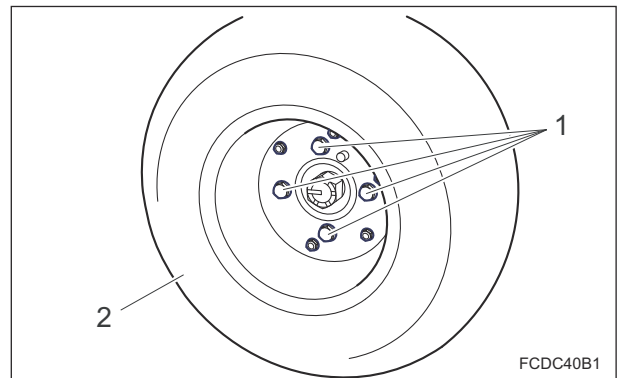
■ #10001 - 10005 · #10132-



Replacement of Front Tire\_001

1	Bolt
2	Tire

■ #10006 - 10131



Replacement of Front Tire\_002

1	Bolt
2	Tire

[2] Securely place the jack beneath the jack-up point of the front left/right frame area, and then raise it until the tire lifts off the ground.

"Jack-Up Points" (Page 6-4)

[3] Remove the bolts.

[4] Remove the tire from the wheel mounting base.

# Maintenance

## 2. Installing front tires

**Important**

Tighten the bolts in the tightening order (crosswise).

**Important**

Tighten the wheel mounting bolts on the specified torque by using a torque wrench.

For installing the front tires, reverse the removing procedure.

■ Replacement of Rear Tire

1. Removing the rear tire from the 2WD machine

Follow the steps below to remove the rear tire from the 2WD machine:

[1] Securely place the jack beneath the jack-up points of the engine mount frame area, and then raise it until the tire lifts off the ground.

"Jack-Up Points" (Page 6-4)

[2] Loosen the nut for the wire.

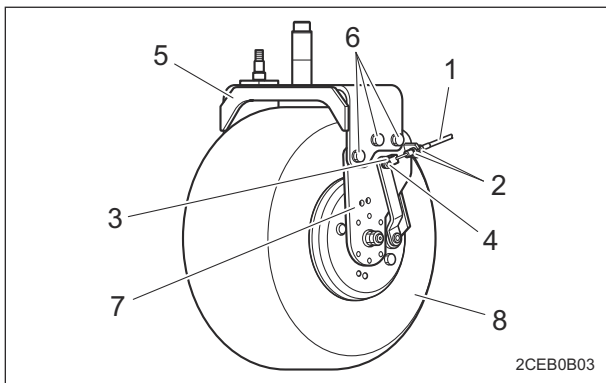
[3] Remove the cotter pin.

[4] Remove the pin.

[5] Remove the wire.

[6] Remove the left and right bolts on the rear wheel arm.

[7] Remove the tire with the rear wheel bracket attached.



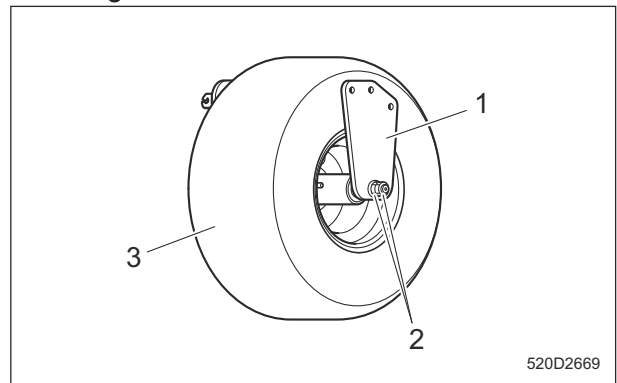
Replacement of Rear Tire\_001

2CEB0B03

1	Wire
2	Nut
3	Cotter pin
4	Pin
5	Rear wheel arm
6	Bolt
7	Rear wheel bracket (left side)
8	Tire

[8] Remove the nut for rear wheel bracket on the right side.

[9] Remove the rear wheel bracket on the right side.



520D2669

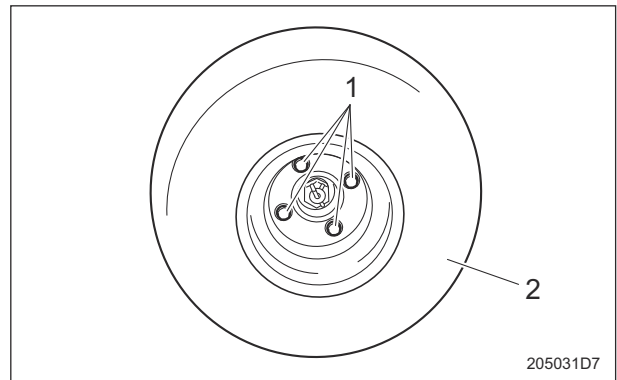
Replacement of Rear Tire\_002

1	Rear wheel bracket (right side)
2	Nut
3	Tire

[10] Remove the bolt.

[11] Remove the tire from the wheel mounting base.

■ #10001 - 10005 · #10132-

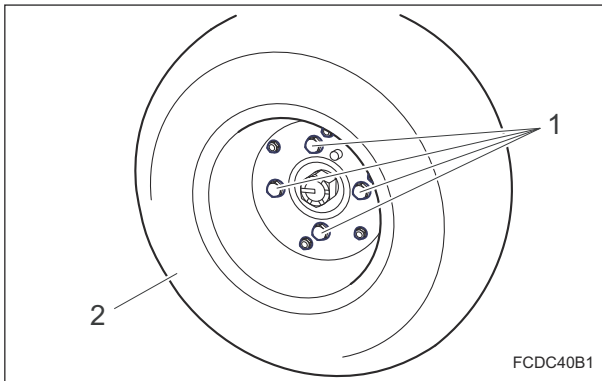


205031D7

Replacement of Rear Tire\_003

1	Bolt
2	Tire

■ #10006 - 10131



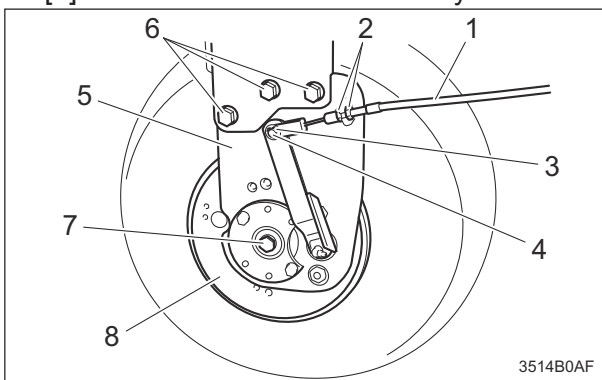
Replacement of Rear Tire\_004

1	Bolt
2	Tire

2. Removing the rear tire from the 3WD machine

Follow the steps below to remove the rear tire from the 3WD machine:

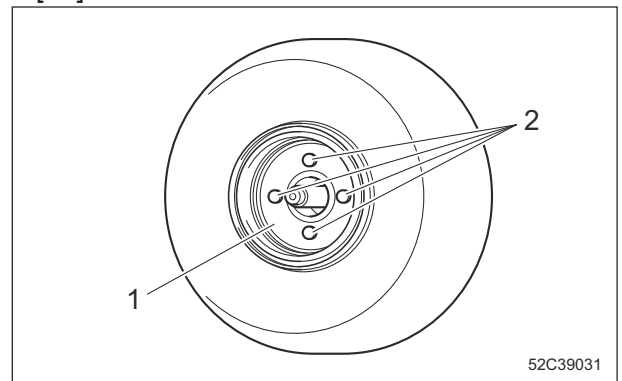
- [1] Securely place the jack beneath the jack-up points of the engine mount frame area, and then raise it until the tire lifts off the ground.  
"Jack-Up Points" (Page 6-4)
- [2] Loosen the nut for the wire.
- [3] Remove the cotter pin.
- [4] Remove the pin.
- [5] Remove the wire.
- [6] Remove the left and right bolts A on the rear wheel arm.
- [7] Remove the bolt B at the center.
- [8] Remove the brake shoe Assy.



Replacement of Rear Tire\_005

1	Wire
2	Nut
3	Cotter pin
4	Pin
5	Rear wheel arm
6	Bolt A
7	Bolt B
8	Brake shoe Assy

- [9] Remove the bolt for the brake drum.
- [10] Remove the brake drum.

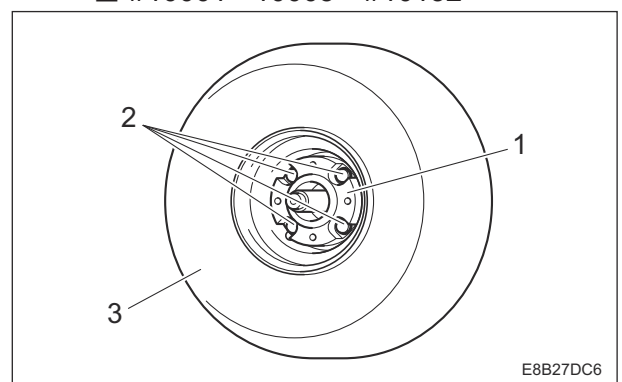


Replacement of Rear Tire\_006

1	Brake drum
2	Bolt

- [11] Remove the bolt.
- [12] Remove the spacer.
- [13] Remove the tire from the wheel mounting base.

■ #10001 - 10005 · #10132-

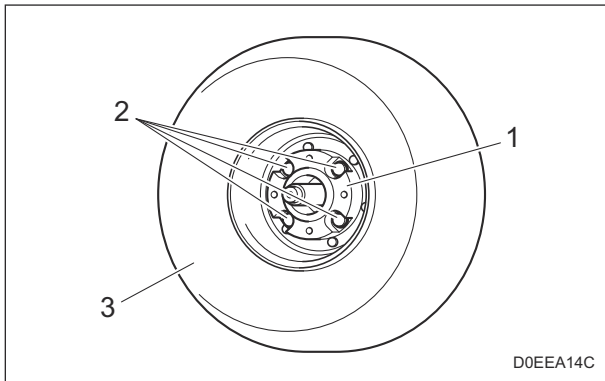


Replacement of Rear Tire\_007

1	Spacer
2	Bolt
3	Tire

Maintenance

■ #10006 - 10131



Replacement of Rear Tire\_008

1	Spacer
2	Bolt
3	Tire

### 3. Installing the rear tire

#### Important

Tighten the bolts in the tightening order (crosswise).

#### Important

Tighten the wheel mounting bolts on the specified torque by using a torque wrench.

For installing the rear tires, reverse the removing procedure.

## Mower Unit

### Replacement of Reel Cutter (Cutting Cylinder)

#### ⚠ Caution

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

#### ⚠ Caution

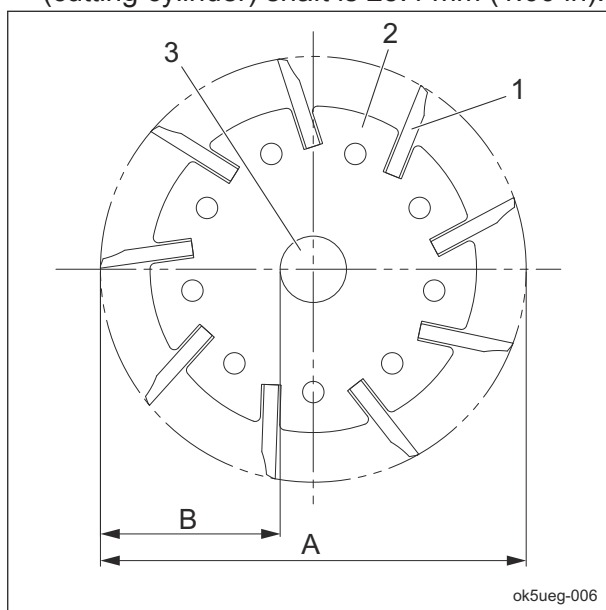
Wear gloves when touching edged tools to avoid cutting your hands.

The criteria for replacing the reel cutter (cutting cylinder) are described below. However, these criteria are only a reference and do not guarantee performance like that of a new reel cutter (cutting cylinder).

1. When the outer diameter of the reel cutter (cutting cylinder) is less than the usage limit

New		Usage limit	
Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)	Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)
128 mm (5.04 in)	51.3 mm (2.02 in)	118 mm (4.65 in)	46.3 mm (1.82 in)

**Note:**  
The outer diameter of the reel cutter (cutting cylinder) shaft is 25.4 mm (1.00 in).



Replacement of Reel Cutter (Cutting Cylinder)\_001

1	Reel cutter (cutting cylinder) blade
2	Reel cutter (cutting cylinder) disc
3	Reel cutter (cutting cylinder) shaft
A	Outer diameter of reel cutter (cutting cylinder)
B	Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft

### ■ Procedure to Install Reel Cutter (Cutting Cylinder)

#### ⚠ Caution

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

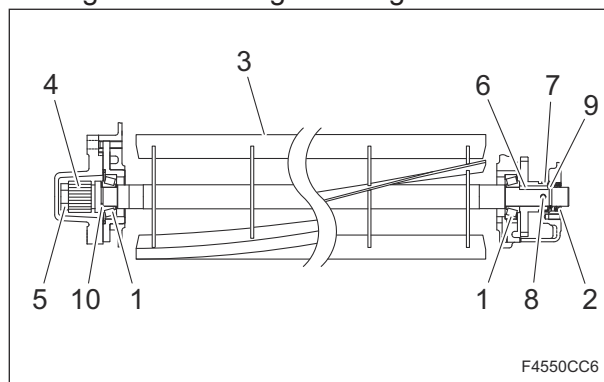
#### ⚠ Caution

When handling the reel cutter (cutting cylinder) or bed knife (bottom blade), wear gloves to protect your hands. Pay attention not to let the reel cutter (cutting cylinder) catch your gloves. Otherwise, you may injure your hand or fingers.

#### Important

Use 30204JRP6 as bearing for the reel cutter.

1. Remove the bearings on the left and right ends of reel cutter, and the oil seal.
2. Fill up the bearings and oil seal with grease (Excelite EP No.2).
3. Attach the reel cutter (cutting cylinder) to the frame.
4. Tighten 20-tooth reel gear and check the bearing for backlash.
5. Loosen 20-tooth reel gear at the level that the reel cutter (cutting cylinder) can be rotated lightly by your hand and you don't feel the backlash.
6. Tighten 20-tooth reel gear on the specified torque again.  
Tightening torque: 2.5 N-m (25.49 kgf-cm/ 22.13 lb-in)
7. Tighten the reel gear fixing nut.



Procedure to Install Reel Cutter (Cutting Cylinder)\_001

1	Bearing
2	Seal
3	Reel cutter (Cutting cylinder)
4	20-tooth reel gear
5	Reel gear fixing nut
6	Key
7	Cover
8	Pin
9	O-ring
10	Wave washer

# Maintenance

## Replacement of Bed Knife (Bottom Blade)

### ⚠ Caution

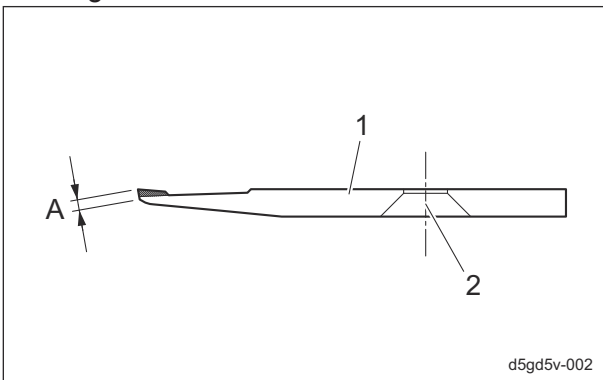
Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

### ⚠ Caution

Wear gloves when touching edged tools to avoid cutting your hands.

The criteria for replacing the bed knife (bottom blade) are described below.

1. When the reel cutter (cutting cylinder) is ground
  2. When the reel cutter (cutting cylinder) is replaced
  3. When the bed knife (bottom blade) is worn
- Standard blade  
Replace the bed knife (bottom blade) before it no longer has a front face.

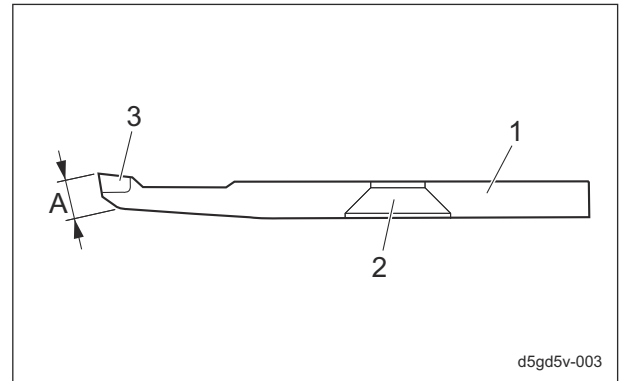


Replacement of Bed Knife (Bottom Blade)\_001

1	Bed knife (bottom blade)
2	Mounting hole
A	Front face

### High-speed-steel-tipped blade

Replace the bed knife (bottom blade) before it no longer has a tip.



Replacement of Bed Knife (Bottom Blade)\_002

1	Bed knife (bottom blade)
2	Mounting hole
3	Tip
A	Front face

## Storage

### Long-Term Storage

Follow the instructions below for long-term storage of the machine.

1. Cleaning
  - Remove dirt, grass clippings, oil stains etc. completely from the main vehicle and engine.
2. Replacing oil
  - Inspect and replace the engine oil, hydraulic oil and element.
3. Greasing and lubricating
  - Supply oil and apply grease to appropriate parts.
4. Battery
  - Remove the negative battery wire.
5. Fuel
  - Remove the fuel from the fuel tank.
6. Tire pneumatic pressure
  - Set the tire air pressure slightly higher than normal, and then place the machine on a board to avoid humidity.
7. Mower units
  - When storing this machine, lower all the mower units unless a positive mechanical lock is provided.
8. Storage location
  - Cover the machine and store it in a dry place where it will not be exposed to rain.

**Precautions for Repair ..... Page 7-2**

**Inspection ..... Page 7-2**

Inspection of The Operation Status  
of The Control Unit .....Page 7-2

**Adjustment ..... Page 7-3**

Adjustment of Parking Brake ..... Page 7-3

Adjustment of Working Speed ..... Page 7-4

Adjustment of The Neutral Position  
of The Piston Pump ..... Page 7-4

**Replacement ..... Page 7-5**

Replacement of Fuse ..... Page 7-5

**Towing .....Page 7-6**

Towing The Machine in An  
Emergency .....Page 7-6



# Repair

## Precautions for Repair

**Warning**

The chapter "Repair" in this manual describes practical measures which should be performed by a mechanic with expertise. The owner should instruct the mechanic with expertise to perform repair service for this machine.

**Caution**

First, learn well the operations you plan to perform.

**Important**

Use tools appropriate for each operation.

**Important**

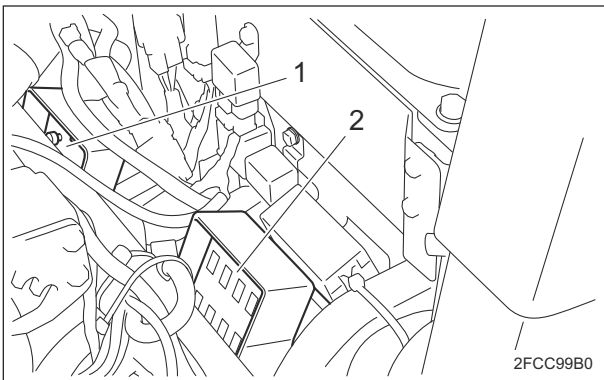
Use Baronesse genuine parts for replacement and accessories. Our product warranty may be void if you use non-genuine parts for replacement or accessories.

## Inspection

### Inspection of The Operation Status of The Control Unit

#### Mower Control Unit

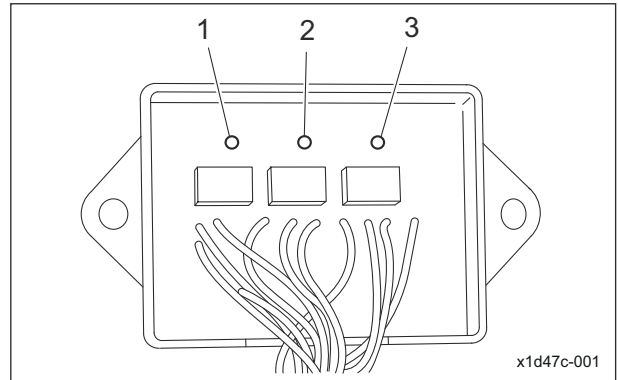
The mower control unit controls up/down of the mower unit.



Mower Control Unit\_001

1	Mower control unit
2	Interlock unit

The operating condition can be checked by the illumination of the LEDs.



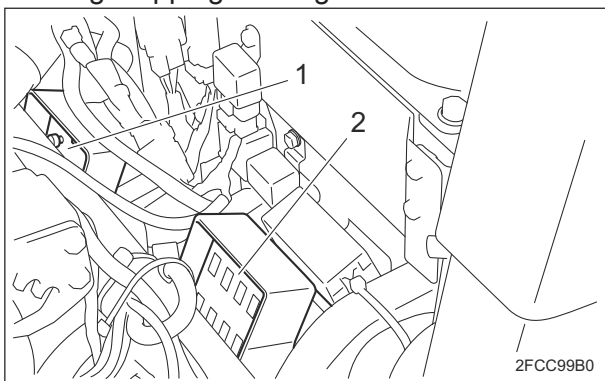
Mower Control Unit\_002

Refer to the table below to check the LED status.

		Condition	LED status	
1	Not used	-	-	
2	Center mower up/down cylinder	Up	ON	The LED lights up when the joystick is tilted to the "UP" position and the mower up detection sensor responds.
		Down	OFF	
3	Center mower up/down cylinder	Up	OFF	The LED lights up when the joystick is tilted to the "DOWN" position and the mower down detection sensor responds.
		Down	ON	

## Interlock Unit

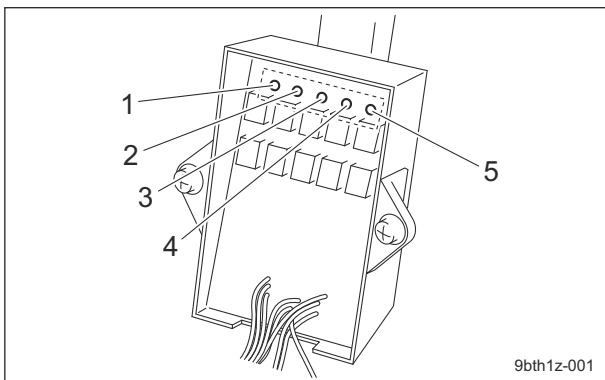
The interlock unit controls a safety device for starting/stopping the engine.



Interlock Unit\_001

1	Mower control unit
2	Interlock unit

The operating condition can be checked by the illumination of the LEDs.



Interlock Unit\_002

Refer to the table below to check the LED status.

		Condition	LED status
1	Traveling pedal switch	Neutral	ON
		Depress	OFF
2	Parking brake switch	Pull	ON
		Release	OFF
3	Seat switch	Away	ON
		Seated	OFF
4	Reel rotation switch	ON	ON
		OFF	OFF
5	Reel forward/reverse switch	ON (Reverse)	ON
		OFF (Forward)	OFF

## Adjustment

### Adjustment of Parking Brake

#### ⚠ Caution

If the brake wire is cut, the machine will be unable to stop.

If the brake wire is cracked or damaged, replace it with a new one immediately.

#### ⚠ Caution

If the brake is not sufficiently effective, adjust the brake wire.

#### Important

Make sure that the brake is effective on slopes and that it is not applied any longer when you release it.

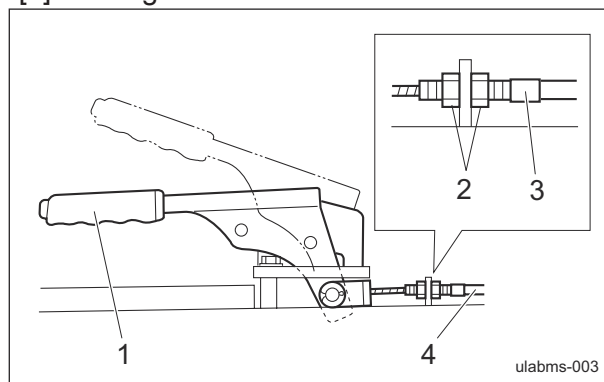
Adjust the parking brake system whenever there is any abnormality.

Adjust the parking brake so that it is in the following conditions.

- Brake applies when the parking brake lever is pulled.
- Brake shoe does not contact the brake drum when the parking brake lever is released.

1. Adjust the parking brake by tightening the brake wire adjustment bolt.

[1] Parking brake lever side:

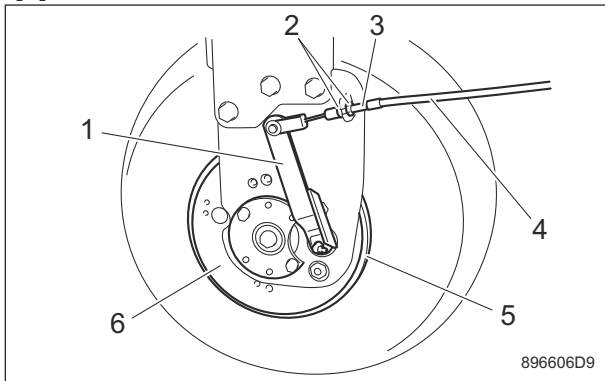


Adjustment of Parking Brake\_001

1	Parking brake lever
2	Lock nut
3	Adjustment bolt
4	Brake wire

# Repair

[2] Rear wheel side:



Adjustment of Parking Brake\_002

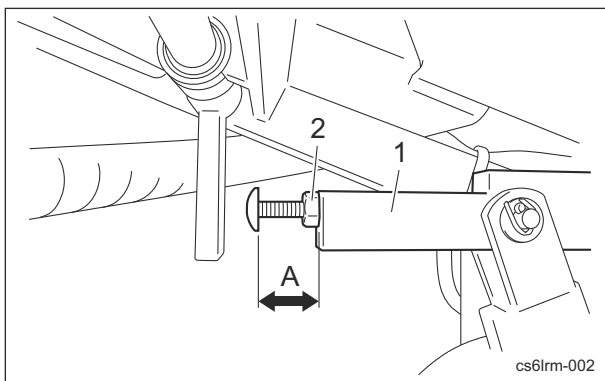
1	Brake lever
2	Lock nut
3	Adjustment bolt
4	Brake wire
5	Brake drum
6	Brake shoe Assy

- After adjusting the parking brake, check the following.
  - Make sure that brake is applied when you pull the brake lever.
  - Make sure that heat is not generated in the brake area when you drive the machine.

## Adjustment of Working Speed

- Lower the mower units.
- Loosen the locknut on the rod head side of the right cylinder.
- Adjust the length of the bolt.
  - Length of the bolt (Longer): Slower
  - Length of the bolt (Shorter): Faster
- Once the adjustment has completed, be sure to lock with the nut.

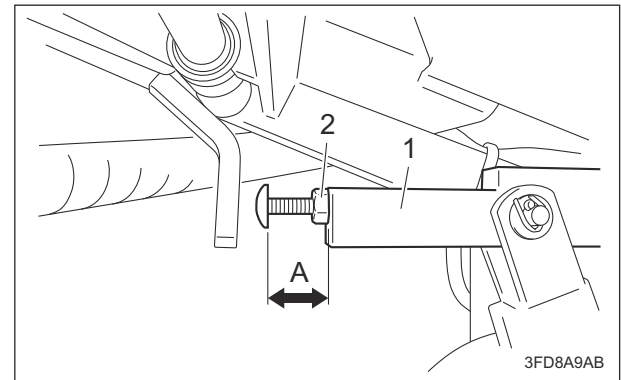
■ #10181



Adjustment of Working Speed\_001

1	Rod head
2	Lock nut
A	Length of the bolt

■ #10182-



Adjustment of Working Speed\_002

1	Rod head
2	Lock nut
A	Length of the bolt

## Adjustment of The Neutral Position of The Piston Pump

**Caution**

Be careful not to touch rotating tires.

**Caution**

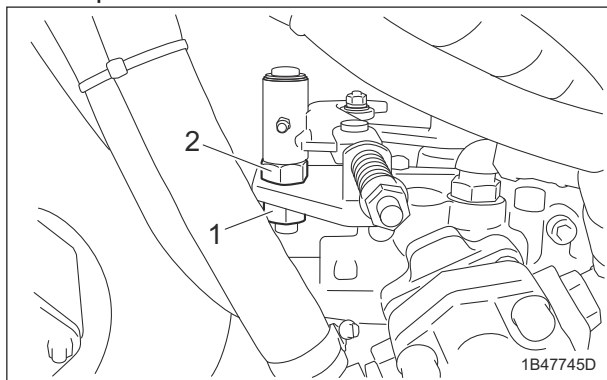
When adjusting the neutral position, pay close attention to abrupt start of the machine. Place the jacks beneath the jack-up points, and then lift the machine until all the tires get off the ground.

If the machine moves forward or backward while the traveling pedals are released, they are not set to the neutral position. Follow the steps below to make adjustments.

- Stop the engine.
- Place the jacks beneath the jack-up points, and then lift the machine off the ground.
- Make sure that no tires get contact with the jack stand.
- Start the engine, and rev it up to the maximum rpm.
- Adjust the neutral position.

[1] Loosen the lock nut.

- [2] Rotate the camshaft slowly until the front wheel stops.  
Find the position where the front wheel stops and lock the camshaft with the nut.



Adjustment of The Neutral Position of The Piston Pump\_001

1	Lock nut
2	Cam shaft

## Replacement

### Replacement of Fuse

#### Important

When performing maintenance on the electrical system, be sure to remove the negative battery wire.

#### Important

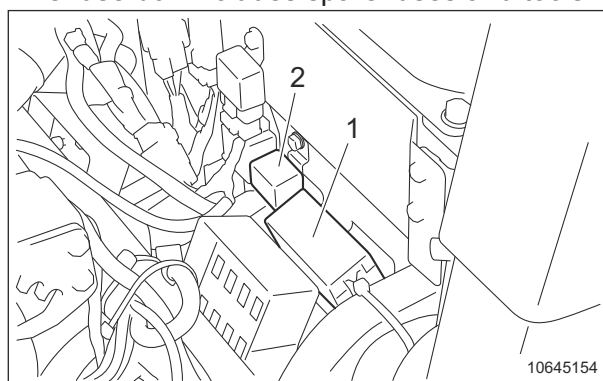
If a fuse blows, a short may have occurred within the electrical circuit. Check for the cause, such as faulty terminal connections, damaged wiring or terminals, or incorrect wiring.

#### Important

For fuse replacement, clean the fuse mounting area with use of compressed air before mounting the fuse.

### Fuse Box

The fuse box includes spare fuses and tools.

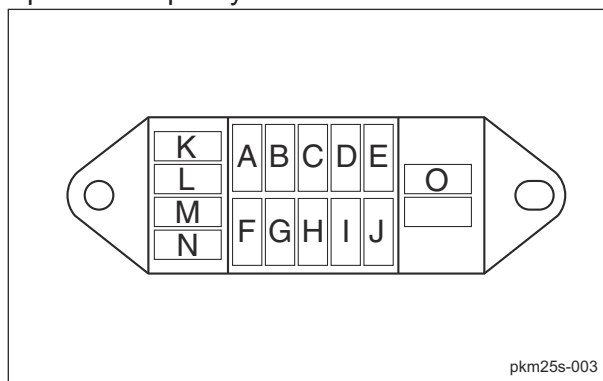


Fuse Box\_001

1	Fuse box
2	Fusible link

The machine uses a mini fuse for automobiles.

Replace an old fuse with a new fuse of the specified capacity.



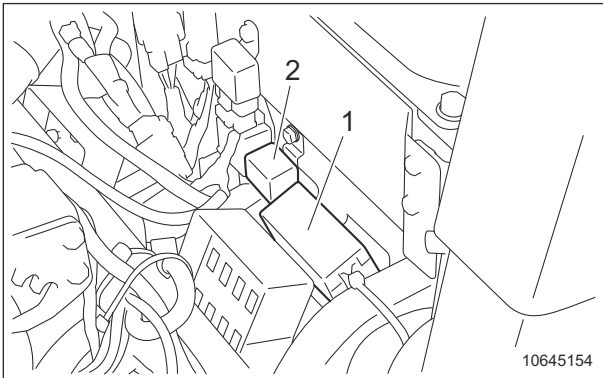
Fuse Box\_002

A	5 A	Glow lamp timer
B	5 A	Key stop timer
C	5 A	Glow lamp timer
D	-	-
E	-	-
F	15 A	Engine stop solenoid
G	10 A	Sensor, solenoid, circuit board
H	10 A	Instrument
I	5 A	USB Charger
J	-	-
K	5 A	Spare
L	5 A	
M	10 A	
N	15 A	
O	Fuse removal tool	

# Repair

## Fusible Link

Fuse capacity of the fusible link is 50 A.



Fusible Link\_001

1	Fuse Box
2	Fusible link

## Towing

### Towing The Machine in An Emergency

If the machine does not travel due to engine trouble, etc., you can move it in the following ways:

- Pushing by hand
- Towing (See the following instruction.)

#### ⚠ Caution

Do not tow on slopes.

#### ⚠ Caution

Before restarting the engine, be sure to close the bypass.

#### Important

Do not touch the unload valve except when towing the machine.

#### Important

When towing the machine, obey the following restrictions.

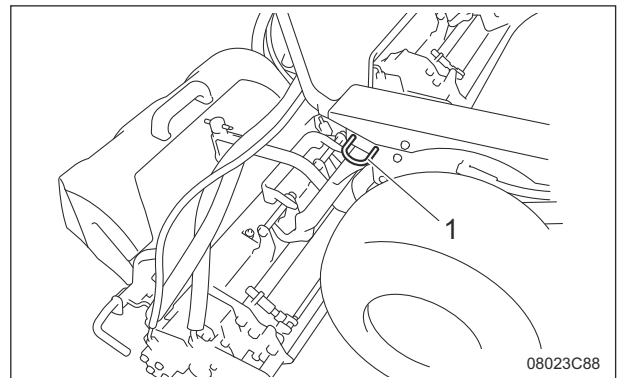
Obey the speed and the time restrictions to prevent damaging the pump or motor.

- Speed: Do not travel at a speed more than 3.0 km/h.
- Time: Do not tow the machine for more than 3 minutes.

When towing the machine for more than 3 minutes, start the engine and circulate the hydraulic oil in the hydraulic circuit.

Therefore, do not tow the machine until restart the engine after completed repairs.

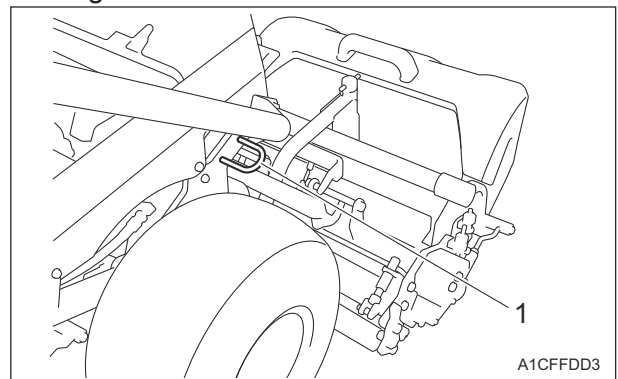
1. Stop the engine.  
"Procedure to Stop Engine" (Page 5-15)
2. Apply the parking brake.
3. Choke the wheels.
4. Secure the machine with ropes.
  - Front part of the machine: Use tow hooks on the left and right side of the frame.  
Left side



Towing The Machine in An Emergency\_001

1	Tow hook
---	----------

#### Right side



Towing The Machine in An Emergency\_002

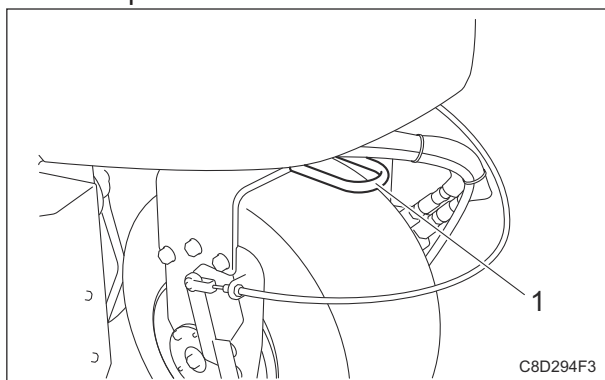
1	Tow hook
---	----------

**Important**

When using the tow hook on the rear wheel part to tow the machine, you cannot steer the machine.

Tow hook on the rear part of the machine should be used only when the tow hook on the front part cannot be used.

- Rear part of the machine:

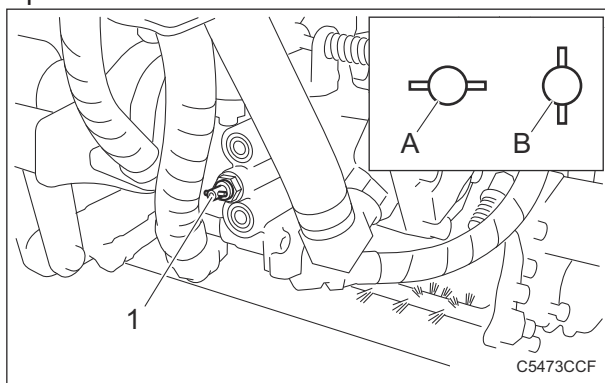


Towing The Machine in An Emergency\_003

1	Tow hook
---	----------

5. Open the bypass.

While pressing the unload valve, rotate it 90 degrees (vertically) to set it to the "Unload" position.



Towing The Machine in An Emergency\_004

1	Unload valve
A	Onload
B	Unload

6. Remove the wheel stopper.
7. Release the parking brake.
8. Tow the machine slowly.
9. After towing is completed, close the bypass. While pressing the unload valve, rotate it 90 degrees (horizontally) to set it to the "Onload" position.



# Appended Table

---

**Tightening Torques .....Page 8-2**  
    Standard Tightening Torques .....Page 8-2  
    Principal Tightening Torques ..... Page 8-5

**Daily Check List ..... Page 8-8**

**Maintenance Schedule ..... Page 8-10**

**List of Adjusted Values ..... Page 8-16**

# Appended Table

---

## Tightening Torques

### Important

Refer to the Tightening Torque table.  
Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening, etc.

## Standard Tightening Torques


### Bolts and Nuts



### Important

A number of bolts are used in each part of this machine.  
Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

- As to the bolts and nuts without any special instruction, tighten them in appropriate tightening torque with proper tool.  
Too much tightening may cause the looseness or damage of the screw.
- The strength of tightening is determined by types of screws, strength, the friction of thread face or base face and others.  
The table below is for the galvanized or parkerized bolts.  
In case that the strength of internal thread is weak, it is not applied.
- Do not use rusty or sand attached "screw."  
Otherwise, it may cause insufficient tightening even if you apply the specified tightening torque.  
The friction of the screw face becomes higher and the tightening torque is canceled out by the friction, therefore sufficient tightening cannot be applied.
- If "screw" is wet by water or oil, do not tighten it with normal tightening torque.  
If the screw is wet, the torque coefficient will get smaller and it may result in too much tightening.  
Too much tightening may cause looseness by the screw stretched or result in damage.
- Do not use a bolt experienced too much burden.
- Using the impact wrench requires the skill.  
Do exercise as much as possible for steady tightening.

# Appended Table

Nominal diameter	General bolt		
	Strength classification 4.8		
	 tib3yb-001		
	N-m	kgf-cm	lb-in
M5	3 - 5	30.59 - 50.99	26.55 - 44.26
M6	7 - 9	71.38 - 91.77	61.96 - 79.66
M8	14 - 19	142.76 - 193.74	123.91 - 168.17
M10	29 - 38	295.71 - 387.49	256.68 - 336.34
M12	52 - 67	530.24 - 683.20	460.25 - 593.02
M14	70 - 94	713.79 - 958.52	619.57 - 831.99
M16	88 - 112	897.34 - 1142.06	778.89 - 991.31
M18	116 - 144	1,182.85 - 1,468.37	1,026.72 - 1,274.54
M20	147 - 183	1,498.96 - 1,866.05	1,301.10 - 1,619.73
M22	295	3,008.12	2,611.05
M24	370	3,772.89	3,274.87
M27	550	5,608.35	4,868.05
M30	740	7,545.78	6,549.74

Nominal diameter	Heat-treated bolt					
	Strength classification 8.8			Strength classification 10.9		
	 tib3yb-002			 tib3yb-003		
	N-m	kgf-cm	lb-in	N-m	kgf-cm	lb-in
M5	5 - 7	50.99 - 71.38	44.26 - 61.96	7 - 10	71.38 - 101.97	61.96 - 88.51
M6	8 - 11	81.58 - 112.17	70.81 - 97.36	14 - 18	142.76 - 183.55	123.91 - 159.32
M8	23 - 29	234.53 - 295.71	203.57 - 256.68	28 - 38	285.52 - 387.49	247.83 - 336.34
M10	45 - 57	458.87 - 581.23	398.30 - 504.51	58 - 76	591.43 - 774.97	513.36 - 672.68
M12	67 - 85	683.20 - 866.75	593.02 - 752.34	104 - 134	1,060.49 - 1,366.40	920.50 - 1186.03
M14	106 - 134	1,080.88 - 1,366.40	938.21 - 1,186.03	140 - 188	1,427.58 - 1,917.04	1,239.14 - 1,663.99
M16	152 - 188	1,549.94 - 1,917.04	1,345.35 - 1,663.99	210 - 260	2,141.37 - 2,651.22	1,858.71 - 2,301.26
M18	200 - 240	2,039.40 - 2,447.28	1,770.20 - 2,124.24	280 - 340	2,855.16 - 3,466.98	2,478.28 - 3,009.34
M20	245 - 295	2,498.27 - 3,008.12	2,168.50 - 2,611.05	370 - 450	3,772.89 - 4,588.65	3,274.87 - 3,982.95
M22	-	-	-	530	5,404.41	4,691.03
M24	-	-	-	670	6,831.99	5,930.17
M27	-	-	-	1,000	10,197.00	8,851.00
M30	-	-	-	1,340	13,663.98	11,860.34

Note:  
The same values are applied to "fine screw thread."

## Appended Table

### Hydraulic Hose

The tightening torques for union joints and union adaptors with parallel pipe threads (G, PF) are shown in the table below.

A union joint or adaptor will not become loose or leak as long as it is tightened by the specified torque.

If fluid leaks from the sealed portion, do not attempt to tighten the union joint or adaptor forcibly.

Examine whether any foreign matter or scratches are present on the seat surface.

Tightening a union joint or adaptor forcibly could damage the connection of the joints.

When tightening a union joint or adaptor, use a torque wrench where possible and firmly tighten it by an appropriate torque.

Nominal diameter of the hose size	Nominal diameter of the parallel pipe threads (G, PF)	Tightening torque		
		N-m	kgf-cm	lb-in
6	1/4	25	254.93	221.28
9	3/8	50	509.85	442.55
12	1/2	60	611.82	531.06
15	3/4	120	1,223.64	1,062.12
19	3/4	120	1,223.64	1,062.12
25	1	140	1,427.58	1,239.14
32	1-1/4	170	1,733.49	1,504.67
38	1-1/2	210	2,141.37	1,858.71
50	2	250	2,549.25	2,212.75

### Fittings with Parallel Threads (O-Ring Seal Type)

The tightening torques for fittings with parallel threads (O-ring seal method) are shown in the table below.

Tightening the fitting forcibly with a spanner or other such tool to secure it to a set position could damage the fitting, its washers, and other parts.

When tightening an adjustable elbow, use a torque wrench where possible and firmly tighten it by an appropriate torque.

Nominal diameter of thread	Tightening torque		
	N-m	kgf-cm	lb-in.
1/4	34.32 - 49.03	349.96 – 499.96	303.77 – 433.96
3/8	68.65 - 78.45	700.02 – 799.95	607.62 – 694.36
1/2	98.07 - 117.68	1,000.02 – 1,199.98	868.02 – 1,041.59
3/4	147.10 - 176.52	1,499.98 – 1,799.97	1,301.98 – 1,562.38
1	245.17 - 274.59	2,500.00 – 2,799.99	2,170.00 – 2,430.40
1-1/4	294.20	2,999.96	2,603.96
1-1/2	294.20	2,999.96	2,603.96
2	392.27	3,999.98	3,471.98

# Appended Table

## Principal Tightening Torques

### Tightening Torque by Model

LM311

Tighten the following bolts and nuts at the torque specified in the table.

For thread locking adhesive, apply a middle strength thread locker (ThreeBond 1322 or equivalent anaerobic sealant).

Location	Code	Part name	Tightening torque			Thread locking adhesive	
			N-m	kgf-cm	lb-in		
Front frame	K0010080202	Bolt, HT M8-20	23 - 38	234.53 - 387.49	203.57 - 336.34	-	
Engine coupling	Joint	K0010080152	Bolt, HT M8-15	23 - 38	234.53 - 387.49	203.57 - 336.34	-
	Joint (#10001 - 10205)	K0010080252	Bolt, HT M8-25	23 - 38	234.53 - 387.49	203.57 - 336.34	-
	Joint (#10206-)	K0010080302	Bolt, HT M8-30	23 - 38	234.53 - 387.49	203.57 - 336.34	-
	Pump joint	K001A100351	Bolt, 13T W/Hex hole M10-35	60 - 70	611.82 - 713.79	531.06 - 619.57	-
Diesel engine	Engine bracket	K0011100252	Bolt, HT P1.25 M10-25	45 - 57	458.87 - 581.23	398.30 - 504.51	-
	Wire mounting bracket	K0011100302	Bolt, HT P1.25 M10-30	45 - 57	458.87 - 581.23	398.30 - 504.51	-
	Muffler mounting bracket	K0011100302	Bolt, HT P1.25 M10-30	45 - 57	458.87 - 581.23	398.30 - 504.51	-
	Flywheel joint	K0010080202	Bolt, HT M8-20	23 - 38	234.53 - 387.49	203.57 - 336.34	-
	Electric components for engine	-	Starter B terminal (M8)	5.9 - 11.7	60.16 - 119.30	52.22 - 103.56	-
		-	Alternator B terminal (M6)	5.9 - 9.8	60.16 - 99.93	52.22 - 86.74	-
		-	Glow plug connection terminal nut (M4)	1.0 - 1.8	10.20 - 18.35	8.85 - 15.93	-
Front wheel	Motor	K0000120452	Bolt, M12-45	52 - 67	530.24 - 683.20	460.25 - 593.02	-
	Wheel (#10001 - 10005 - #10132-)	K0014120502	Bolt, HT P1.5 M12-50	110	1,121.67	973.61	-
	Wheel (#10006 - 10131)	K0014120502	Bolt, HT P1.5 M12-50	70	713.79	619.57	-

# Appended Table

Location		Code	Part name	Tightening torque			Thread locking adhesive	
				N-m	kgf-cm	lb-in		
Front wheel	Wheel mounting base	K0138240002	Nut, high slotted P1.5 M24	180 - 200	1,835.46 - 2,039.40	1,593.18 - 1,770.20	-	
3WD rear wheel	Motor	K0000120502	Bolt, M12-50	52 - 67	530.24 - 683.20	460.25 - 593.02	-	
	Wheel (#10001 - 10005 - #10132-)	K0014121102	Bolt, HT P1.5 M12-110	110	1,121.67	973.61	-	
	Wheel (#10006 - 10131)	K0014121102	Bolt, HT P1.5 M12-110	70	713.79	619.57	-	
	Wheel mounting base	K0138240002	Nut, high slotted P1.5 M24	180 - 200	1,835.46 - 2,039.40	1,593.18 - 1,770.20	-	
	Brake Assy	K0010080252	Bolt, HT M8-25	14 - 19	142.76 - 193.74	123.91 - 168.17	-	
	Brake drum	K0010100302	Bolt, HT M10-30	45 - 57	458.87 - 581.23	398.30 - 504.51	-	
2WD rear wheel	Wheel (#10001 - 10005 - #10132-)	K0010120302	Bolt, HT P1.75 M12-30	67 - 85	683.20 - 866.75	593.02 - 752.34	-	
	Wheel (#10006 - 10131)	K0010120302	Bolt, HT P1.75 M12-30	70	713.79	619.57	-	
	Brake drum	K0010100302	Bolt, HT M10-30	45 - 57	458.87 - 581.23	398.30 - 504.51	-	
Mower unit	Reel shaft	LM315GB2101Z0	Gear, 20-teeth	2.5	25.49	22.13	-	
	Bed knife (Bottom blade)	K0071000222	Screw, HT + flat head M6-12	7 - 9	71.38 - 91.77	61.96 - 79.66	-	
	Groomer reel	K0160000602	Nut, special P1 M17 W/M4	5 - 10	50.99 - 101.97	44.26 - 88.51	-	
	Front roller		K6083000042	Pin, stepped M15-19	29 - 38	295.71 - 387.49	256.68 - 336.34	-
			K0071000152	Bolt, left-handed thread	29 - 38	295.71 - 387.49	256.68 - 336.34	-
			LM315GA1835Z0	Bolt, sus mounting mower (LH)	20	203.94	177.02	-
			LM315GA1836Z0	Bolt, sus mounting mower (RH)	20	203.94	177.02	-
	Groomer mounting	K6084000192	Screw	18	183.55	159.32	-	

# Appended Table

Location		Code	Part name	Tightening torque			Thread locking adhesive
				N-m	kgf-cm	lb-in	
Mower unit	Groomer mounting	K6083000143	Pin, Stepped for fixing (RH) case	6	61.18	53.11	-
	CR brush	LM315GC7603Z2	Pulley, reel shaft	-	-	-	○
ROPS pillar left/right		K0010120402	Bolt, HT M12-40	104 - 134	1,060.49 - 1,366.40	920.50 - 1,186.03	-
Steering wheel		K0105160002	Nut, P1.5 M16-3	88	897.34	778.89	-
Proximity switch NO V-in		K0100050002	Nut, M5	2.5	25.49	22.13	-
Proximity sensor E2S-W23		K0042030102	Screw, + round head M3-10	0.7	7.14	6.20	-
Proximity sensor		K0042030102	Screw, + round head M3-10	0.7	7.14	6.20	-
Battery terminal		K3612000090	Terminal, battery (+) 4013-39-1	9	91.77	79.66	-
		K3612000100	Terminal, battery (-) 4013-39- 2	9	91.77	79.66	-
		K3612000070	Terminal, battery (+) 4013-D-8-1	9	91.77	79.66	-
		K3612000080	Terminal, battery (-) 4013-D-8-2	9	91.77	79.66	-
Oil cooler		K3007000022-Y	Adapter, odd sized PT1/2*PF3/8	20	203.94	177.02	-

# Appended Table

## Daily Check List

- . . . Inspect, adjust, supply, clean (first time)
- . . . Inspect, adjust, supply, clean
- ▲ . . . Replace (first time)
- △ . . . Replace

Maintenance Item		Before Work	After Work	Remarks
Engine	*1	Check engine oil	○	
	*1	Check fuel	○	
		Check fuel filter	○	
	*1	Check coolant	○	
	*1	Check air cleaner	○	
		Check radiator cover	○	
		Check radiator	○	
		Check engine area	○	
		Clean radiator cover		○
	*1	Clean radiator		○
	Clean engine area		○	
Main vehicle		Check hydraulic oil	○	
		Check tire	○	
	*2	Check battery	○	
		Check oil cooler	○	
		Check cover	○	
		Check wire	○	
		Check traveling pedal	○	
		Check brake lever	○	
		Check joint boot	○	
		Check oil or water leaks	○	
		Check ball proof net	○	
		Check machine exterior	○	
		Check bolts and nuts	○	
		Check hour meter	○	
		Check water temperature gauge	○	
		Check pilot lamp	○	
		Check interlock system	○	
		Check steering wheel	○	
		Check light	○	
		Check grass catcher	○	
	Clean oil cooler		○	
	Clean machine exterior		○	

# Appended Table

Maintenance Item		Before Work	After Work	Remarks
Mower unit	Check reel cutter and bed knife	<input type="radio"/>		
	Check cover	<input type="radio"/>		
	Check groomer	<input type="radio"/>		
	Check mower unit appearance	<input type="radio"/>		
	Check bolts and nuts	<input type="radio"/>		
	Adjust air adjusting plate	<input type="radio"/>		
	Clean mower unit		<input type="radio"/>	

- \*1: Refer to the Engine's Owner's Manual.
- \*2: Refer to the Battery's Owner's Manual.

# Appended Table

## Maintenance Schedule

LM311

- . . . Inspect, adjust, supply, clean (first time)
- . . . Inspect, adjust, supply, clean
- ▲ . . . Replace (first time)
- △ . . . Replace

Maintenance Item		Before Work	After Work	Every Week	Every 8 hrs.	Every 50 hrs.	Every 100 hrs.	Every 200 hrs.	Every 250 hrs.	Every 400 hrs.	Every 450 hrs.	Every 500 hrs.	Every 800 hrs.	Every 1500 hrs.	Every 3000 hrs.	every month	every 6 months	Every year	Every 2 years	Every 4 years	When Required	Remarks	
Engine	*3		○	○																			Open valve every week or daily in dusty conditions
	*2.*3					○																	
	*2.*3						○																Air cleaner should be cleaned more often in dusty conditions than in normal conditions
	*3						○																
	*3						○																
	*2.*3							○															

# Appended Table

Maintenance Item		Before Work	After Work	Every Week	Every 8 hrs.	Every 50 hrs.	Every 100 hrs.	Every 200 hrs.	Every 250 hrs.	Every 400 hrs.	Every 450 hrs.	Every 500 hrs.	Every 800 hrs.	Every 1500 hrs.	Every 3000 hrs.	every month	every 6 months	Every year	Every 2 years	Every 4 years	When Required	Remarks	
Engine	*3	Check radiator hoses and clamp bands						○									○					Check every 200 hours or every 6 month whichever comes earlier	
	*1.*3	Clean fuel tank interior										○											
	*1.*3	Clean water jacket (radiator interior)										○											
	*1.*3	Check valve clearance											○										
	*1.*2.*3	Check fuel injection nozzle injection pressure													○								
	*1.*2.*3	Check injection pump														○							
	*3	Replace engine oil				▲	△												△				Initial 50 hours, thereafter every 100 hours or every year whichever comes earlier

Appended Table

# Appended Table

Maintenance Item		Before Work	After Work	Every Week	Every 8 hrs.	Every 50 hrs.	Every 100 hrs.	Every 200 hrs.	Every 250 hrs.	Every 400 hrs.	Every 450 hrs.	Every 500 hrs.	Every 800 hrs.	Every 1500 hrs.	Every 3000 hrs.	every month	every 6 months	Every year	Every 2 years	Every 4 years	When Required	Remarks	
Engine	*3	Replace engine oil filter cartridge				▲		△										△				Initial 50 hours, thereafter every 200 hours or every year whichever comes earlier	
	*2.*3	Replace fuel filter cartridge								△													
	*3	Replace fan belt										△								△		Replace every 500 hours or 2 years whichever comes earlier	
	*2.*3	Replace air cleaner element																△				Replace every 6 cleanings or every year whichever comes earlier	
	*3	Replace radiator coolant (L.L.C.)																		△			
	*3	Replace radiator hoses and clamp bands																		△			
	*1.*2.*3	Replace fuel hoses and clamp bands																		△			

# Appended Table

Maintenance Item		Before Work	After Work	Every Week	Every 8 hrs.	Every 50 hrs.	Every 100 hrs.	Every 200 hrs.	Every 250 hrs.	Every 400 hrs.	Every 450 hrs.	Every 500 hrs.	Every 800 hrs.	Every 1500 hrs.	Every 3000 hrs.	every month	every 6 months	Every year	Every 2 years	Every 4 years	When Required	Remarks	
Engine	*1.*2.* 3 Replace intake air line (air cleaner hose) and clamp bands																					△	
Main vehicle	Check hydraulic hose (Moving part)	○																					
	Check electrical wiring					●	○																
	Check wheel mounting bolts					●	○																
	Check hydraulic hose (Fixed part) condition						○									○							Check every 100 hours or every month whichever comes earlier
	Grease and lubricate					○																	
	Grease hydraulic motor shaft of the mower unit								○														
	Replace hydraulic oil						▲					△											
	Replace hydraulic oil suction filter						▲					△											
	Replace hydraulic oil line filter						▲					△											
	*4 Replace battery																						△
*1 Replace hydraulic hoses (Moving part)																						△	

Appended Table

# Appended Table

Maintenance Item			Before Work	After Work	Every Week	Every 8 hrs.	Every 50 hrs.	Every 100 hrs.	Every 200 hrs.	Every 250 hrs.	Every 400 hrs.	Every 450 hrs.	Every 500 hrs.	Every 800 hrs.	Every 1500 hrs.	Every 3000 hrs.	every month	every 6 months	Every year	Every 2 years	Every 4 years	When Required	Remarks			
Main vehicle	*1.*5	Replace hydraulic hoses (Moving part) relating to steering																			△					
	*1	Replace hydraulic hoses (Fixed part)																				△				
	*1	Replace brake cables																					△			
	*1	Replace traveling cable																					△			
		Replace throttle wire																						△		
	*1	Replace brake shoe																						△		
Mower unit		Check blade engagement	○																							
		Check cutting height	○																							
		Check groomer height	○																							
		Grease				○	○																		Maintenance schedules differ according to greasing points	

# Appended Table

Maintenance Item		Before Work	After Work	Every Week	Every 8 hrs.	Every 50 hrs.	Every 100 hrs.	Every 200 hrs.	Every 250 hrs.	Every 400 hrs.	Every 450 hrs.	Every 500 hrs.	Every 800 hrs.	Every 1500 hrs.	Every 3000 hrs.	every month	every 6 months	Every year	Every 2 years	Every 4 years	When Required	Remarks		
Mower unit	Clean and grease cam bush of the bed knife											○						○					Every 500 hours or every year whichever comes earlier, and when replacing a bedknife additionally	
	Backlap																					○		
	Engage blade																						○	
	Adjust cutting height																						○	
	Adjust groomer																						○	
	Adjust the position of the mower hook pipe																						○	
	Adjust mower towing rod																						○	
	Adjust cutter adjustment spring																						○	
	Adjust cam																						○	
	Grind reel cutter																						○	
	Replace bearing in the gear case																							△
	Replace bearing of the front and rear rollers																							△
	Replace oil seal in the gear case																							△

Appended Table

# Appended Table

Maintenance Item		Before Work	After Work	Every Week	Every 8 hrs.	Every 50 hrs.	Every 100 hrs.	Every 200 hrs.	Every 250 hrs.	Every 400 hrs.	Every 450 hrs.	Every 500 hrs.	Every 800 hrs.	Every 1500 hrs.	Every 3000 hrs.	every month	every 6 months	Every year	Every 2 years	Every 4 years	When Required	Remarks	
Mower unit	Replace oil seal of the front and rear rollers																						
	Replace grease in the gear case																						

- \*1: Consult your local Baroness Dealer or local KUBOTA Dealer for this service.
- The items above (\*2 marked) are registered as emission related critical parts by KUBOTA in the U.S. EPA nonroad emission regulation. As the engine owner, you are responsible for the performance of the required maintenance on the engine according to the above instruction. Please see the Engine's Warranty Statement in detail.
- \*3: Refer to the Engine's Owner's Manual.
- \*4: Refer to the Battery's Owner's Manual.
- \*5: Be sure to replace hydraulic hoses for steering cylinder and hydraulic hoses for hydraulic motor of wheel relating to steering every two years.
- The values for consumables are not guaranteed.

## List of Adjusted Values

Cutter adjustment spring	30 mm (1.18 in)	Total length of spring
Fan belt	7 - 9 mm (0.28 - 0.35 in)	Slack when applying 98 N (10 kgf) force to the belt at the middle point
	Adjustment: 200 - 300 N (20.39 - 30.59 kgf) Replacement: 344 - 441 N (35.08 - 44.97 kgf)	Measurement of belt tension by using a sonic type tension meter

**Daily Check Records ..... Page 9-2**

**Maintenance Records .....Page 9-6**

Records

# Records

## Daily Check Records

LM311

Use this table freely for your records of the daily check.

Model		Serial Number	
-------	--	---------------	--

Items										
Engine	Check engine oil									
	Check fuel									
	Check fuel filter									
	Check coolant									
	Check air cleaner									
	Check radiator cover									
	Check radiator									
	Check engine area									
	Clean radiator cover									
	Clean radiator									
	Clean engine area									

Items											
Main vehicle	Check hydraulic oil										
	Check tire										
	Check battery										
	Check oil cooler										
	Check cover										
	Check wire										
	Check traveling pedal										
	Check brake lever										
	Check joint boot										
	Check oil or water leaks										
	Check ball proof net										
	Check machine exterior										
	Check bolts and nuts										
	Check hour meter										

Records

# Records

Items											
Main vehicle	Check water temperature gauge										
	Check pilot lamp										
	Check interlock system										
	Check steering wheel										
	Check light										
	Check grass catcher										
	Clean oil cooler										
	Clean machine exterior										
Mower unit	Check reel cutter and bed knife										
	Check cover										
	Check groomer										
	Check mower unit appearance										
	Check bolts and nuts										
	Adjust air adjusting plate										

# Records

---

Items											
Mower unit	Clean mower unit										

Records

# Records

## Maintenance Records

LM311

Use this table freely for your records of the maintenance.

Model		Serial Number	
-------	--	---------------	--

Items										
Engine	Open air cleaner evacuator valve to remove dust									
	Check fuel hoses and clamp bands									
	Clean air cleaner element									
	Clean fuel filter									
	Check fan belt tightness									
	Check intake air line (air cleaner hose)									
	Check radiator hoses and clamp bands									
	Clean fuel tank interior									
	Clean water jacket (radiator interior)									
	Check valve clearance									
	Check fuel injection nozzle injection pressure									
	Check injection pump									

Items											
Engine	Replace engine oil										
	Replace engine oil filter cartridge										
	Replace fuel filter cartridge										
	Replace fan belt										
	Replace air cleaner element										
	Replace radiator coolant (L.L.C.)										
	Replace radiator hoses and clamp bands										
	Replace fuel hoses and clamp bands										
	Replace intake air line (air cleaner hose) and clamp bands										
Main vehicle	Check hydraulic hose (Moving part)										
	Check electrical wiring										
	Check wheel mounting bolts										
	Check hydraulic hose (Fixed part) condition										
	Grease and lubricate										

Records

# Records

Items											
Main vehicle	Grease hydraulic motor shaft of the mower unit										
	Replace hydraulic oil										
	Replace hydraulic oil suction filter										
	Replace hydraulic oil line filter										
	Replace battery										
	Replace hydraulic hoses (Moving part)										
	Replace hydraulic hoses (Moving part) relating to steering										
	Replace hydraulic hoses (Fixed part)										
	Replace brake cables										
	Replace traveling cable										
	Replace throttle wire										
	Replace brake shoe										
Mower unit	Check blade engagement										
	Check cutting height										

Items										
Mower unit	Check groomer height									
	Grease									
	Clean and grease cam bush of the bed knife									
	Backlap									
	Engage blade									
	Adjust cutting height									
	Adjust groomer									
	Adjust the position of the mower hook pipe									
	Adjust mower towing rod									
	Adjust cutter adjustment spring									
	Adjust cam									
	Grind reel cutter									
	Replace bearing in the gear case									
	Replace bearing of the front and rear rollers									

Records

# Records

---

Items											
Mower unit	Replace oil seal in the gear case										
	Replace oil seal of the front and rear rollers										
	Replace grease in the gear case										

**BARONESS**<sup>®</sup>  
Quality on Demand

 **KYOEISHA CO., LTD.**  
Head Office 1-26, Miyuki-cho, Toyokawa-city, Tel :+81-533-84-1390  
Aichi-pref, 442-8530 JAPAN Fax:+81-533-84-1220